



X25 Guidance and Auto Steering Operator Manual

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Preface

This manual provides information about operating and maintaining this Topcon Precision Agriculture product. Correct use and servicing is important for safe and reliable operation of the product.

It is very important that you take the time to read this manual before using the product.

Information in this manual is current at the time of publication. A system may vary slightly. The manufacturer reserves the right to redesign and change the system as necessary without notification.

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Note: Please read these Terms and Conditions carefully.

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- (ii) normal wear and tear
- (iii) improper use and/or maintenance
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- (v) use of the product in combination with other products not supplied or specified by TPA.

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- the provisions of the United Nations Convention on Contracts for the International Sale of Goods shall not apply to these Terms and Conditions.

All information, illustrations, and applications contained herein are based on the latest available information at the time of publication. TPA reserves the right to make product changes at any time without notice.

If any part of these Terms and Conditions would be unenforceable, the provision must be read down to the extent necessary to avoid that result, and if the provision cannot be read down to that extent, it must be severed without affecting the validity and enforceability of the remainder of these Terms and Conditions.

Service Information

Service assistance can be provided by contacting your local TPA Authorized Dealer.

Communications Regulation Information

FCC Compliance Statement (USA)

This equipment has been tested and found to comply with the limits for a Class 'A' digital device, pursuant to Part 15 of the FCC Rules. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at the user's expense.



FCC Compliance Statement (Canada)

This Class A digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulation.



CE EMC Statement (European Community)

Warning: This is a class 'A' product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

EMC Statement (Australia & New Zealand)

This product meets the applicable requirements of the Australia and New Zealand EMC Framework.

Type Approval and Safety Regulations

Type approval may be required in some countries to license the use of transmitters on certain band frequencies. Check with local authorities and your dealer. Unauthorized

modification of the equipment may void that approval, the warranty and the license to use the equipment.

The receiver contains an internal radio-modem. This can potentially send signals. Regulations vary between countries, so check with the dealer and local regulators for information on licensed and unlicensed frequencies. Some may involve subscriptions.

Radio and Television Interference

This computer equipment generates, uses, and can radiate radio-frequency energy. If it is not installed and used correctly in strict accordance with TOPCON Precision Agriculture instructions, it may cause interference with radio communication.

You can check if interference is being caused by this equipment by turning the Topcon equipment off to see if the interference stops. If the equipment is causing interference to a radio or other electronic device, try:

- Turning the radio antenna until the interference stops
- Moving the equipment to either side of the radio or other electronic device
- Moving the equipment farther away from the radio or other electronic device
- Connecting the equipment to another circuit that is not linked to the radio.

To reduce potential interference operate the equipment at the lowest gain level that will allow successful communication.

If necessary contact your nearest Topcon Precision Agriculture dealer for assistance.

Note: Changes or modifications to this product not authorized by TOPCON Precision Agriculture could void the EMC compliance and negate authority to operate the product.

This product was tested for EMC compliance using Topcon Precision Agriculture peripheral devices, shielded cables and connectors. It is important to use Topcon Precision Agriculture devices between system components to reduce the possibility of interference with other devices

General Safety



DANGER: It is essential that the following information and the product specific safety information is read and understood.

Most incidents arising during operation, maintenance and repair are caused by a failure to observe basic safety rules or precautions. Always be alert to potential hazards and hazardous situations.

Always follow the instructions that accompany a Warning or Caution. The information these provide aims to minimize risk of injury and/or damage to property. In particular follow instructions presented as Safety Messages.

Safety Messages and Warnings

The safety symbol is used with the relevant word: DANGER, WARNING or CAUTION.

Messages marked in this way recommend safety precautions and practices. LEARN and apply them.



DANGER: Indicates an imminently hazardous situation that, if not avoided, could result in DEATH OR VERY SERIOUS INJURY.



WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in DEATH OR SERIOUS INJURY.



CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in MINOR INJURY.

Safety Signs



WARNING: DO NOT remove or obscure safety signs. Replace any safety signs that are not readable or are missing. Replacement signs are available from your dealer in the event of loss or damage.

If a used vehicle has been purchased, make sure all safety signs are in the correct location and can be read. Replace any safety signs that cannot be read or are missing. Replacement safety signs are available from your dealer.

Operator Safety



WARNING: It is YOUR responsibility to read and understand the safety sections in this book before operating this vehicle. Remember that YOU are the key to safety.

Good safety practices not only protect you, but also the people around you. Study this manual as part of your safety program. This safety information only relates to Topcon equipment and does not replace other usual safe work practices.



WARNING: In some of the illustrations or photos used in this manual, panels or guards may have been removed for demonstration purposes. Never operate the vehicle with any panels or guards removed. If the removal of panels or guards is necessary to make a repair, these MUST be replaced before operation.



WARNING: Always check that any suspended vehicle attachments are lowered to the ground before beginning repair or maintenance work on a vehicle.



WARNING: Vehicle and implement parts can become hot during operation and may be under pressure. Refer to vehicle manuals.



WARNING: Wear appropriate protective clothing for the task being undertaken and conditions.



WARNING: Do not operate equipment around explosive equipment or supplies.



WARNING: Topcon is committed to good environmental performance and minimizes the use of any potentially harmful substances in its products. However, it is always advisable not to handle damaged electronic equipment.

This Topcon product may contain a sealed lithium battery.

Always dispose of any electronic equipment thoughtfully and responsibly.

Exposure to Radio Frequency

Exposure to energy from radio frequencies is an important safety issue. Keep a distance of at least 20 cm (7.8 inches) between people and any radiating antenna. Keep a distance of at least 20 cm between transmitting antennas.



WARNING: Products using cellular modem or an RTK base station can transmit radio frequency energy. Check with your dealer.

This device is designed to operate with TPA approved antennas. Discuss with your dealer.

Preparation for Operation

- Read and understand this manual and learn all of the controls before you use the equipment.
- Keep the manual with the equipment.
- If the equipment is moved to another vehicle, move the manual as well.
- Read the manual for the vehicle with which the equipment will be used and check that the vehicle has the correct equipment required by local regulations.

- Make sure you understand the speed, brakes, steering, stability, and load characteristics of the vehicle before you start.
- Check all controls in an area clear of people and obstacles before starting work.
- Identify possible hazards.



WARNING: Topcon equipment must not be used by an operator affected by alcohol or drugs. Seek medical advice if using prescription or over-the-counter medication.

Disclaimer

Topcon accepts no responsibility or liability for damages to property, personal injuries, or death resulting from the misuse or abuse of any of its products.

Further, Topcon accepts no responsibility for the use of Topcon equipment or the GNSS signal for any purpose other than the intended purpose.

Topcon cannot guarantee the accuracy, integrity, continuity, or availability of the GNSS signal.

The operator must ensure that the equipment is correctly turned off when not in use.

Before operating any vehicle equipped with Topcon products, read and understand the following product specific safety precautions.

Important Safety Information

Operator Alertness and Responsibility

The console helps the operator to steer the vehicle, but the operator remains in charge and must be alert and in complete control of the vehicle at all times. The operator is ultimately responsible for safe operation of this equipment.

It is essential that safety requirements are met when operating the console and any of its components. All operators and other relevant personnel must be advised of safety requirements.

Electrical Safety



WARNING: Incorrectly connected power can cause severe injury and damage to people or the equipment.

When working with electrical components, you must do the following:

- Make sure the negative terminal of the battery is disconnected before doing any welding on the vehicle.
- Check that all power cables to system components are connected to the correct polarity as marked. Please refer to the vehicle manual for safety information.
- Check that equipment is grounded in accordance with installation instructions.

Operation and Risk of Obstacles

The following list is not exhaustive or limited. To use the console for assisted steering along a defined wayline, the operator must ensure that it is used:

- Away from people and obstacles
- Away from high voltage power lines or other overhead obstructions (identify any clearance problems before activating the console)
- On private property without public access
- Within cleared fields
- Off public roads or access ways.

Note that:

- The operator needs to know the vehicle's position and the field conditions at all times.
- The operator will need to respond if the GNSS satellite or differential correction signal is lost momentarily.
- The console cannot detect obstacles (people, livestock or other).
- Only use the console in areas that are clear of obstacles and keep a proper distance.
- Steering needs to be disengaged for manual control if an obstacle appears in the path or the vehicle moves away from the wayline.

On/Off and Manual Control



WARNING: Ensure the steering switch is Off to prevent unintentional engagement of the assisted steering. When repairing or maintaining the vehicle/implement, ensure the vehicle CANNOT be moved. Disengage steering, apply brakes and remove keys.

The operator must ensure that the steering switch is Off (*all* LED indicators are off) when assisted steering is not being used.

The operator must disengage assisted steering and use manual control if an obstacle is in the line of travel or moves into the line of travel, or if the vehicle steers away from the desired wayline.

To disengage assisted steering:

- Turn the steering wheel a few degrees OR
- Select the Disengage Auto Steering button on the console AND/OR
- If using an external steering switch, disengage using the switch if the above actions do not disengage assisted steering.

Vehicle Shut Down Safety

Before leaving the vehicle, disengage assisted steering, disengage external steering switch if this is being used, and remove the key from the key switch.

Using a Reference (Base) Station



WARNING: Do not move a reference station while in operation. Moving an operating reference station can interfere with the controlled steering of a system using the reference station. This could result in personal injury or damage to property.

Operators and other affected personnel must be advised of the following safety precautions.

- Do not erect the reference station under or within the vicinity of high voltage power lines.
- When using the portable reference station, make sure that the tripod is securely mounted.

To Get the Best Out of the Product

Back up data regularly. The console has large, but limited storage capacity. Use the Diagnostics Mini-view to view capacity available. A warning screen displays if storage is reaching its limit.

Be aware of file format compatibility. Discuss compatible formats with the dealer.

Topcon Agricultural Products are hardy and designed to work in tough conditions. However, if equipment is unused for a length of time, store away from water and direct heat sources.

Alert Symbols

In this manual two alert symbols are used:

Note: This offers additional information.



WARNING: A warning signal appears on safety signs and in this manual to show that this information is very important to your safety. LEARN these and APPLY them.

Table of contents

Chapter 1 – Console Overview	1
1.1. Introduction	1
1.2. Icon descriptions	2
1.2.1. Guidance toolbar	2
1.2.2. Menu icons	2
1.2.3. Navigation bar icons	4
1.2.4. View controls	4
1.2.5. Other icons	5
1.3. Starting and resetting the console	6
1.4. Shutting down the console	7
1.4. Using the console toolbar	8
Chapter 2 – User Interface Description	11
2.1. Switching between setup and operation screen	11
2.2. Setup screen controls	12
2.3. Operation screen controls	15
2.3.1. Implement color indicators	16
Chapter 3 – Quick Setup Guide	17
3.1. Software update instructions	17
3.2. Getting started	18
Chapter 4 – Regional and User Settings	21
4.1. Setting the region	22
4.1.1. Language setup	22
4.1.2. Time/date setup	22
4.1.3. Units setup	23
4.2. Setting up the lightbar	27
4.3. Setting up environment	29
4.4. Setting up map options	31
4.5. Setting access level	33
Chapter 5 – System Setup	35
5.1. Setting features	36
5.1.1. Console setup	36
5.1.2. Guidance setup	39
5.1.3. Implement setup	42

5.1.4. Xlinks setup	44
5.1.5. VDC setup	45
5.1.6. Setting up quick start	46
5.2. Setting up GPS	47
5.2.1. Receiver setup	47
5.2.2. Correction setup	49
5.2.3. Output setup	53
5.2.4. Radar setup	54
5.3. Setting up serial ports	55
5.4. Setting up alarms	56
5.4.1. Alarm window description	57
5.4.2. Alarms list	57
5.5. Setting up flag points	63
5.6. Setting up ISOBUS / universal terminal	63
Chapter 6 – Vehicle Setup	65
6.1. Selecting a vehicle	66
6.2. Creating a new vehicle	67
6.2.1. Customizing a vehicle	68
6.3. Setting the vehicle geometry	70
6.4. Setting up the steering controller	72
6.5. Selecting the vehicle antenna	74
Chapter 7 – Implement Setup	75
7.1. Selecting an implement	76
7.2. Setting up a new implement	77
7.2.1. Setting up an ISOBUS implement	78
7.3. Setting the implement geometry	80
7.4. Setting up section control	82
7.4.1. Setting timing	82
7.4.2. Setting up the section switch	83
7.5. Setting up the master switch	84
7.6. Setting the vehicle speed	85
Chapter 8 – Product Setup	87
8.1. Setting up the product database	87
Chapter 9 – Operation Basics	89

9.1. Using mini-views	89
9.2. Viewing system information	91
9.3. Viewing guidance	92
9.3.1. Using view controls	92
9.4. Viewing GPS details	97
9.5. Viewing diagnostics	99
9.6. Viewing job information	101
9.7. Monitoring on the dashboard	102
9.7.1. Customizing the dashboard	102
9.8. Storing information about jobs	105
9.9. Recognizing color and working status	106
9.10. Understanding default file names	107
Chapter 10 – Steering Calibrations	109
10.1. Calibrating the compass	110
10.2. Calibrating the wheel angle sensor	112
10.3. Calibrating the mounting bias	114
10.4. Dealing with calibration errors/alarms	118
Chapter 11 – Field Menu	121
11.1. Creating a client / farm / field	121
11.2. Selecting a client / farm / field	122
11.3. Setting a new boundary	123
11.3.1. Creating a boundary from a shapefile	125
11.3.2. Removing a boundary	125
11.4. Setting flag points	126
11.4.1. Removing or changing a flag point	126
11.5. Setting exclusion zones	128
11.5.1. Clearing an exclusion zone	129
Chapter 12 – Job Menu	131
12.1. Creating a new job	131
12.2. Setting up a working headland	132
12.3. Selecting an existing job	135
12.4. Recording job details	136
12.5. Exporting a job report	137
12.6. Clearing a job	139

12.7. Using variable rate control	140
12.7.1. If using VRC maps	140
Chapter 13 – Guideline Menu	145
13.1. Using straight lines guidelines	146
13.1.1. Setting AB lines manually	146
13.2. Using identical curve guidelines	148
13.3. Using center pivot guidelines	149
13.4. Using guidelock guidance mode	150
13.5. Selecting an existing guideline	151
Chapter 14 – Auto Steering	153
14.1. Auto steer status	153
14.1.1. Auto steer troubleshooting	154
14.2. Tuning auto steer	157
14.3. Engaging auto steer	159
14.4. Disengaging auto steer	161
Chapter 15 – Nudge Menu	163
15.1. Using nudge options	163
15.2. Compensating for GPS drift	164
15.2.1. Compensating correctly for GPS drift	164
15.2.2. High accuracy correction sources	165
Chapter 16 – Enabled Additional Features	167
16.1. Using auto section control	167
16.2. Using universal terminal (ISOBUS)	168
Chapter 17 – Inventory Manager	171
17.1. Using the manager toolbar	171
17.2. Using categories and item manager	173
17.2.1. Exporting jobs and job reports	174
Chapter 18 – Troubleshooting Guide	175
18.1. Common error messages	175
Chapter 19 – Appendices	181
19.1. Appendix A – Glossary	181
Chapter 20 – Index	185

Chapter 1 – Console Overview

1.1. Introduction

The X25 is a vehicle-mounted electronic console with LCD display and touchscreen. The console allows operators to work with auto steering, guidance and other control functions from the console. The console is designed to interact with GPS and Electronic Control Units (ECUs), centralizing the ability to communicate, record, store and display data for agricultural uses.






Note: Before using guidance and auto steering, please read the safety instructions and learn about the controls by reading this manual carefully.

The console is a touchscreen. To select something on the screen, touch the area with the tip of a finger.

