

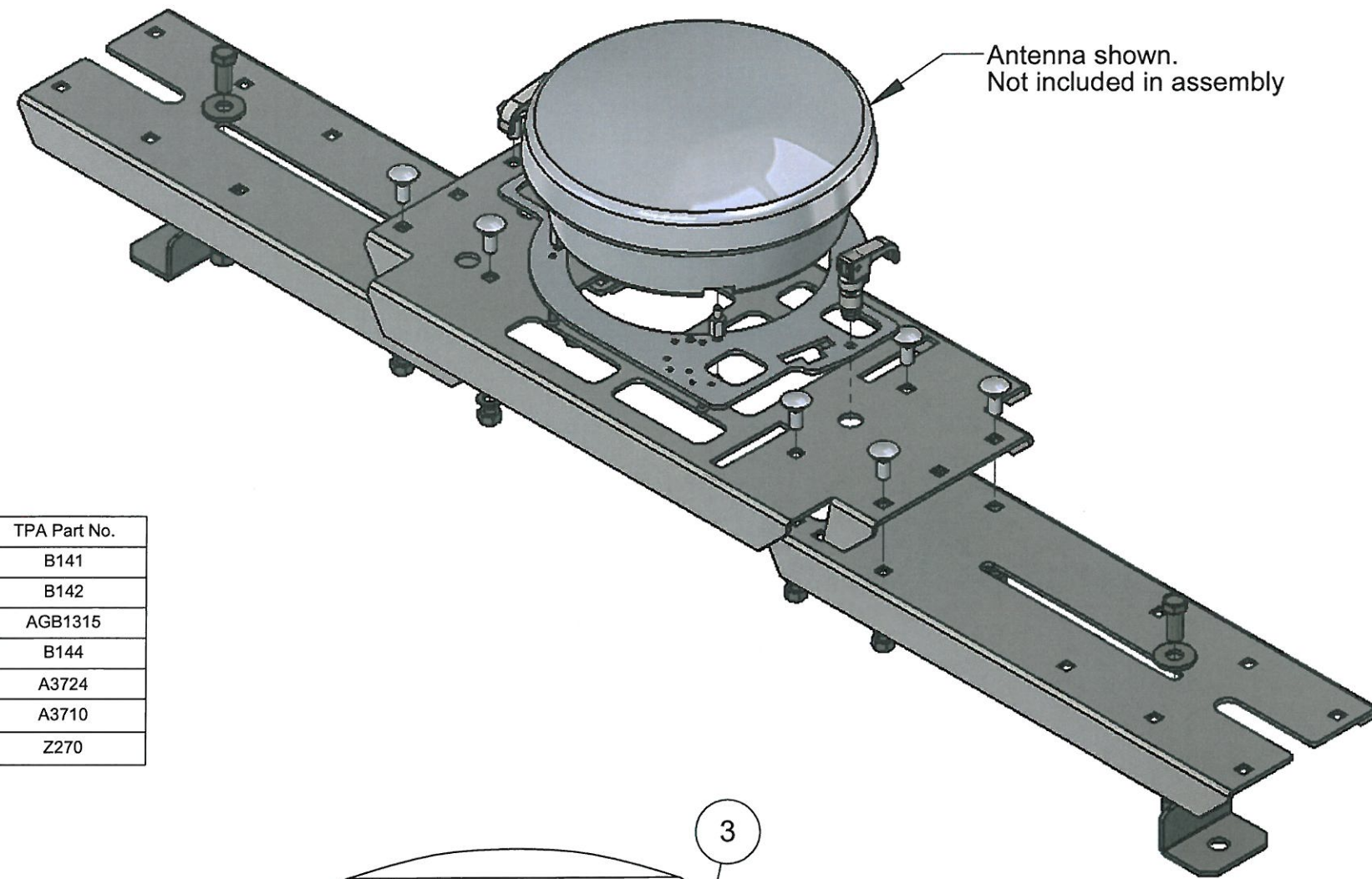
PART NO
AGA3644



PART OF ASSY

Contents of A3724 fastener kit

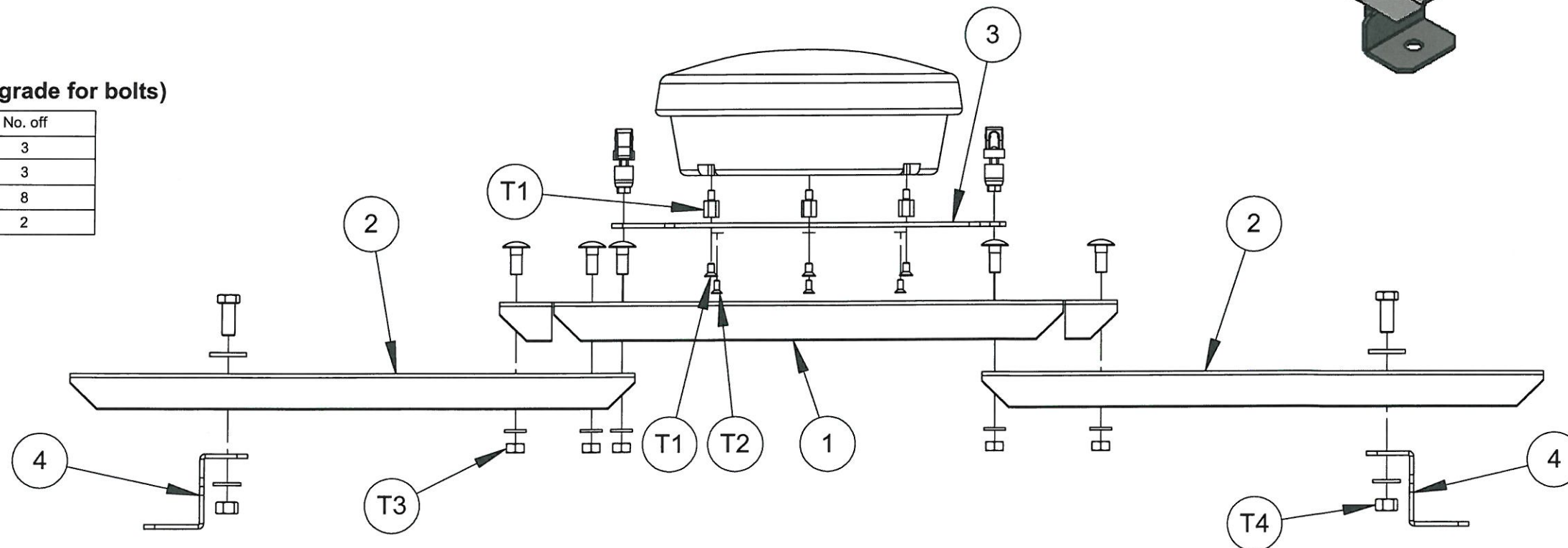
| Description | Qty | Drawing No. | TPA Part No. |
|---|-----|-------------|--------------|
| Swell latch assembly - Southco 19-14-10 | 2 | | F425 |
| Nut M10 - Galvanized | 8 | | AGF426 |
| Flat washer M10 - Galvanized | 8 | | AGF440 |
| Thick washer M12 - 32 O/D x 2 thk - Galvanized | 2 | | F441 |
| DIN 933 Hex head bolt, washer & nut ass'y M12 x 30 - Galvanized | 2 | | F429 |
| DIN 603 Carriage bolt M10 x 25 - Galvanized | 8 | | AGF430 |
| DIN 7991 SH CSK Screw M6 x 12 - Stainless St. | 3 | | F431 |
| Stand-off bolt | 3 | 002860 | F422 |
| Screw M5 x 12 SH C/SK - SS | 3 | | AGF541 |



| Item No. | Qty | Description | Drawing No. | TPA Part No. |
|----------|-----|--|-------------|--------------|
| 1 | 1 | Bracket plate - centre | 002838 | B141 |
| 2 | 2 | Bracket plate - outer | 002839 | B142 |
| 3 | 1 | AGI-3 / AGI4 Adaptor bracket | 004392 | AGB1315 |
| 4 | 2 | Mounting foot | 002841 | B144 |
| 5 | 1 | Fastener kit - Generic roof brkt (see table above) | - | A3724 |
| 7 | 1 | System 150 AGI-3 Generic mount installation instructions | - | A3710 |
| 9 | 1 | Carton - System 150 AGI-3 | - | Z270 |

Torque settings (based on min. 8,8 tensile grade for bolts)

| Item No. | Thread spec. | Torque (Nm) | No. off |
|----------|--------------|-------------|---------|
| T1 | M6 x 1.0 | 8 | 3 |
| T2 | M5 x 0.7 | 5 | 3 |
| T3 | M10 x 1.5 | 30 | 8 |
| T4 | M12 x 1.75 | 50 | 2 |