1.2. Icon descriptions











1.2. Icon descriptions

1.2.1. Guidance toolbar

Icon	Description	Page	Icon	Description	Page
	Field menu	121		Job menu	131
	Guideline menu	145		Steering options menu	153
	Nudge menu	163			







1.2.2. Menu icons

Field menu







Icon	Description	Page	Icon	Description	Page
	Field menu	121		Boundary recording offset	122
	Select field	121		Create boundary from shapefile	125
	New field	121		Clear field boundary	125
	Place flag point	126		Record field boundary	122
	Select exclusion map	128		Complete field boundary recording	122

Job menu





Icon	Description	Page	Icon	Description	Page
	Job menu	131		Record job details	136

Icon	Description	Page	Icon	Description	Page
	Select job	135		Data exchange	137
	Create new job	131		Clear job data	139
	Configure headland for this job	132		Configure VRC	140





Guideline menu

Icon	Description	Page	Icon	Description	Page
	Guideline menu	145		Change guidance mode	145
	Select guideline	150		Open manual AB line entry window	146
	Create new AB line	146		Set A point	146




Steering options menu

Icon	Description	Page	Icon	Description	Page
	Steering options menu	153		Auto steer status	153
	Auto steer calibration	109		Auto steer tuning parameters	157













Nudge menu

Icon	Description	Page	Icon	Description	Page
	Nudge menu	163		Nudge guideline to the vehicle's position	163
	Open nudge options	163		GPS drift compensation	164






1.2. Icon descriptions

Icon	Description	Page	Icon	Description	Page
	Nudge guideline to the right	163		Save nudged guideline	163
	Nudge guideline to the left	163			





1.2.3. Navigation bar icons

Icon	Description	Page	Icon	Description	Page
	System information	91		System diagnostics	99
	Guidance	92		Job information	101
	GPS information	97		Setup screen	11
	Inventory manager	171		Switch box	83
	Auto section control	167		ISOBUS universal terminal	168
	Sprayer			Spreader	

1.2.4. View controls

Icon	Description	Page	Icon	Description	Page
	Select visible map layers	93		Zoom out	96
	Toggle map view mode	95		Zoom in	96
	Re-center/pan	31			

1.2.5. Other icons

Icon	Description	Page	Icon	Description	Page
	Inventory manager	171		Setup screen	11
	Master switch	84		Auto steer engage	153

1.3. Starting and resetting the console


1.3. Starting and resetting the console

1. Connect the console to a power supply. Ensure associated devices (such as GPS (Global Positioning System) and ECU (Electronic Control Unit)) are connected.
2. Press and hold the green ON/OFF button on the rear of the console for a few seconds to start the console.



3. To change the language on the console, select



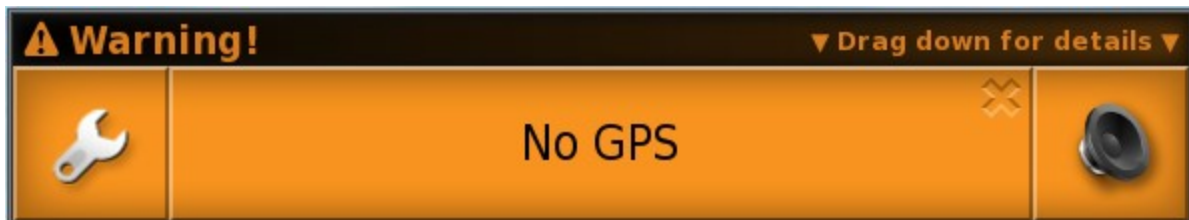
4. Use the scroll bar, or slide a finger down the list, to see more languages. Confirm the selection .

The Warning Screen displays in the chosen language.

5. Read the Warning Screen, scroll to the base of the screen and if you agree select **YES**.

Note: Selecting Yes confirms your understanding and accepts your responsibility for liabilities described in the Warning Screen.

The console may display the following warning.

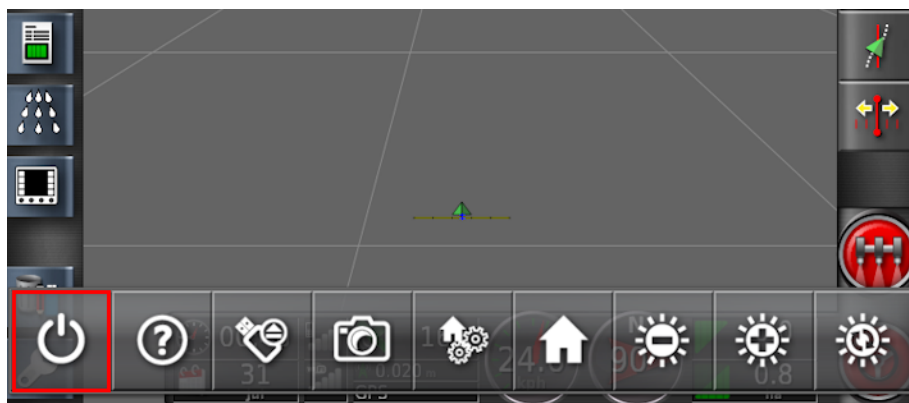


6. To acknowledge the alarm, press the center of the alarm window.
Note that extra details may be displayed for some alarms by dragging the window downwards.
7. Confirm the GPS receiver is connected correctly and communicating.

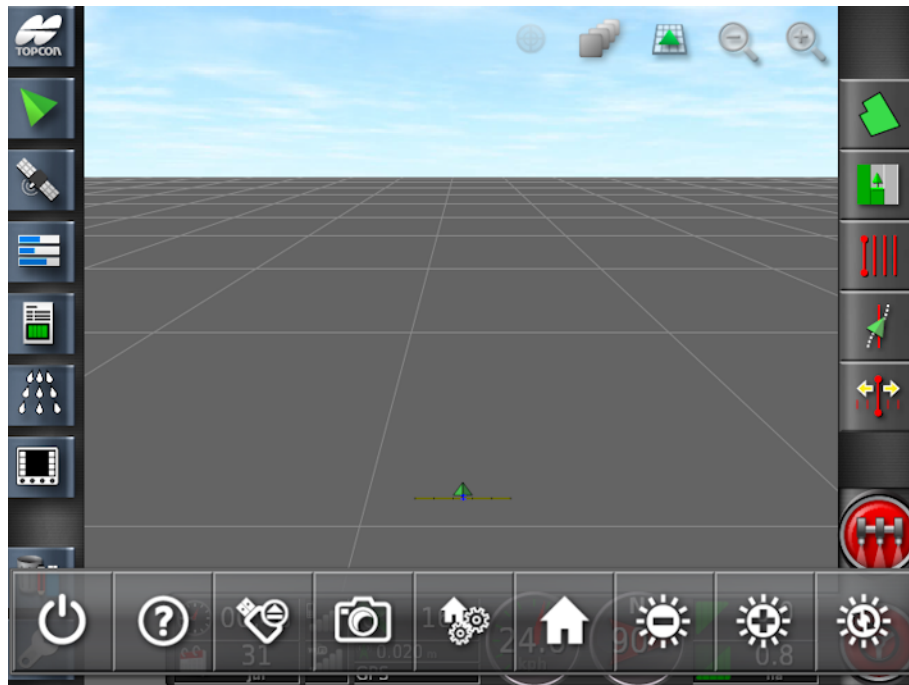
Note: If the warning appears again, this should be remedied during setup by referring to Setting up GPS, page 47.

1.4. Shutting down the console

To shut down the console, swipe up from the base of the screen to display the console toolbar and select the off icon. The system will ask if you want to power down. Select **Yes** to turn off or **No** to continue working.



1.4. Using the console toolbar



The console toolbar is displayed by swiping upwards from the base of the screen.

Power off button



The power off button may be used to shut down the console.

Help

The **Help hint** feature displays the names of the user interface elements on the screen.



Touch the Help icon on the base of the screen. Question marks appear on the screen next to the icons. Select the screen element showing a question mark to view the names.

USB eject

The **USB port** is on the rear of the console. This can be used to import data to and export data from the console.



Before removing the USB, always disconnect first by touching the **USB eject** icon. A message will display that it is safe to remove the USB.

Screenshots



Use the **screenshot** icon to take screenshots (which are stored on the USB). Press the USB eject icon before unplugging the USB.

Manage global home screens

Enables Operation screen layouts to be saved. This may be useful to de-clutter the Operation screen or quickly return to displaying required information.



Display/hide the required views on the Operation screen and select **Save Home Screen** to save the layout.

Go to Home Screen



Displays a list of saved global home screens or toggles between saved screens. Refer to Global home screen mode, page 29.

Brightness control



Brightness control adjusts the brightness of the display. Use plus or minus to adjust display.

Day/night mode

Day/night mode changes the brightness of the display.



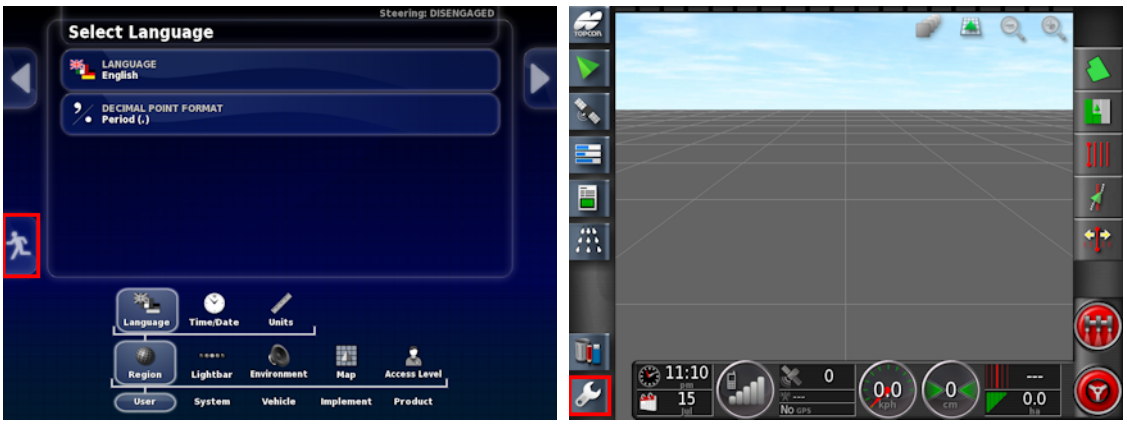
Settings are Day, Night and Auto. Auto light mode will set the brightness automatically, depending on light conditions.

1.4. Using the console toolbar

Chapter 2 – User Interface Description

2.1. Switching between setup and operation screen

The console has two main screens; the Setup screen and the Operation screen.



Use the highlighted buttons to switch between the screens.

2.2. Setup screen controls

This section describes the Setup screen controls.

The Setup screen has the following types of controls:

Menus



Menu items are selected from the base of the screen to display the next level of sub-options. When features are enabled, more items may appear in the menus.

Option lists



Selecting menu items will typically display a list of options at the top of the screen. As features are enabled, more options may appear.

Selection lists



Selection lists are used to choose one or more items from a list. A message is displayed if too many items are selected in a multiple choice list. Selections must be confirmed using the tick button.

Cancel and confirm buttons



These buttons are used to cancel or confirm an entry or a selection. One of the buttons must be selected to progress from any screen displaying them.

Keyboard and number-pad



Letter and number keypads are used to enter alphanumeric characters or numeric characters. Entries must be confirmed.

2.2. Setup screen controls

Wizards



Wizards are used to guide the operator through a complex configuration of the system by answering a series of questions. The answers provided determine which questions will follow.

2.3. Operation screen controls



- 1 Navigation bar:** Opens mini-views to access other parts of the system. Refer to Using mini-views, page 89.
- 2 Inventory manager:** Enables management of vehicles, implements, fields, jobs, guidance lines and so on. Refer to Inventory Manager, page 171.
- 3 Setup screen:** Switches to the Setup screen.
- 4 View controls:** Allows the user to control what is displayed on the guidance map and how it displays. Refer to Using view controls, page 92.
- 5 Guidance toolbar:** Provides tools used to control guidance.
- 6 Master switch:** Turns product application on and off if ‘virtual master switch’ has been enabled during implement setup. Refer to Setting up the master switch, page 84.
- 7 Auto steer engage:** Turns auto steer on and off.
- 8 Dashboard:** Provides selected information from the system for monitoring. Refer to Monitoring on the dashboard, page 102.

2.3.1. Implement color indicators



This indicates the position and direction of the vehicle and its implement. The implement color indicates product application status:

- **Red:** Section is off.
- **Blue:** Section is inhibited (on and not flowing, typically due to low speed or pressure).
- **Yellow:** Section is on and not flowing intentionally (typically due to auto-section control stopping the flow).
- **Green:** Section is on and flowing.
- **Orange:** Section is on and not flowing unintentionally or OFF but still flowing unintentionally (typically due to a delay in the time it takes for the flow to start up).

Chapter 3 – Quick Setup Guide

This chapter provides a quick overview to installing software onto the console, setting up the basics and operating the console.



WARNING: It is not recommended to operate the console for the first time without reading the complete manual to become familiar with all safety and operational issues.

3.1. Software update instructions

Note: This procedure should not be necessary when receiving a new console. It is only necessary if a software upgrade is required.

1. On a Windows machine, unzip the installation ZIP file into the root folder of a USB flash drive.
2. Safely eject the USB flash drive from the Windows machine.
3. Plug the USB flash drive into the powered-down console.
4. Power up the console by pressing and holding the green power button on the back of the console.
5. Go to the Setup screen (via the wrench button in lower left corner).
6. Select **User / Access Level / PROVISION USB FOR UPGRADE** and select **Yes**.
7. Power down the console by swiping up from the base of the screen to display the console toolbar and select the off icon.
8. The system will ask if you want to power down. Select **Yes** to turn off.
9. Leave the USB plugged into the console and restart by pressing and holding the green power button.
10. The installation procedure will start automatically and will take a few minutes.

3.2. Getting started

11. The console will provide the option to restore all user data to the state it was before the upgrade. **WARNING:** Selecting **No** will delete all data saved on the console. The console will restart automatically.
12. After the console starts up, the software is ready for use.

3.2. Getting started

To configure the system:

1. Connect a GPS receiver to the console.
2. Go to the Setup screen (via the wrench button in lower left corner).
3. Select **System / GPS** and select:
 - The GPS receiver that is being used (see page 47).
 - The Correction Source required (see page 49).
4. Select **System / Serial Ports** and select the serial port on which the GPS receiver is connected (see page 55).
5. Once the system receives GPS data for the first time, it will prompt for configuration of the local time. Accept the current time or modify it to your local time.
6. Select **Vehicle / New** and create a new vehicle profile by selecting the appropriate model from the factory profile. Check and if needed modify the geometry of the vehicle (see page 67).
7. Select **Implement / New** and create a new implement profile by selecting the appropriate implement type. Check and if needed modify the geometry of the implement (see page 77).
8. If you select ASC-10 as your ECU type, you will be guided through the steps to connect and configure all ASC-10 ECUs on your implement.
9. Go to the Operation screen (via the Exit button in the Setup screen).
10. Go to Select Field (via the top button on the guidance toolbar at the right hand side) and create new Client, Farm and Field (see

page 121).

11. Go to New Job (via second button from the top on the guidance toolbar) and create a new job (see page 131). The system is now operational.
12. To enable Auto Steering, go to Setup screen, **System / Features / Guidance / AUTO STEER** (see page 153).
13. To enable Auto Section Control, go to Setup screen and:
 - Create or load an implement with ECU Type set to ASC-10.
 - In **Implement / Section Control / Sections** configure the number of sections and their width (see page 82).
 - If required, change the section timing in **Implement / Section Control / Timing** (see page 82).
 - If required, configure a physical or virtual switchbox in **Implement / Section Control / Section Switch** (see page 83).
 - Enable the Auto Section Control feature in **System / Features / Implement / AUTO SECTION CONTROL** (see page 42).

The Spray Rate Controller is enabled automatically if the ECU type is set to ASC-10 and the implement function is sprayer.
14. To control any of the enabled features from the Operation screen, use the buttons on the Navigation bar down the left hand side of the screen. Those will open ‘mini-views’ of the features (see page 89).
15. To expand a mini-view to full screen (if the feature supports that), click on the ‘maximize’ button on the mini-view title bar. Alternatively, drag the mini-view to the right onto the main screen area.

3.2. Getting started

Chapter 4 – Regional and User Settings

On the Setup screen, the **User** menu option provides the following menu items:

- **Region**: Selects the language, time/date and units.
- **Lightbar**: Sets operation of the LED bar for guidance use.
- **Environment**: Sets up console interaction.
- **Map**: Sets how maps work on the Operation screen.
- **Access Level**: Selects access level for technical staff (not for operator use).



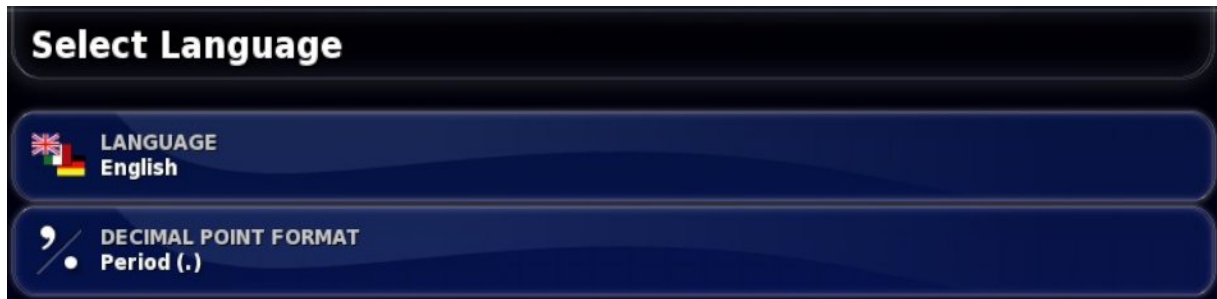
4.1. Setting the region

4.1.1. Language setup

The language displayed on the console may be changed if required and decimal separators may be represented by a period or a comma.

To set the language or decimal point format:

1. Select **User / Region / Language**.




The following options are available:

Language

There is a choice of languages available.

Use the scroll bar, or slide a finger down the list, to see more languages. Confirm the selection. The console will restart.

Note: The language may also be changed on the warning screen at startup by selecting .

Decimal point format

A decimal point may be represented by a period (.) or a comma (,).

4.1.2. Time/date setup

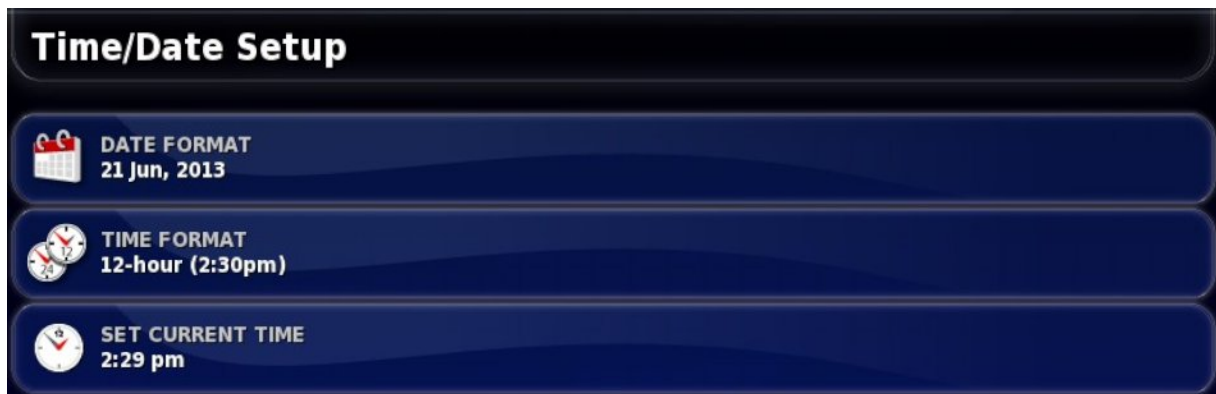
The time and date information is used on the console for job start and end dates, as shown on job reports and is also used for creating time stamps for files. The current date is supplied from the GPS signal.

Note: Both time and date will not work if there is no GPS signal.

The current date and time can be displayed on the Operation screen by selecting the Topcon icon in the top left of the display (or shown on the dashboard).

To set time and date information:

1. Select **User / Region / Time/Date**.



The following options are available:

Date format

- Day of the month first (12 August 2013)
- Month first (August 12 2013)

Time format

- Twelve hour time (2:30pm)
- Twenty four hour time (14:30)

Set current time

Current time (does not change automatically for daylight saving).

Note that +/- will change time incrementally.

4.1.3. Units setup

The units options sets the displayed units of measurement (metric or imperial), units for pressure, area and products, the latitude/longitude format and the application rate increment type.

To set unit information:

1. Select **User / Region / Units**.

4.1. Setting the region



The following options are available:

Units

- Metric
- Imperial (US)
- Imperial (UK)

The United States (US) and United Kingdom (UK) imperial options are provided because gallons, fluid ounces and bushels have different measurements in the US and the UK.

Note: Changing this setting will not override the selection of individual units (Pressure, Area etc.) that have been changed.

Latitude/longitude format

- Standard (decimal degrees: 45.54)
- DMS (Degrees, Minutes, Seconds: 45⁰, 23' 36'')

Pressure units

- kPa (kilopascal)
- psi (pounds per square inch)
- bar
- Default (kPa): Selects the default setting appropriate for the selected **Units**

Short distance units

- Meters
- Inches
- Feet
- Default (meters)

Area units

- ha (hectare)
- ac (acre)
- Default (ha)

Dry product volume units

- Litres
- Kilograms
- Cubic meters
- US bushels
- UK bushels
- Gallons
- Pounds
- Cubic feet
- Bushels

Dry density units

- Kilograms per litre
- Kilograms per cubic meter
- Kilograms per US bushel
- Kilograms per UK bushel
- Pounds per gallon
- Pounds per cubic foot
- Pounds per bushel

4.1. Setting the region

Liquid product units

- Litres
- Cubic meters
- Tonnes
- Gallons
- Cubic feet
- Pounds

Application rate increment type

- Fixed rate
- Percentage of Preset 1

This option changes the behavior when the operator presses the up/down buttons to change the requested product application rate. These can either change by a fixed rate or by a percentage of the rate set for **RATE PRESET1**.

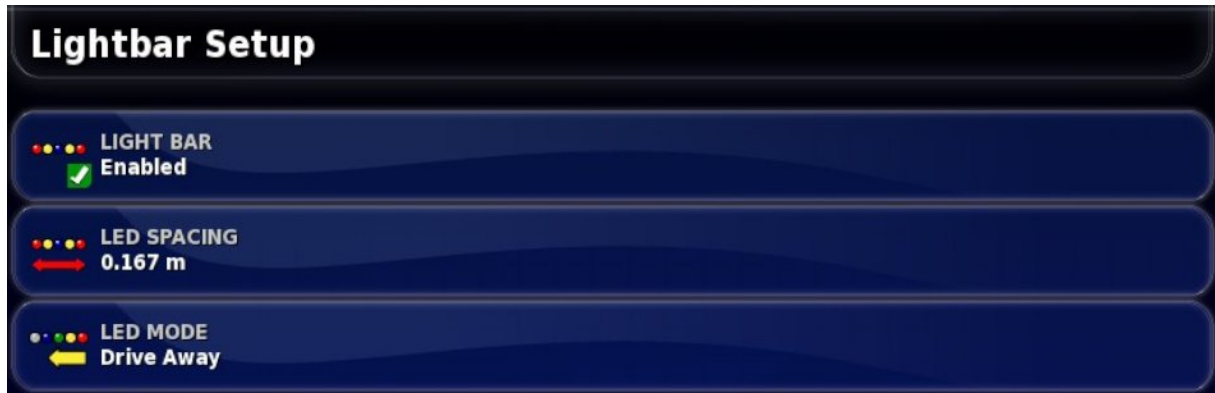


4.2. Setting up the lightbar

During operations, the virtual lightbar on the top of the guidance screen can show how far the vehicle is deviating from the set guideline.

To set up the lightbar:

1. Select **User / Lightbar**.



The following options are available:

Light bar

Enabled or disabled.

LED spacing

Sets the ground distance from the wayline (guideline) that each LED represents.

If the LED spacing is set to 10 cm (0.1 m), the following behavior is observed:

- The center LED is blue and will be illuminated all the time (unless the cross track error is 100 cm or more). When on the wayline by less than 10 cm (+ or -) that is the only LED that is illuminated.
- Once you reach a cross track error of 10 cm, the next LED (green) will also illuminate.
- At 20 cm another green LED illuminates.
- Yellow LEDs illuminate at 30, 40, 50 cm.
- Red LEDs illuminate at 60, 70, 80 and 90 cm.

4.2. Setting up the lightbar

- Once the cross track reaches 100 cm or more, all LEDs turn off except for one red LED on the far side of the console.

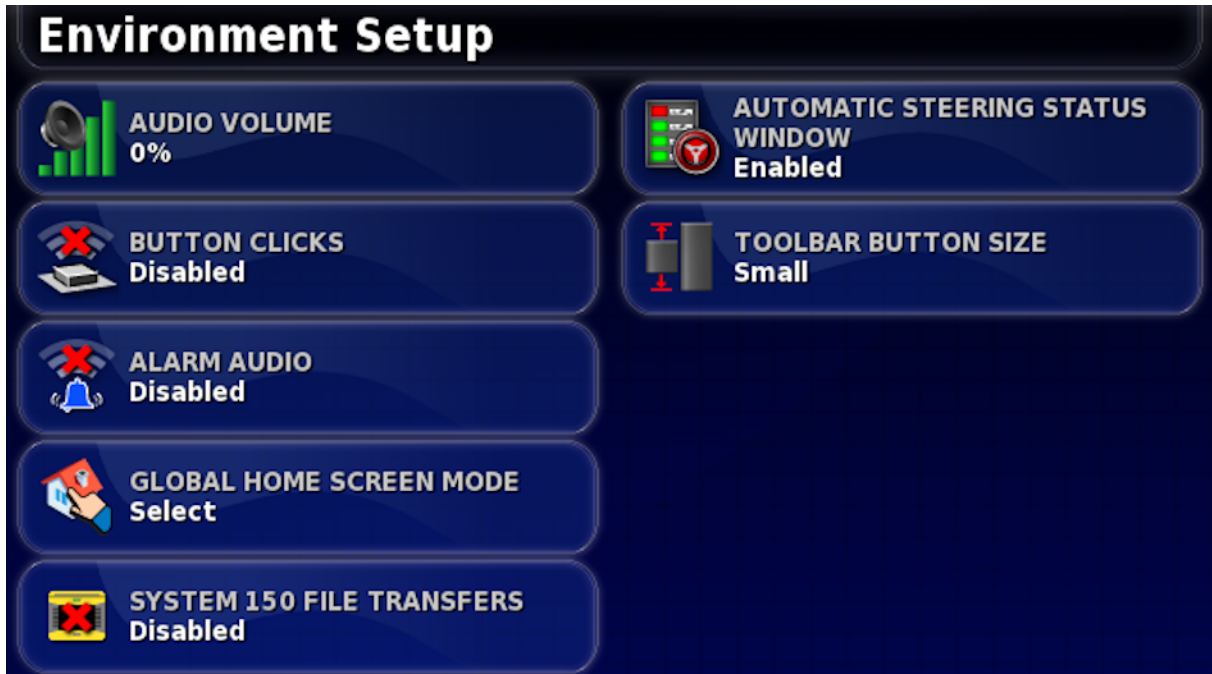
LED mode

- **Drive away:** Activates the LEDs on the side of the vehicle veering away from the guideline. Drive away from the lit LEDs to move back to the guideline.
- **Drive towards:** Activates the LEDs on the side of the vehicle veering towards the guideline. Drive toward the lit LEDs to move back to the guideline.

4.3. Setting up environment

Sets up console interactions.

1. Select User / Environment.



The following options are available:

Audio volume

Sets the volume of console sounds.

Button clicks

Enable or disable sounds when making a selection on the console.

Alarm audio

Enables sounds when an alarm is triggered.

Global home screen mode

Enables Operation screen layouts to be saved. This may be useful to de-clutter the Operation screen or quickly return to displaying required information.

- **Select**: Selecting the home icon displays a list of saved global home screens to select.



4.3. Setting up environment

- **Toggle:** Selecting the home icon toggles between saved global home screens. Refer to Manage global home screens, page 9.

System 150 file transfers


Enables the following System 150 (GX-45) files to be imported and exported: AB lines, Pivots, Curves, Optimal lines, Project lines and Field boundaries.

System 150 file transfers allow the operator to export files in a format that matches Topcon's System 110/150 system and import files that were exported from System 110/150.

Enabling this option displays the System 150 icon  at the base of the Inventory Manager  on the Operation screen (refer to Inventory Manager, page 171).

Automatic steering status window

Displays a Steering Status window when the Auto Steer Engage

button  is selected on the Operation screen if the steering is unable to engage. The Steering Status window displays issues that may be preventing the steering from engaging.

Note: The Steering Status window may still be displayed via the **Steering Options Menu / Auto Steer Status** (see page 153) if this setting is disabled.

Toolbar button size

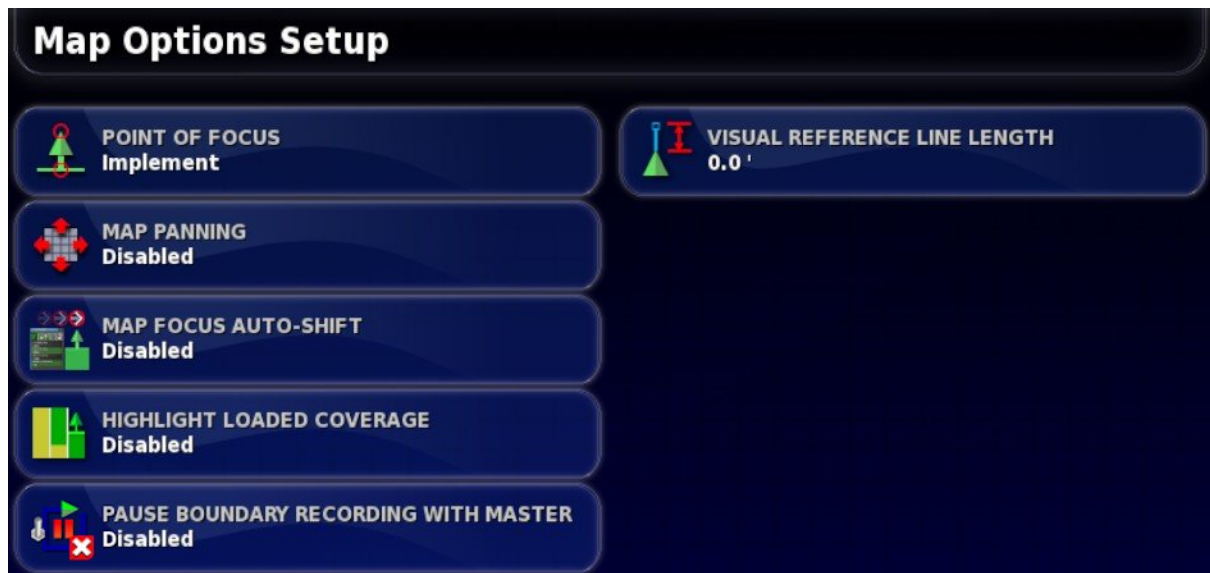
Changes the size of the buttons on the Operation screen.

4.4. Setting up map options

Sets how maps work on the Operation screen.

To set up the maps:

1. Select **User / Map**.




The following options are available:

Point of focus

- **Vehicle:** Places the vehicle at the center of the screen.
- **Implement:** Places the implement at the center of the screen.