| REV | DATE | ECO | DESCRIPTION | CHK | DRWN | APPD | MATERIAL | MACHINING TOLERANCES | DRAWN BY | DATE | PART OF ASSY | PART NUMBER | PROJECT | SHEET SIZE | | | | |
|-------|----------|-------|--|-----|------|------|----------|--|--|----------|---|----------------------------|-----------------------|--------------|----------------------------|--|--------------------------------|--|
| 1.0 | 13/11/08 | | Production release | | RC | MW | | X ± 0.1 X.X ± 0.2 X.XX ± AS STATED ANGULAR ± 0.25° | RC | 13/11/08 | | AGA3644 | 2128 | A3 | | | | |
| 1.1 | 25/11/08 | 0250 | M12 nut & washer incorporated into F429 Bolt ass'y | | RC | MW | | | OM | 17/11/08 | MACHINE FINISH 3.2 | | | SCALE 1:5 | | | | |
| 1.1.1 | 18/07/10 | CO317 | P/n was A3644, AGFs were Fs | OM | RC | KM | | | MW | 17/11/08 | DO NOT SCALE UNLESS OTHERWISE STATED ALL DIMENSIONS ARE IN MILLIMETERS | | | SHEET 1 OF 1 | | | | |
| 1.2 | 21/03/11 | 634 | AGB1248 was B145, AGF541 added. | OM | RC | KM | FINISH | | | | | AGI-3/4 Generic mount brkt | | REVISION 1.3 | | | | |
| 1.3 | 28/01/13 | 1062 | AGB1315 replaces AGB1248 | OM | RC | KM | | HARNES TOLERANCES 0-300 +5 / -3 300-1000 +10 / -5 1000-3000 +20 / -10 3000-5000 +40 / -20 STRIP LENGTHS +0.5 / -0 | | | | | | | | | | |
| | | | | | | | | | TOPCON Precision Agriculture 14 PARK WAY MAWSON LAKES SOUTH AUSTRALIA 5095 | | PHONE: (+618)82033300 FAX: 1300307205 EMAIL: info@kee.com.au WEB: www.kee.com.au | | DRAWING NO. 002868 | | DRAWING STANDARD AS1100 | | SECURITY CLASS CONFIDENTIAL | |

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