Map panning

Allows the screen to move around in a map when the user slides a finger across the screen.

Enabling this option places the map panning icon  beside the Toggle Map View and Map Layers at the top of the Operation screen. Touching this icon re-centers a panned map to the current location of the vehicle.

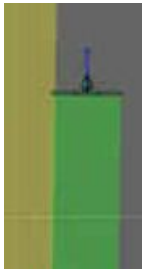
Map focus auto-shift

Sets the vehicle in the center of the available screen, when mini-views are open.

4.4. Setting up map options

Highlight loaded coverage

After loading an existing job, shows previously completed and loaded coverage in a different color from the newly created coverage.



Previously covered areas are shaded yellow if this has been enabled and past job information has been recorded.

New coverage is shaded green. If this option is not enabled, both the previous coverage (from the loaded job) and the newly recorded coverage are shown in the same green color.

Pause boundary recording with master

If the master switch is turned off while a boundary is being recorded, the boundary recording is paused. Turning the master switch back on resumes the boundary recording.

This may be useful to automatically pause boundary recording if product application is paused to maneuver in a tight corner or deviate around an object.

Note that boundary recording may still be manually paused (refer to [Setting a new boundary](#), page 123).

Visual reference line length

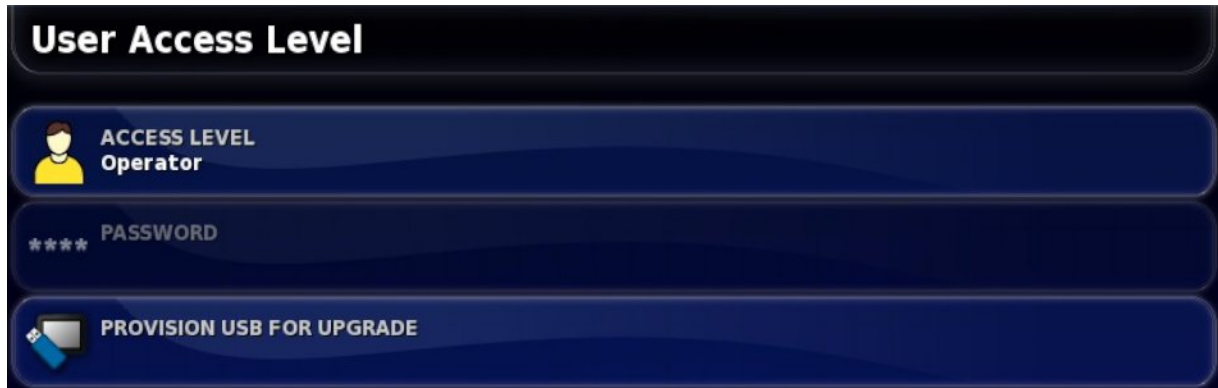
Provides a display marker at the user prescribed distance in front of the vehicle icon to help accurately acquire the wayline after a turn when using manual guidance.

4.5. Setting access level

Setting the access level is a restricted activity and Operator is the only available option for all operators and owners.

To view the access level:

1. Select **User / Access Level**.



Other levels of access are only used by qualified and fully trained technical and support staff. **DO NOT ATTEMPT TO CHANGE THE ACCESS LEVEL.**

Provision USB for upgrade

This option is used if the console software is being upgraded via a USB.

Insert the USB and select this option to run a script that enables the USB to perform an upgrade the next time it is plugged into a console and the console is turned on. Refer to Quick Setup Guide, page 17.

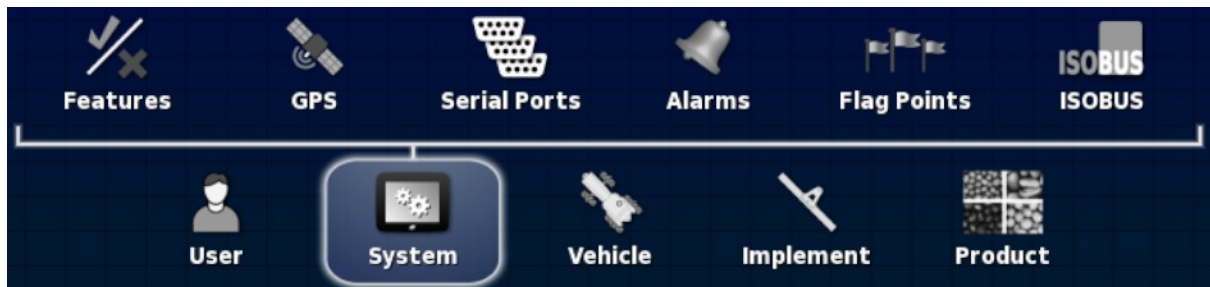
4.5. Setting access level

Chapter 5 – System Setup

This chapter explains how to set up system elements such as GPS connections, alarms and optional features.

The **System** menu option provides the following menu items:

- **Features:** Enables or disables optional features.
- **GPS:** Sets up the functionality of the connected GPS receiver.
- **Serial Ports:** Selects the console serial port assigned to a particular function.
- **Alarms:** Sets alarm functionality.
- **Flag Points:** Selects icons and labels for flag points. Flag points show obstacles or other land features on a guidance map.
- **ISOBUS:** Allows interaction with ISOBUS compliant ECUs via the ISOBUS Universal Terminal.



5.1. Setting features

The **Features** menu option provides the following menu items:

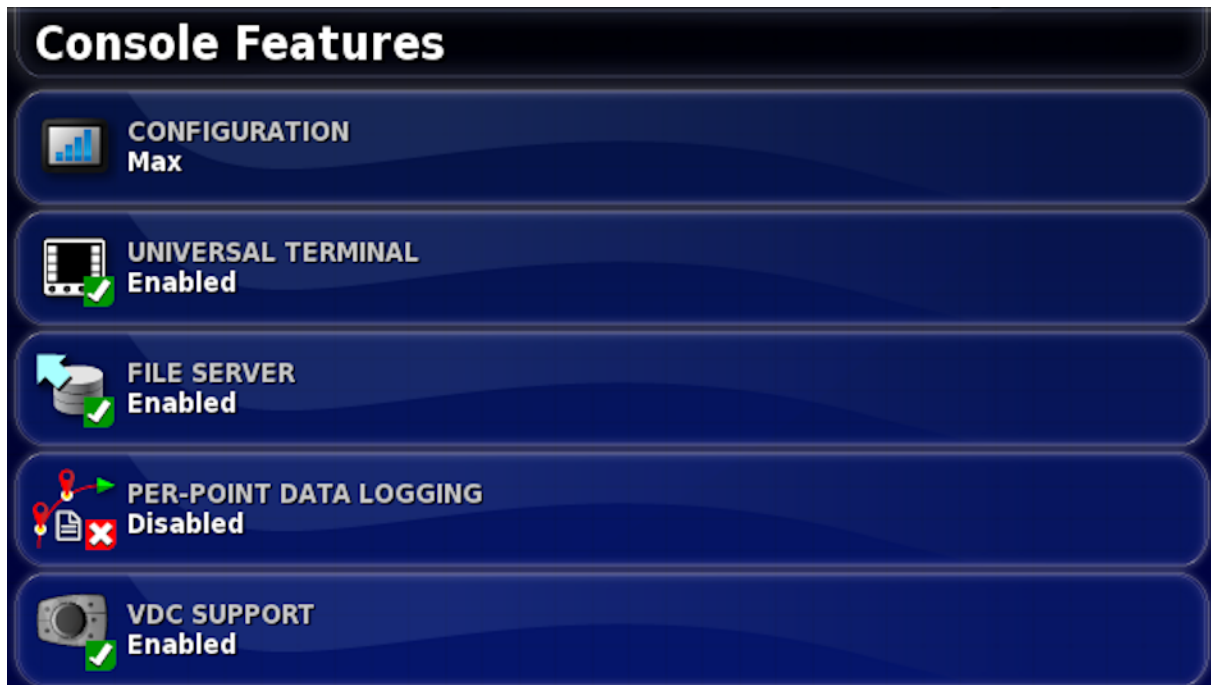


5.1.1. Console setup

Configure console features.

To set up features:

1. Select **System / Features / Console**.



Configuration

Enables the X25 to be upgraded to Max. (A registration code is required.) This provides variable rate control, increases the number of

products from one to four (four tank sprayer or spreader instead of a single tank) and increases the maximum number of sections to 30 (from 10).

Universal terminal

Enables the ISOBUS Universal Terminal server that allows interaction with ISOBUS compliant ECUs.

Enabling this option displays a new ISOBUS icon on the System menu.

1. Select **System / ISOBUS**.



The Universal Terminal Setup page is displayed.



- **Universal terminal:** Controls whether the UT server is actively receiving connections from other devices.

This may be useful if there are multiple UTs on the bus and multiple UTs claim to be the primary UT (in which case the UT will go offline automatically and require the **UT Number** to be

5.1. Setting features

changed before it will go online again), or to temporarily deactivate the UT on the console.

- **UT number:** Sets the UT number for the console. If there are multiple UTs on the bus, use this setting to assign a unique number to this UT to avoid conflicts. The UT with number 1 will be the default UT. If the UT client doesn't appear on the correct UT you may need to reconfigure its UT number appropriately. If there is a conflict, the following message will appear:
'The UT Number of this UT conflicts with another UT on the bus, and this UT has been disabled. Please make sure that this UT has a unique UT Number.'
- **Soft keys per column:** Sets the number of available softkeys on the UT interface on the Operation screen.
- **Soft key location:** Sets the location of the softkeys on the UT interface and the number of columns (1 or 2).
- **Working set key location:** Sets the visibility and location of the keys that switch the interface between ECUs (if more than one ISOBUS compliant ECU is connected).

Refer to Using universal terminal (ISOBUS), page 168.

File server

Can store files for an ISOBUS ECU if the ECU has file server capability. It allows implement and other profiles to be moved between ECUs. Files can be exported and imported using the USB.

Per-point data logging

Records each GPS data point during the job and a number of associated data fields such as elevation, heading, GPS quality, section states, CropSpec readings. These are exported as a .csv file (refer to Exporting a job report, page 137).

VDC support

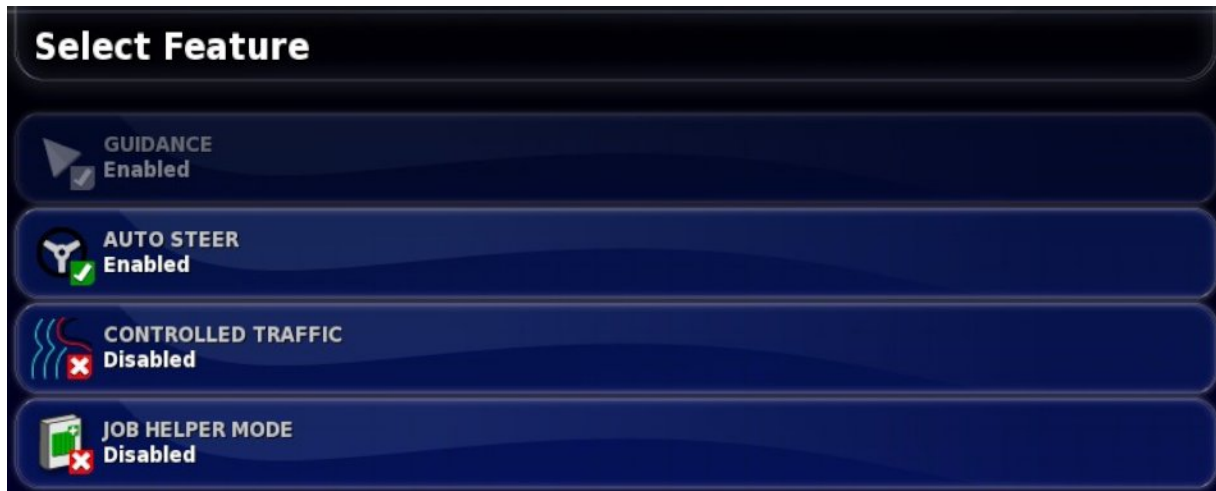
The VDC (Vehicle Display Controller) is an optional device that may be used to perform a selection of console functions. Refer to VDC setup, page 45.

5.1.2. Guidance setup

Sets the guidance system functionality.

To set up guidance features:

1. Select **System / Features / Guidance**.



Guidance

This is a standard feature of the console and cannot be disabled.

Auto steer

Enables auto steering and can only be used on vehicles fitted with an auto steering system such as the AES-25.

Controlled traffic

The Controlled Traffic feature adds two new guidance modes; Optimal Lines and Project Lines. When the feature is enabled, the operator is able to select either of these modes to use for guidance or auto-steering.

Optimal Lines mode allows multiple curves to be recorded in a single file and all recorded curves can be viewed on the screen at the same time. Any of the curves recorded in a set of optimal lines can be selected and used for guidance or auto-steering.

Project Lines mode is similar to Optimal Lines mode in that it allows multiple curves that can be used for guidance in the same file and to be viewed on the screen at the same time. The main difference between Project Lines and Optimal Lines is that waylines are not generated for

5.1. Setting features

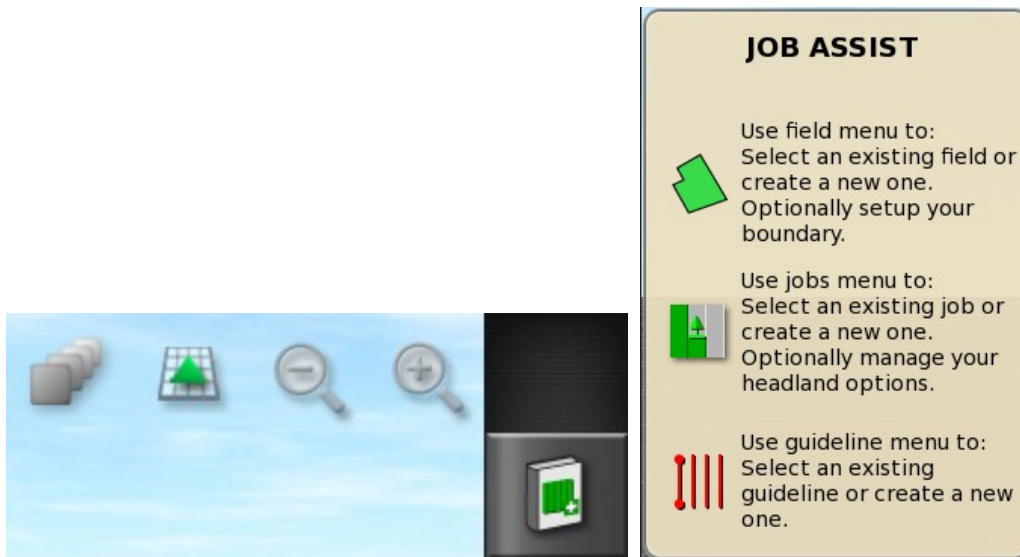
Project Lines. Only the path that each Project Line follows can be used for guidance or auto steering.

A registration code must be purchased to enable this functionality.

Refer to AGA5196 Controlled Traffic Operator's Manual for more information.

Job helper mode

- **Disabled:** No job helper modes are available.
- **Job Assist:** A help screen that may be used to step through the tasks in a typical job. This may be useful when learning to use the console. Enabling the option places a new icon at the top right of the Operation screen.



Selecting the icon displays the help screen. As options are selected, the Job Assist screen lists the next possible steps.

- **Quick Start:** Automatically steps through the tasks required to complete a typical job. This may be useful to speed up the performance of standard tasks. Enabling the option places a new menu item on the right hand side of the **Features** menu.



1. Select **System / Features / Quick Start**. The Quick Start Settings page is displayed. This page is used to select the tasks that quick start will automatically step through. Enable the required tasks.



- **Export job report for previous job:** Refer to page 137.
- **Change field:** Refer to page 121.
- **Record boundary:** Refer to page 123.
- **Change job:** Refer to page 131.
- **Set headland mode:** Refer to page 132.
- **Set guideline mode:** Refer to page 145.
- **Change guideline:** Refer to 145.

5.1. Setting features

- **Load VRC map:** Refer to page 140. (X25 Max only.)
 - **Auto-hide on success:** Closes the Quick Start window once all required tasks are completed.
2. To use Quick Start, select the button at the top right of the Operation screen.



Selecting the button opens the first task enabled in the Quick Start setup.

5.1.3. Implement setup

Sets up the functionality for the attached implement.

To set up implement functionality:

1. Select **System / Features / Implement**.



Auto section control

Permits the system to turn sections on for new areas to be covered and off for areas that have already been covered.

Variable rate control (X25 Max only)

Works with a prescription map to vary application rates over the mapped areas (refer to page 140).

Area counters

Area counters are used with spreaders, and sprayers to record data such as treated area, product used, operating time, average rate and productivity rate. Area counters are not available when using ISO implements or Xlinks.

Refer to the Spreader, Sprayer operator manuals for more information.

Enabling area counters displays the **Reset area counters** option:

- **Never:** The area counters must be reset manually, or they will continue to accumulate data.
- **Prompt:** When a job is erased you will be asked if area counters should be reset.
- **Auto:** Creating a new job or erasing a job will automatically reset the area counters.

Nitrogen sensing

Topcon CropSpec

A Topcon real-time integrated crop monitoring and application system. Used to monitor in-field variability, treat on-the-go, or keep data for future analysis or prescription applications.

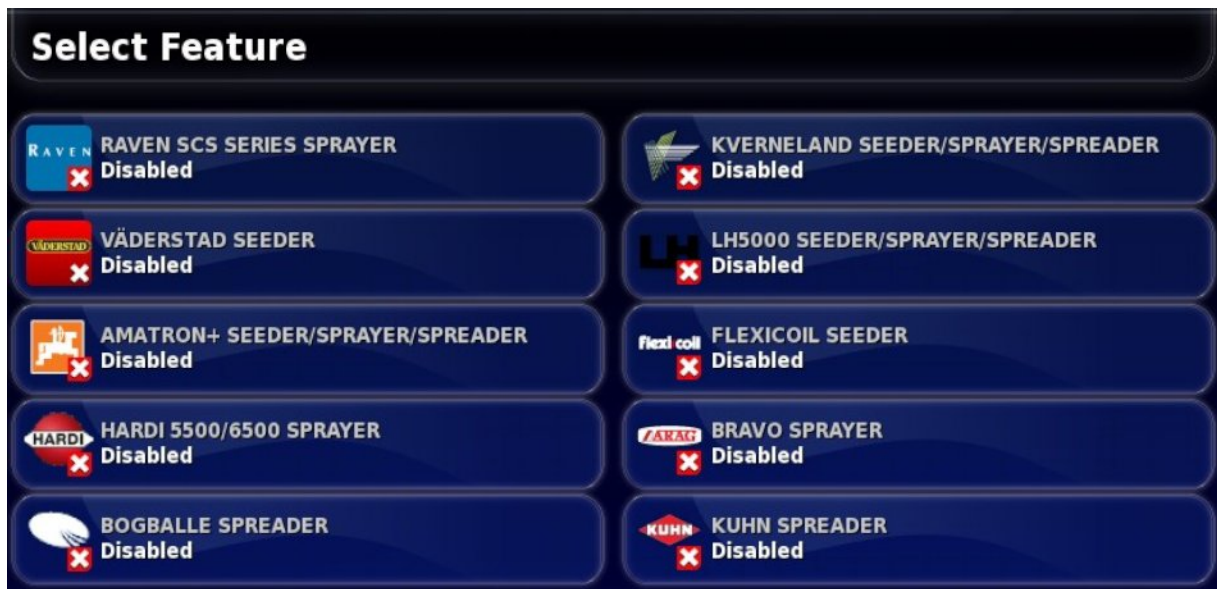
CropSpec is displayed via the Universal Terminal (refer to page 168), using a map overlay.

5.1.4. Xlinks setup

An Xlink is a software interface that allows the console to communicate with a third party controller using a non-ISOBUS serial interface. The third party controller may have its own console that can be externally controlled via the Xlink.

To set up Xlink functionality:

1. Select **System / Features / Xlinks**.



Each third party controller has its own proprietary serial interface specification that details what functionality it provides to the console via the Xlink.

Xlink interfaces are not standard like ISOBUS. The available features depend upon the third party controller’s manufacturer. They will also vary depending on the third party controller’s version.

A registration code must be purchased to enable this functionality.

Refer to AGA5332 Xlinks Operator’s Manual for more information.

5.1.5. VDC setup

The VDC (Vehicle Display Controller) is an optional device that may be used to remotely perform a selection of console functions.

To set up VDC functionality:

1. Select **System / Features / Console**.
2. Select **VDC SUPPORT** to enable the VDC functionality.
3. Select **System / Features / VDC** to assign functions.



Can Port 2 is assigned to the VDC by default. This setting may be changed if required. The console must be restarted for the change to take effect.

Button 5 is always set as the Back button.

The following functions can be assigned to Button 1 - 4:

- **Place A and B points:** Refer to Setting AB lines manually, page 146.
- **Boundary recording:** Refer to Setting a new boundary, page 123.
- **Master switch:** Refer to Setting up the master switch, page 84.
- **Steering engage:** Refer to Engaging auto steer, page 159.
- **Add flag point:** Refer to Setting flag points, page 126.
- **Toggle guidance mode:** Refer to Guideline Menu, page 145.

5.1. Setting features

- **Quick start:** Refer to Job helper mode, page 40.
- **Global home:** Refer to Setting up environment, page 29.

5.1.6. Setting up quick start

This option is available under **System / Features / Quick Start** if **Quick Start** is selected as the **Job Helper Mode** under **System / Features / Guidance**. Refer to Job helper mode, page 40.

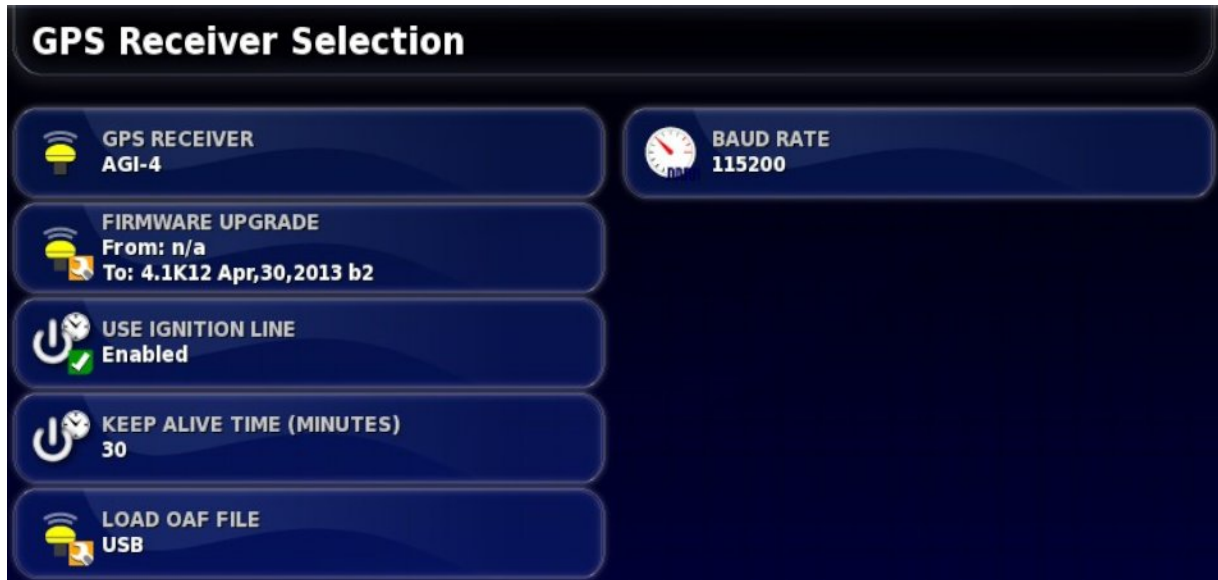
5.2. Setting up GPS

5.2.1. Receiver setup

Sets up GPS receiver capabilities.

To set up the GPS receiver:

1. Select **System / GPS / Receiver**.



GPS receiver

Select the GPS receiver type from the selection list.

The console can accept GPS input from a third party GPS receiver provided the receiver can be configured to output the data in the required correct format. Please consult the GPS receiver manufacturer to find out if your receiver can be set up in the correct way.

The console requires the following input if **Other** is selected under **GPS RECEIVER**:

- GGA 0.2 seconds (5Hz)
- VTG 0.2 sec (5Hz)
- ZDA 15 seconds

RS-232 communications

- 19200 baud rate (preferred) 8 data bits, No Parity, 1 Stop bit (19200, 8N1)

5.2. Setting up GPS

Firmware upgrade

Initiates a GPS receiver firmware upgrade via USB (if required) or via the package that comes bundled internally with the console software. The Firmware Upgrade button shows the version of the firmware that is currently in the GPS receiver and the version of the firmware to which it will be upgraded.

Use ignition line

Note: This feature should only be used **if the vehicle wiring and harnessing is compatible.**

(AGI-4 only) Separates the power supply to the AGI-4 receiver from the vehicle ignition. This enables the GPS receiver to remain powered after the vehicle is turned off. The **Keep Alive Time** determines how long the receiver remains powered.

Keep alive time

Note: This feature is only available if **Use Ignition Line** is set to **Enabled.**

(AGI-4 only) Keeps the GPS receiver active after the system has been shut down. This is useful to retain accurate positioning information (satellite convergence). For example: To keep the receiver on for 1 hour after the system is shut down, enter 60.

Load OAF file

Loads an Options Authorization File to the GPS receiver. This is normally done prior to receiver installation, but the file can be updated in the field via USB (if required).

Baud rate

The data transmission rate for modems. GPS receiver baud rate can be changed from the default value. This setting should not normally be altered. If the setting does need to be changed, refer to the manual supplied with the modem.

5.2.2. Correction setup

GPS correction sources are used to increase the accuracy of the GPS position.

To set up the GPS correction source:

1. Select **System / GPS / Correction**.



2. Select the required **CORRECTION SOURCE**.

Note: The available correction sources are defined below. The extra options that must be defined vary depending on the correction source selected, refer to Correction source options, page 51.

Correction sources

Correction Source	Description
Autonomous	Let the receiver find any free available satellites. Will not use any correction. Precision: 2 - 5 m.
Automatic	Let the receiver select the best available correction source.
WAAS	Use Wide Area Augmentation System. North America only. Precision: sub-meter.

5.2. Setting up GPS

Correction Source	Description
EGNOS	Use the European Geostationary Navigation Overlay Service. Europe only. Precision: sub-meter.
MSAS	Use Multi-functional Satellite Augmentation System. East Asia only. Precision: sub-meter.
OmniSTAR VBS	Use OmniSTAR Virtual Base Station (VBS) correction. Precision: sub-meter.
OmniSTAR XP	Use OmniSTAR XP correction. Precision: sub ½ meter.
OmniSTAR HP	Use OmniSTAR HP correction. Precision: 10 cm.
OmniSTAR G2	Uses OmniSTAR correction with both GPS and GLONASS satellites. Precision: 10 cm.
RTK	Use Real Time Kinematic navigation. Precision: 2 cm.
RTK (External Modem)	Use external modem connected to GPS receiver for RTK corrections. Precision: 2 cm.
RTK (NTRIP)	Use a cellular delivered RTK correction source from a network provider. Precision: 2 cm.
DGPS (External Modem)	Use an external modem to import DGPS corrections from a network provider. Precision: sub-meter.
DGPS (NTRIP)	Use a cellular delivered DGPS correction source from a network provider. Precision: sub-meter.

Note: The source selected here will affect the functioning of guidance and auto steering. It is important to be aware of the needs of the GPS equipment. Refer to the manual supplied with the GPS equipment.

Note: Precision figures depend on many variables (number of satellites, distance from the correction source, ionospheric conditions, receiver, antenna) and cannot be guaranteed.

Correction source options

Note: The correction source options that must be defined vary depending on the correction source selected.

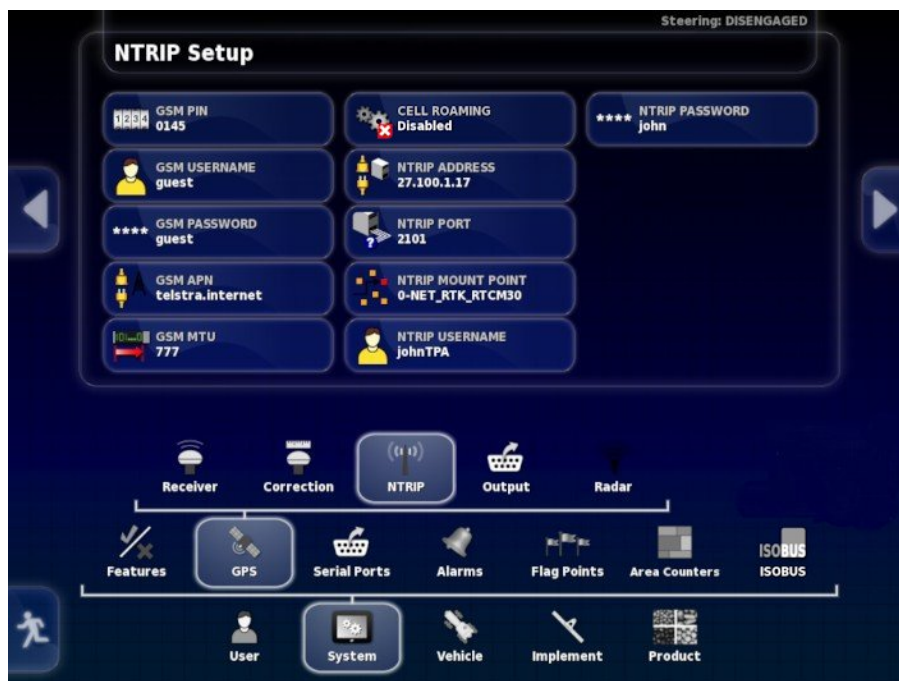
Option	Description
GLONASS	Allows the GPS receiver to use the Russian satellite navigation system GLONASS, in addition to GPS.
TRUPASS	Topcon's GPS drift compensation algorithm, used to provide better pass to pass performance. Available with the following correction sources: Autonomous, WAAS, EGNOS, MSAS, OmniSTAR VBS. Note: This option must be purchased separately.
RTK Protocol	Communication protocol for data transfer between the RTK base station and the rover (tractor). Must be set to same protocol as base station. Refer to base station setup information.
Region	The Region must be selected to determine the frequency used by OmniSTAR. The frequency for the region is set automatically.
Frequency	The frequency used by OmniSTAR. Selecting the Region sets the frequency automatically. This should not normally be altered.
Omni over IP	Delivers the OmniSTAR correction signal via IP (cellular) rather than satellite.

5.2. Setting up GPS

Option	Description
Fallback	If the system is not receiving enough data to compute the vehicle's position with the required accuracy, auto steering cannot be engaged. The fallback feature allows the system to reduce the position accuracy requirement so that auto steering can be engaged. This is useful in situations where a high degree of position accuracy is not required.
Baud Rate	The data transmission rate for modems. Refer to documentation supplied with modem.
GGA Output	Some network providers require a GGA (position) to be sent to them to allow them to identify the location of the rover (tractor).

NTRIP setup options

If RTK or DGPS NTRIP is selected, a wizard launches to detect the attached modem, then the following screen is displayed.



The GSM and CELL ROAMING settings can be obtained from your cellular network provider. The remaining settings are provided by your NTRIP service provider.

5.2.3. Output setup

GPS output refers to the console's ability to export various data strings in NMEA 0183 format. The most common of these is the GGA (Position) message and the VTG (Velocity and Heading) message.

This may be useful to connect to third party devices for position and speed outputs.

To set up the GPS output:

1. Select **System / GPS / Output**.



Sentence	State
GGA	Disabled
GSV	Disabled
VTG	Disabled
GSA	Disabled
ZDA	Disabled
RMC	Disabled

Refer to documentation provided with third party device for more information.

Note: Devices using GPS and plugged into the console may need information from the console. The information is contained in sentences based on NMEA.

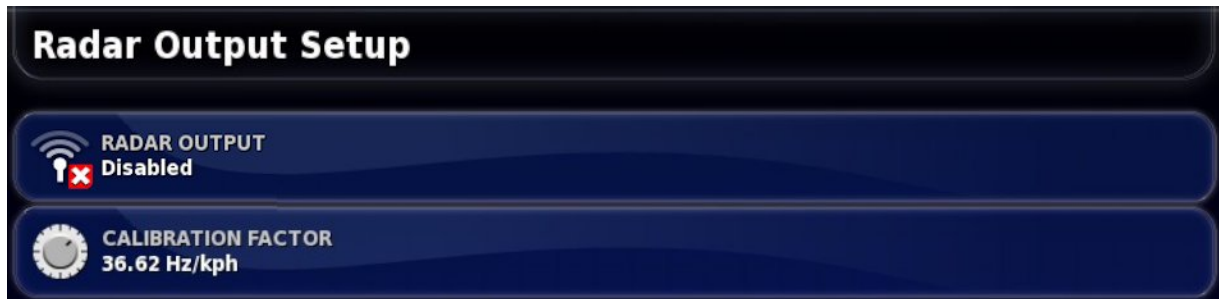
5.2. Setting up GPS

5.2.4. Radar setup

The console can provide radar output to external devices. This may be useful to connect to a third party device to provide a ground speed signal.

To set up radar output:

1. Select **System / GPS / Radar**.



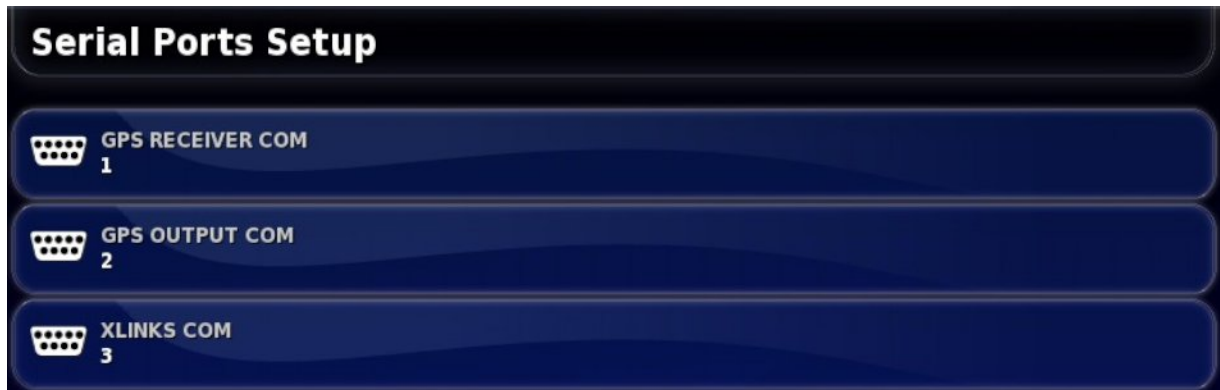
- **Calibration Factor:** Refer to the third party device for this figure if the radar speed signal is not accurate.

5.3. Setting up serial ports

Sets the console serial port assigned to a particular function.

To set the serial ports:

1. Select **System / Serial Ports**.



2. Select the required function and from the selection list, select the console serial port to which the device is connected.

For example: SGR-1, AGI-3 or AGI-4 GPS Receiver is connected to serial port 1 with all Topcon harnesses.

NMEA GPS Output is generally on serial port 2 if in use.

Xlinks is on serial port 3 if in use, or on serial port 2 if NMEA GPS out is not in use.

5.4. Setting up alarms

If no implements have been set up in the system, only General alarms are available to set up. Implement specific alarms are available once an implement has been defined.

To set up general alarms:

1. Select **System / Alarms / General**.



The list of general alarms is displayed. All general alarms may be enabled or disabled by selecting **All General Alarms**.

Alternatively, each general alarm may be enabled or disabled independently.

Note that for safety reasons, the **Steering Engage/Disengage** audible alarm may not be disabled.

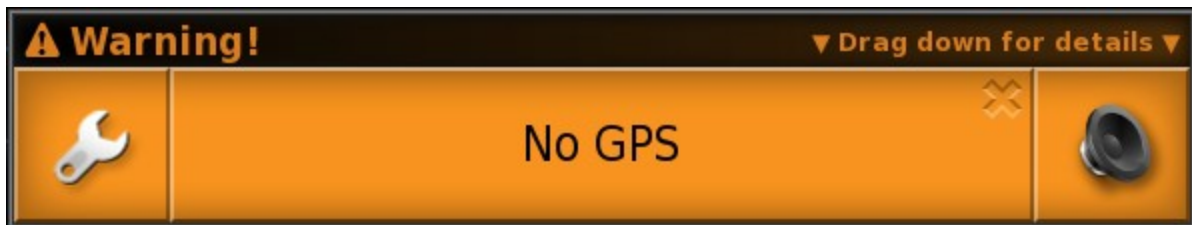
The **End of Row** alarm requires extra information. This alarm sounds and displays when the vehicle is approaching the boundary and the operator should slow down to prepare for manual control.

- **First Distance:** Distance from the boundary at which the alarm will first trigger. Distance is measured from the tractor to the boundary along the wayline (guideline).

- **Second Distance:** Distance from the boundary at which the second alarm will trigger, warning the operator to immediately take control of the vehicle.
- **Look Ahead Distance:** Sets how many meters in front of the vehicle that the system looks to respond with actions.

5.4.1. Alarm window description

To acknowledge an alarm, press the center of the alarm window.



The alarm window may be dragged down to display additional details about the alarm if **Drag down for details** is displayed at the top of the alarm window.

The speaker icon may be used to mute the alarm.

The spanner icon displays the appropriate alarm setup page to configure that alarm (or disable it if it's not relevant to your current setup). There are a few exceptions to this behavior:

- The GPS Receiver Firmware Mismatch spanner displays the setup screen to upgrade your GPS receiver firmware.
- The ASC-10 ECU Firmware Mismatch spanner displays the screen to upgrade your ASC-10 firmware.
- The No GPS Time alarm displays the time/date setup screen to enter the correct local time.

5.4.2. Alarms list

This is a list of all the alarms on the console and their descriptions.

5.4. Setting up alarms

Alarm	Description
ASC10 ECU firmware mismatch	Select the spanner to display the screen required to update the applicable firmware.
COM port fail	Triggered if the specified COM port cannot be opened.
End of row	Triggered when the vehicle is approaching the boundary and the operator should soon take control.
Exclusion map distant	Triggered when the exclusion map is too far from the current GPS position. The exclusion map is unloaded automatically.
Fallback	Triggered when the selected GPS correction source is not available and the system must use a less accurate correction source temporarily.
Firmware version mismatch/outdated	Select the spanner to display the screen required to update the applicable firmware.
GPS drift correction	Triggered on startup as an informational reminder that the GPS drift correct has been applied. Since GPS drift varies with time this is a reminder that GPS drift compensation may need to be recalculated.
GPS lost	Triggered when the GPS signal is lost but the receiver is still connected.
GPS receiver firmware mismatch	Select the spanner to display the screen required to update the applicable firmware.
Incorrect rate	The implement is in auto mode and the target application rate is not achieved.

Alarm	Description
Invalid/obsolete profile loaded	Triggered when an old implement or vehicle profile is active on the system. This can occur if upgrading from a very old version of the software to the latest version.
Liquid pressure high	Triggered if the tank pressure is greater than the maximum specified tank pressure.
Liquid pressure low	Triggered if the tank pressure is less than the minimum specified tank pressure.
Low resources	Triggered when the system resources (memory or space on the file system) are more than 90% full.
Max guideline length exceeded	Triggered when the length of the recorded line exceeds the maximum number of points (typically several kilometres, but will vary based on how complex the curve is).
No comms	Triggered if the console is unable to communicate with the implement ECU.
No GPS	Triggered if the GPS connection is lost.
No GPS time	Triggered if the GPS receiver is not configured to send time messages (ZDA NMEA messages).
No ground speed	Triggered if the auto steering is on and there is no ground speed present.
Parameters mismatch	Vehicle geometry parameters do not match the geometry configuration in the steering system. Re-select the vehicle on the Setup screen or ensure the vehicle geometry in the vehicle geometry screen is correct.

5.4. Setting up alarms

Alarm	Description
Path too far away	Triggered if the active guideline (AB line, curve or pivot) is too far away from the current GPS position.
Prescription map distant	Triggered if the active VRC map is too far away from the current GPS position.
Prescription map/guidance shapefile load fail	Triggered if the file being loaded is invalid or corrupted.
Pressure high	The high pressure alarm indicates that the pressure signal input has exceeded the alarm point setting. If correctly set, this usually indicates a blockage, booms off when they should be on, or sprayer speed too high.
Pressure low	The most common cause is an empty tank. With minimum flows set for nozzles, flow meter and pressure, this alarm will only display with pump or plumbing failures or an empty tank.
Project line too far	Triggered if the active set of project lines is too far away from the current GPS position.
Pump speed low	Triggered if pump speed sensing is enabled and the pump speed drops below the minimum RPM threshold setting for the alarm.
Pump speed high	Triggered if pump speed sensing is enabled and the pump speed exceeds the maximum RPM threshold setting for the alarm.
Receiver disconnected	The GPS receiver is not responding. Check the receiver connections.

Alarm	Description
Requested rate is zero	Triggered when auto rate control is enabled, tank is on, master switch is on and the requested rate is zero. If there is a switchbox, check that at least one switch is on.
Resources exhausted	Triggered if the system resources (memory or space on the file system) are more than 97% full.
Reverse station	Informational alarm triggered when the operator's seat is rotated by 180 degrees (only applicable for tractors with dual driving stations).
Steering disengage (visual)	Triggered when the steering has been disengaged. This may be due to losing satellites, losing the guideline or manually turning the steering wheel.
Steering engage (visual)	The Steering Engage/Disengage alarms cannot be silenced for safety reasons, however, the visual component of the alarm can be suppressed if desired.
Steering profile mismatch	The parameters in the selected vehicle profile do not match the vehicle configuration in the steering subsystem. Select the correct vehicle profile for this vehicle.
Steering restart needed	Triggered if the steering subsystem needs to be power cycled. Occurs for some types of steering subsystem after calibration.
Steering unable to engage	The steering status popup which appears when steering cannot be engaged as requested can be suppressed. If the engage button is pressed this auto clearing alarm is shown to indicate the requested could not be completed.

5.4. Setting up alarms

Alarm	Description
Tank active, no rate	Triggered if master switch is on, tank is enabled, tank is active, tank is not in manual, vehicle is moving and the set rate is zero.
Tank empty	This indicates that the calculated volume has reached zero. If there are still contents in the tank, the system will still operate showing the tank volume as a negative figure.
Tank low	This gives a warning that the tank is running low.
Tank off	Triggered if the tank is off while the master switch is on and the vehicle is moving with at least one section turned on.
Unregistered feature	Triggered if there is an enabled feature that is no longer registered (registration has expired). This is to inform the operator that the feature has been disabled.
UT high priority	Universal Terminal high priority alert. There is an urgent issue the user should address on the UT immediately.
UT medium priority	Universal Terminal medium priority alert. There is an important issue the user should address on the UT when possible.
UT low priority	Universal Terminal low priority alert. There is an issue the user should address on the UT when possible.

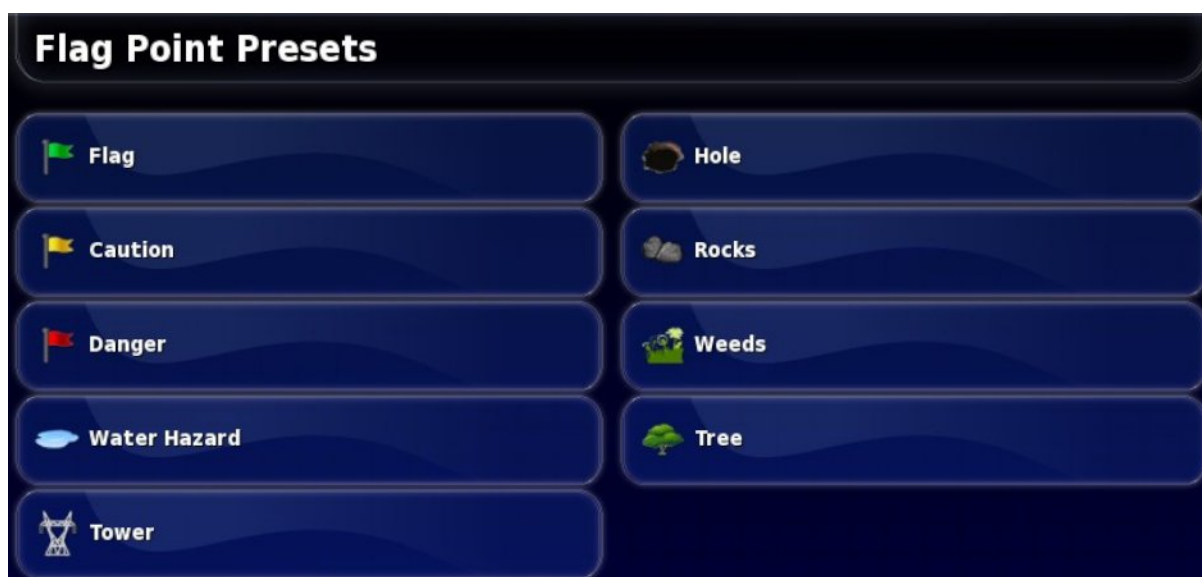
5.5. Setting up flag points

Flag points show obstacles or other land features for a field on the Operation screen. Flag points are set during operation by driving to the flag point location. Refer to Setting flag points, page 126.

Flag point symbols and names can be defined in the Setup screen.

To change flag point preset symbols and names:

1. Select **System / Flag Points**.



2. Select the flag having its symbol or name changed.
3. Select the new symbol or select **FLAG POINT NAME** and type in the new name for the flag, then confirm.

Note that flags can be changed but new preset flags cannot be created.

5.6. Setting up ISOBUS / universal terminal

This option is available if **Universal Terminal** is enabled under **System / Features / Console**. Refer to Universal terminal, page 37.

5.6. Setting up ISOBUS / universal terminal

Chapter 6 – Vehicle Setup

This chapter explains how to set up and access profile information about the vehicle on which the console is mounted. If the console is to be used on more than one vehicle then more than one vehicle profile must be set.

The **Vehicle** menu option provides the following menu items:

- **Select**: Select a vehicle from the previously created profiles.
- **New**: Create a new vehicle profile.

Note that **Select** and **New** are the only options available on this menu if no vehicles have been setup.

- **Geometry**: Sets the vehicle measurements so that guidance can work accurately.
- **Steering**: Controls how the vehicle will respond to guidance.
- **Antenna**: Sets whether the GPS receiver has an internal or external antenna.

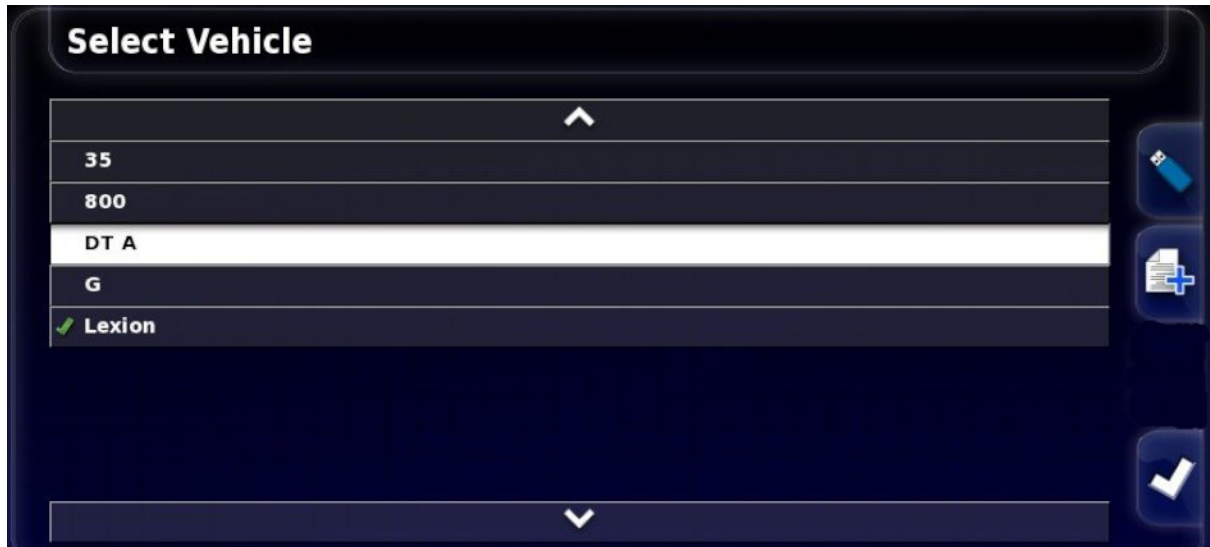


6.1. Selecting a vehicle

Selects a vehicle from a previously defined list of vehicle profiles. This is blank when the console is first used.

To select a vehicle:

1. Select **Vehicle / Select**.



2. Highlight the required vehicle and confirm, or:



Select to import a vehicle profile from a USB.



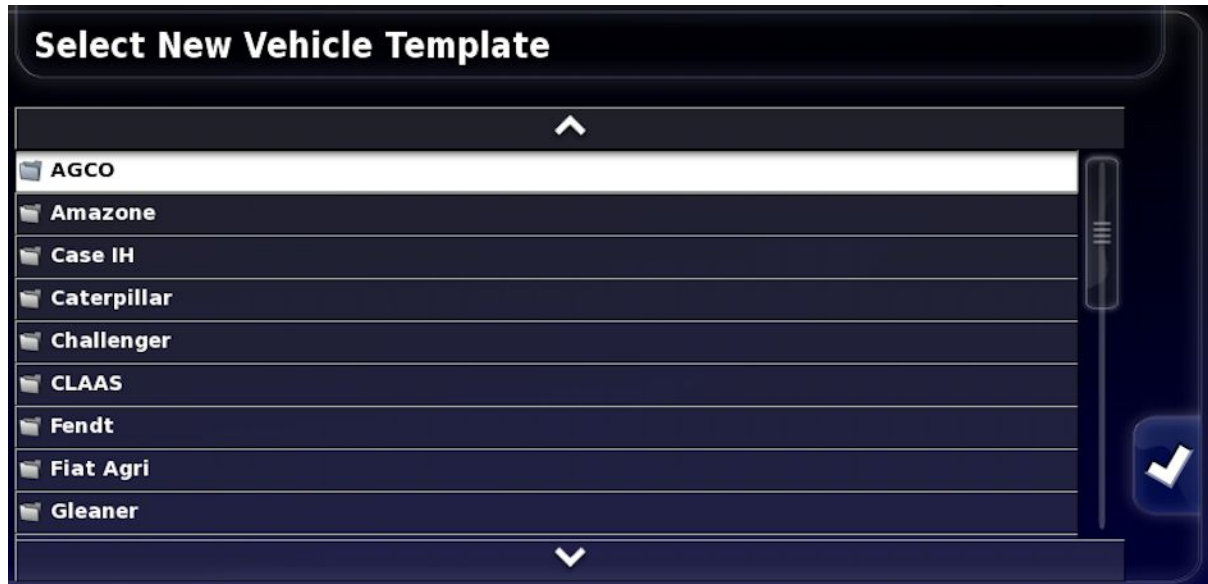
Select to create a copy of the highlighted vehicle. This profile may then be edited.

6.2. Creating a new vehicle

Creates a new vehicle profile for the vehicle on which the console is mounted.

To create a new vehicle profile:

1. Select **Vehicle / New**.




A list of pre-defined factory vehicle templates displays. Templates contain standard measurements and steering parameter information where this is available.

Measurements can be adjusted to correct for the particular vehicle, tire size and so on when geometry is confirmed in the following section.

Steering parameters control how the vehicle will respond to guidance and these can be fine-tuned later in the process in Auto Steering, page 153. If steering continues to be unsatisfactory once setup is complete and after tuning the auto steering, contact your dealer.

2. Select the vehicle manufacturer. Use the scroll bar to see the complete list. If the required manufacturer is not available, select one that is most like the vehicle being used. If none of the choices are appropriate, select **Other** and go to Customizing a vehicle, page 68.

6.2. Creating a new vehicle

Note: Select  to go up one level to the parent folder.

3. Select the vehicle model and confirm.
4. To change the name, select **VEHICLE NAME**, enter the name and confirm.



5. Confirm the new vehicle. The Vehicle Geometry screen displays.
6. Go to Setting the vehicle geometry, page 70.

6.2.1. Customizing a vehicle

When **Other** is chosen from the Vehicle Template screen, generic vehicle templates are displayed that hold basic vehicle information and steering parameters.

1. Select **Other**. A list of steering controllers displays:
 - **ACU-1**: Autosteering Control Unit
 - **AES-25**: Accurate Electric Steering
 - **AF**: AutoFarm[®] valve block
 - **RST**: Raven SmarTrax[™] valve
 - **Other**: Any other steering controller
2. Select from the list and confirm. A range of generic vehicle templates displays.
3. Use the arrows to select the template shape most like your vehicle and confirm.
4. To change the name, select **VEHICLE NAME**, enter the name and confirm.

5. Confirm the new vehicle. The Vehicle Geometry screen displays.
6. Go to Setting the vehicle geometry, page 70.

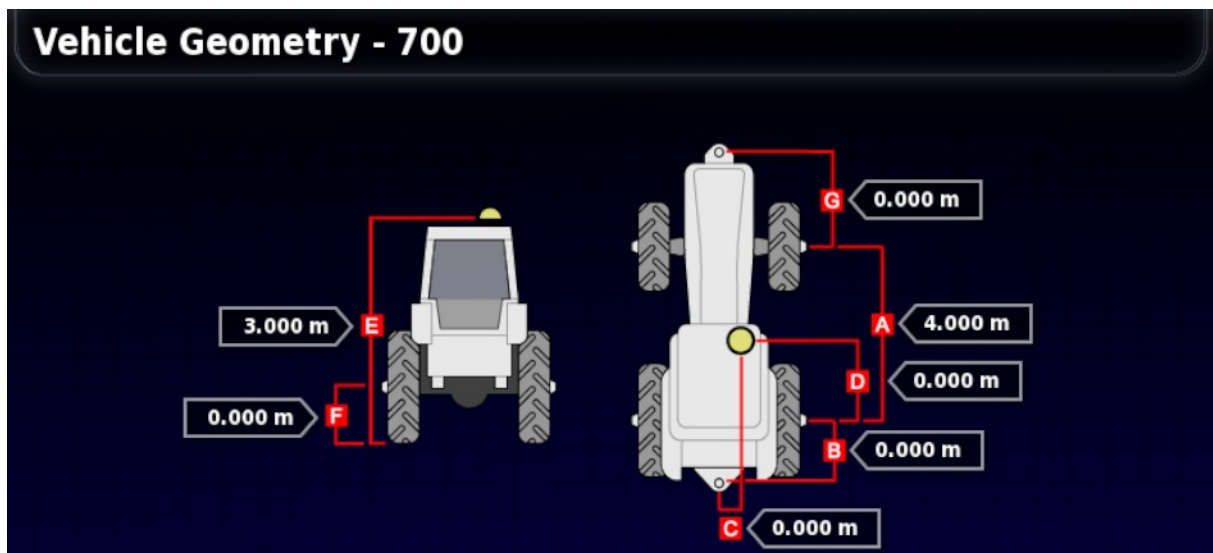
6.3. Setting the vehicle geometry

Sets the vehicle measurements so that guidance can work accurately.

Note: Measure the vehicle dimensions as accurately as possible. The recommended tolerance is +/- 5 cm.

To set the vehicle geometry:

1. Select **Vehicle / Geometry**. Alternatively, the Vehicle Geometry screen displays automatically when a vehicle is created or selected.



2. Select a vehicle dimension. The name of the dimension appears in the title bar.

Dimensions requested vary according to the type of vehicle selected.

3. Add or adjust dimensions where needed and confirm.

The following lists key measurements commonly used in the system:

- **Wheelbase:** The distance from the center of the front axle to the center of the rear axle.
- **Implement Tow Point:** The distance from the center of the rear axle to the tow point.
- **GPS Steer:** The offset left or right from the middle of the axles to the GPS receiver. This is a positive number if the receiver is to

the right of the middle of the axle and negative if the receiver is to the left.

- **GPS Antenna:** The horizontal distance of the receiver from the center of the rear axle. The number is positive when the receiver is in front of the rear axle and negative if it is behind the rear axle.
- **Axle Height:** The height of the axle above ground.
- **GPS Height:** The height of the top of the GPS receiver above the ground.
- **Front Hitch:** The distance from the center of the front axle to the front hitch position.
- **Track Spacing:** This only applies to tracked vehicles and is the distance between the tracks.
- **Articulation Point:** This only applies to articulated vehicles and is the distance from the rear axle to the articulation (pivot) point of the vehicle.

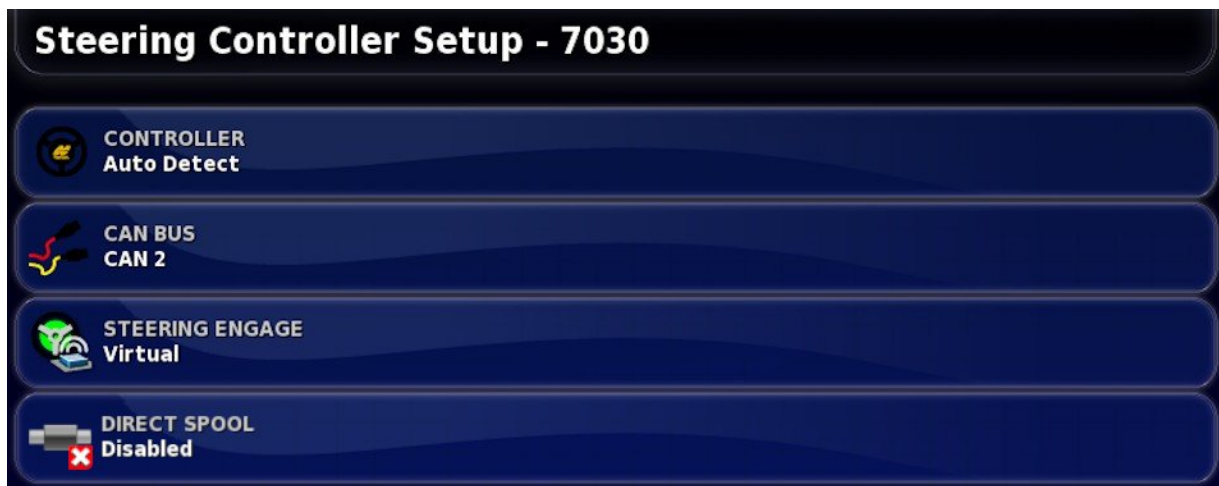
6.4. Setting up the steering controller

Controls how the vehicle will respond to guidance. Refer to Auto Steering, page 153.

This option is only visible if **AUTO STEER** is enabled on **System / Features / Guidance**.

To set up the steering controller:

1. Select **Vehicle / Steering**.



Controller

Note: It is important to select the specific steering controller, if it is listed, so that auto steering settings match the vehicle profile. Note that if the steering controller is changed later, it may be necessary to return to the vehicle geometry to confirm the dimensions (refresh them). Note that **Auto Detect** does not automatically detect the controller options that are available in the list, so the specific controller must be selected if it is an available option.

Selecting AES-25 as the controller adds extra options to the Steering Tuning screen, refer to Tuning auto steer, page 157.


CAN bus

Controller Area Network. Select the CAN bus being used. If unsure, look at the labeling on the connections to the GPS receiver.

- **CAN 1:** ISOBUS
- **CAN 2:** Primary steering BUS

Steering engage

Allows the operator to engage auto steering from the console.

- **Virtual:** Select if only the on-screen **Auto Steer Engage** button will be used .
- **Virtual and External Console Input:** Select if you have an external Engage button connected directly to the console.

If you have an external Engage button connected to the CAN bus, you can select either of these two options.

Direct spool

This option is only available if **Other** is the selected Controller.

Direct spool is a special mode where the ACU-1 will operate without a wheel angle sensor.

This is designed for use with tracked sugar cane harvesters.

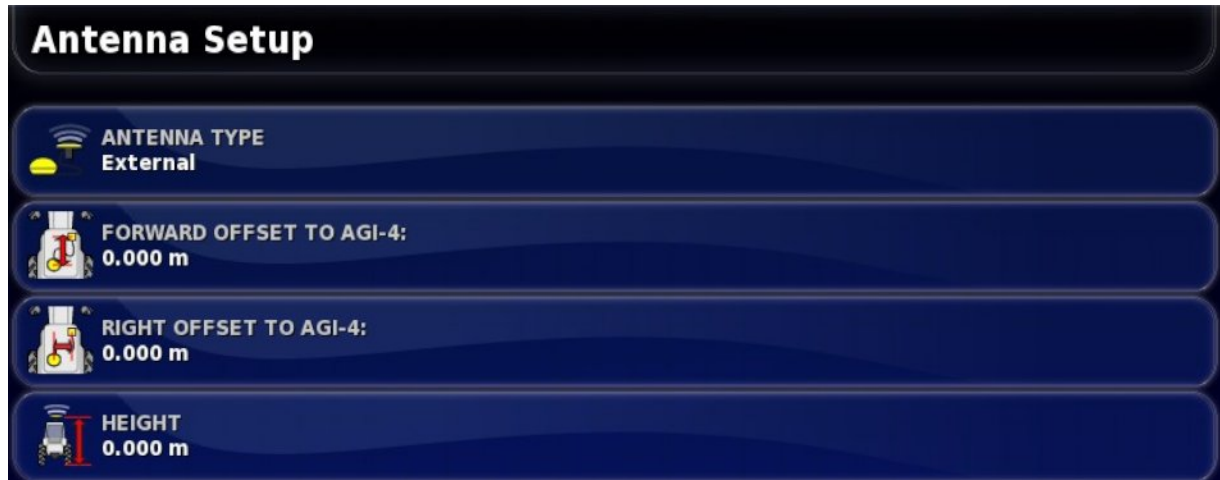
Enabling this adds two new options to the Steering Tuning screen, refer to Tuning auto steer, page 157.

6.5. Selecting the vehicle antenna

Sets whether the GPS receiver has an internal (built into the receiver) or external antenna. Internal antenna is set as default.

To set the antenna type:

1. Select **Vehicle / Antenna**.



If **External** is selected, the measurements for the location of this antenna must be entered:

Forward offset to AGI-4 (or AGI-3)

Enter the distance forward from the center of the AGI-4 to the center of the antenna (use a negative number if the antenna is behind).

Right offset to AGI-4 (or AGI-3)

Enter the distance to the right from center of AGI to center of antenna (use negative number if antenna is to the left of the AGI).

Height

Enter the height of the antenna above the ground.

Chapter 7 – Implement Setup

This chapter explains how to set up and access profile information about the implement being used. If the console is to be used with more than one implement, then more than one implement profile must be set up.

The following information details how to set up a non-controlled implement for correct swath paths or guidelines. This allows the creation of coverage maps and provides waylines for auto steering and guidance.

Refer to the Spreader / Sprayer operator manuals for detailed implement information. The following information sets up the implement for auto guidance and steering only.

Note: The options displayed on the Implement menu will vary depending on the implements created/selected.

The **Implement** menu option provides the following menu items when no implements have yet been created:

- **Select:** Select an implement from previously created profiles. (This list is blank if no implements have been created.)
- **New:** Create a new implement profile.
- **Speed:** Refer to Setting the vehicle speed, page 85.



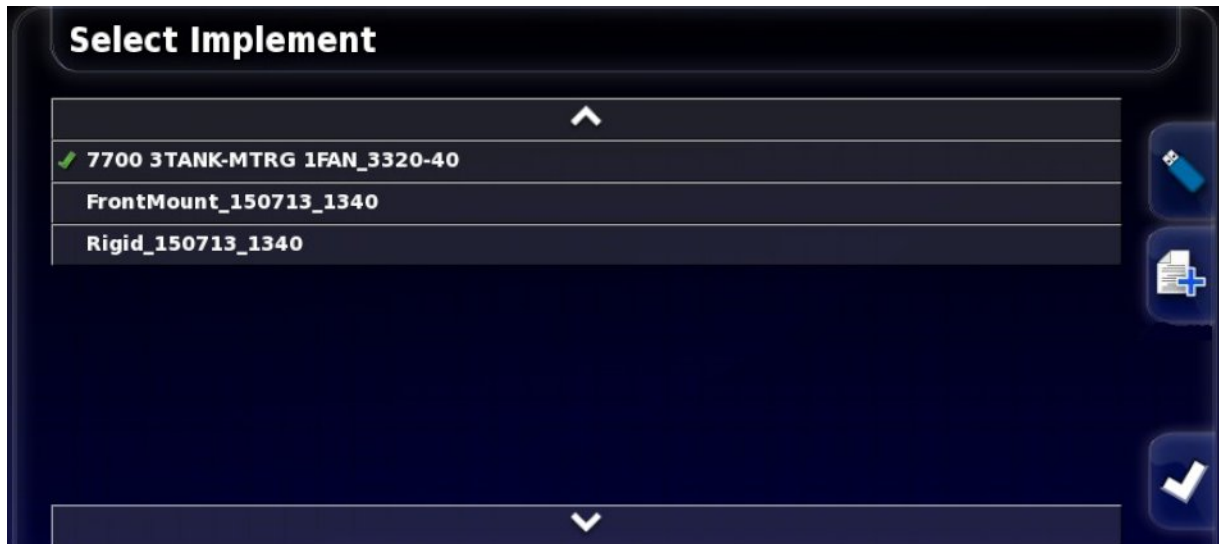
7.1. Selecting an implement

Selects an implement from a previously defined list of implement profiles. This is blank when the console is first used.

When changing implements the system will restart.

To select an existing implement:

1. Select **Implement / Select**.



2. Highlight the required implement and confirm, or:



Select to import an implement profile from a USB.



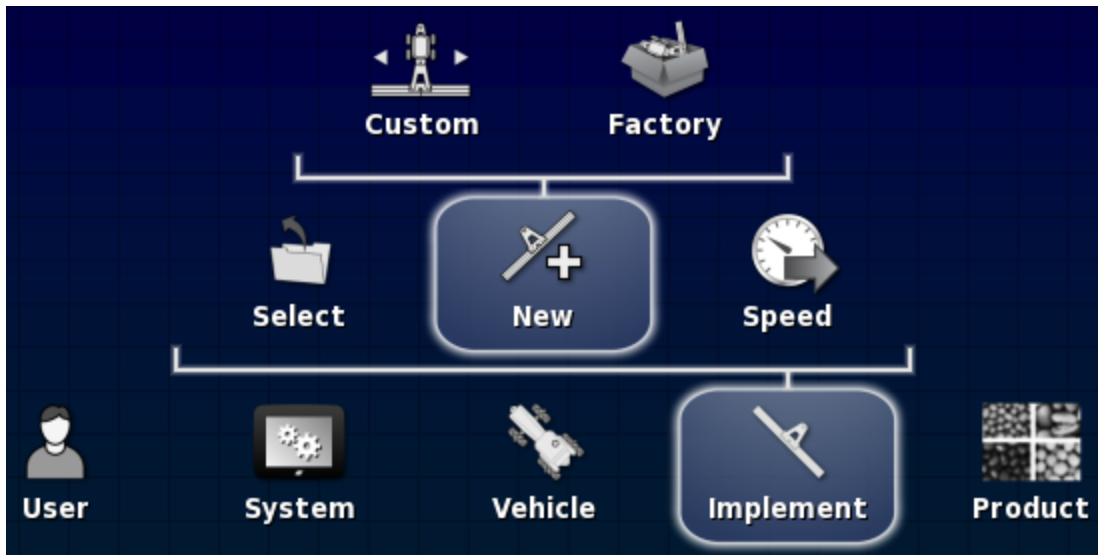
Select to create a copy of the highlighted implement. This profile may then be edited.

7.2. Setting up a new implement

Creates a new implement profile for the attached implement.

To create a new implement:

1. Select **Implement / New**.



- **Custom:** Create a new implement profile.
 - **Factory:** Select an implement template from a pre-defined list.
2. If the required implement is not available in the **Factory** templates, select **Custom**.
 3. Use the arrows to select the implement **Type** and confirm.



rigid



pivoted (tow behind)



front mount



double pivoted (tow between)

7.2. Setting up a new implement

A message displays stating that the console will restart once the implement has been created.

A default name for the implement is displayed.

Note: It is highly recommended that items are named in a thoughtful and structured way to allow easy use in future seasons.

4. To change the default name, select **IMPLEMENT NAME** and enter the new name, then confirm.

The New Implement Setup wizard displays.

Note: The following instructions do not apply if the implement is controlled by an ISOBUS ECU, refer to Setting up an ISOBUS implement, page 78.

5. Select **IMPLEMENT CONTROL**, select **NONE**, then confirm and select next.
6. Select **IMPLEMENT FUNCTION** and select the most appropriate option from the selection list.
7. When the screen shows that the setup is complete, confirm.

The Implement Geometry screen displays. Refer to Setting the implement geometry, page 80.

7.2.1. Setting up an ISOBUS implement

If an ISOBUS implement is required:

1. At step 5 above, select the required **IMPLEMENT CONTROL**:
 - Section control only
 - Section control and rate control, or
 - Rate control only
2. Confirm and select next.
3. Select **ECU TYPE**, select **ISOBUS**, then confirm and select next.
4. Select **IMPLEMENT FUNCTION** and select the most appropriate option from the selection list.

5. Ensure the implement ECU is connected, select **ECU ASSIGNMENT** and select the required ECU from the selection list. Select **Any ECU** if the specific ECU is not listed.
6. When the screen shows that the setup is complete, confirm.
The console restarts and the ECU Setup screen displays.

Changing ECU settings (ISOBUS)

It is possible to change the implement controls from the **ECU Setup Screen** once implements are fully set up in the system.

1. Select **Implement / ECU**.



- To change the type of control, select **IMPLEMENT CONTROL**.
- To change the type of function, select **IMPLEMENT FUNCTION**.
- Select **REFRESH ECU SETTINGS** to synchronize information between the ISOBUS ECU and the console.

Refer to Using universal terminal (ISOBUS), page 168 for implement operation.

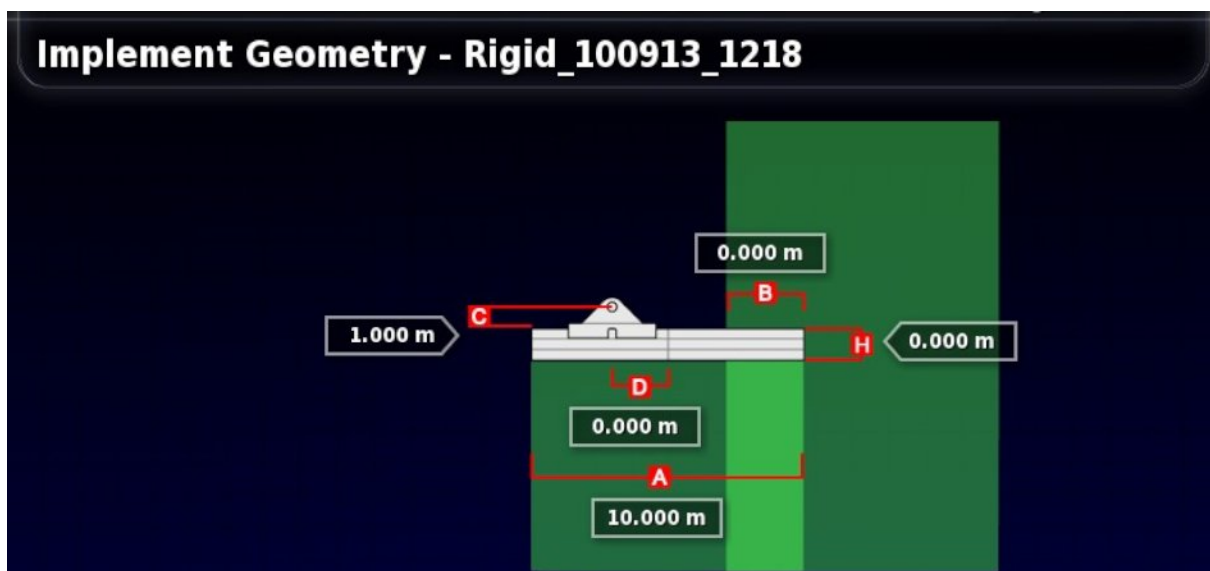
7.3. Setting the implement geometry

Sets the implement measurements so that guidance can work accurately.

Note: Measure the implement dimensions as accurately as possible. The recommended tolerance is +/- 5 cm. When an ISOBUS implement is connected, some of the geometry items are provided by the implement and cannot be altered in the X30. Any changes to these must be made in the implement ISOBUS UT control screen.

To set the implement geometry:

1. Select **Implement / Geometry**. Also, the Implement Geometry screen displays automatically when an implement is created or selected.



2. Select an implement dimension. The name of the dimension appears in the title bar.
Dimensions requested vary according to the type of implement selected.
3. Add or adjust dimensions where needed and confirm.

The following lists measurements used in the system:

- **Swath Width:** Measures the working width of the implement (that is, the width of the area that is treated during one pass of the

implement).

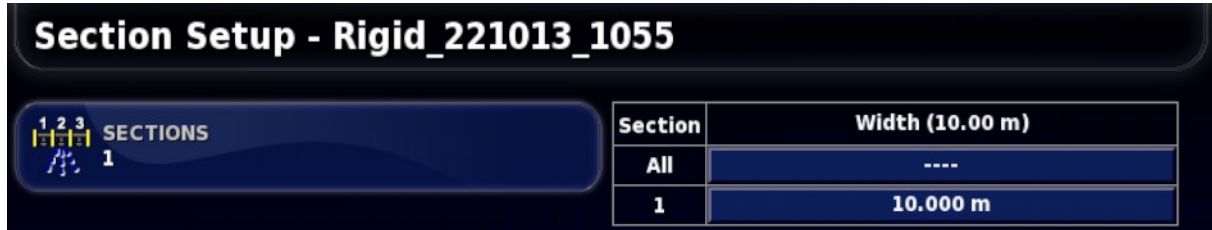
- **Working Length:** Length from the start to the finish of the working area of the boom. Together with swath width, it defines the ‘Working Area’, which is the region that product is applied over for that boom.
- **Overlap:** Measures the width of the overlap between two adjacent passes.
- **Implement Offset:** Measures the distance between the hitch point and the wheels of the implement.
- **Implement Wheels Offset:** Measures the distance between the wheels and the working area of the implement.
- **Inline Offset:** Measures the off-center offset of the implement relative to the hitch point. Enter a positive number if the implement is shifted to the right and a negative number if it is shifted to the left.
- **Trailer Offset:** Measures the distance between the trailer hitch point and the trailer wheels.
- **Trailer Wheels Offset:** Measures the distance between the implement hitch point and the trailer wheels.

Note: If the implement has multiple booms, the boom that is to be used for guidance must be selected from the **BOOM FOR GUIDANCE** selection list. This determines the swath width (spacing for the guidance lines). The implement geometry must be set for each boom on the numbered tabs.

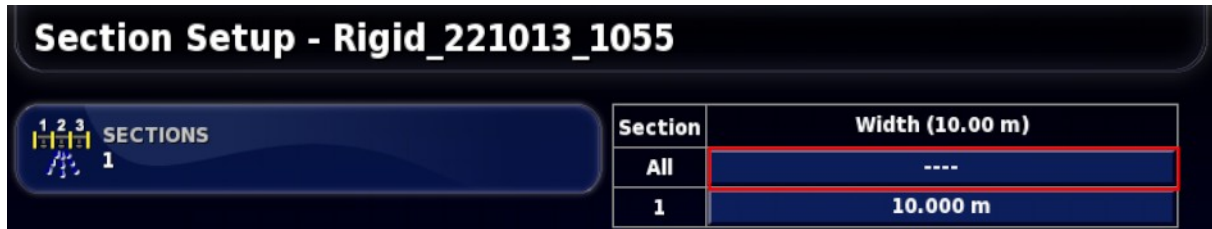
7.4. Setting up section control

To set up section control:

1. Select **Implement / Section Control / Sections**.



2. Select **SECTIONS** and use plus or minus to set the number of sections, then confirm.
3. To set the section width for all sections, select **Width** next to **All**.



4. Enter the section width for all sections and confirm.
5. To set individual widths for sections, select the width next to a section, enter the width and confirm.
6. Repeat for each section.

Refer to the Spreader / Sprayer operator manuals for more information.

7.4.1. Setting timing

These settings set the response times for the sections when switched on or off. It is important to accurately calculate the response times to avoid overlaps or gaps in product application.

To calculate the response times:

1. Ensure the implement is ready to begin product application and that the calibration factor for the product has been calculated (refer to Product Setup, page 87).

2. Use a stop watch to time the delay between switching a section on and the application of product. This is the **ON TIME**.
3. When the section is switched off, time the delay between switching it off and the product ceasing to flow. This is the **OFF TIME**.

To set the response times:

1. Select **Implement / Section Control / Timing**.
2. Select **ON TIME** to set how many seconds delay there is between switching a section on and the application of product, then confirm.
3. Repeat for **OFF TIME** and confirm. This will set how many seconds delay there is between switching a section off and stopping product flow.

7.4.2. Setting up the section switch

The section switch can be either Virtual (on the console screen) or External (a physical switch connected to the ASC-10 ECU or console).

The type of switch cannot be selected with spreaders as the spinners' on/off action controls the two sections.

To configure the switches:

1. Select **Implement / Section Control / Section Switch**.
2. Select **TYPE**.
3. Select **Virtual** or **External ECU Sense** and confirm.

7.5. Setting up the master switch

The master switch turns on the application control (spreader, sprayer) and also enables the coverage map on the guidance screen.

To set up the master switch:

1. Select **Implement / Master Switch**.

Virtual

Enables the master switch to be operated by selecting the virtual master switch on the console Operation screen.



Refer to the manual for the implement controller for information on setting up the switches for the implement.

External console input

Enables the master switch to be operated via an external switch (a physical switch box / master switch connected to the console).

Note: If an external switch is connected, this is usually done by the dealer during installation. The cable labeled 'Remote Mapping' connects to the console harness and provides power to activate/deactivate coverage map and master switch input.

External ECU sense

Enables the master switch to be operated via an external switch (a physical switch box / master switch connected to the ASC-10 ECU).

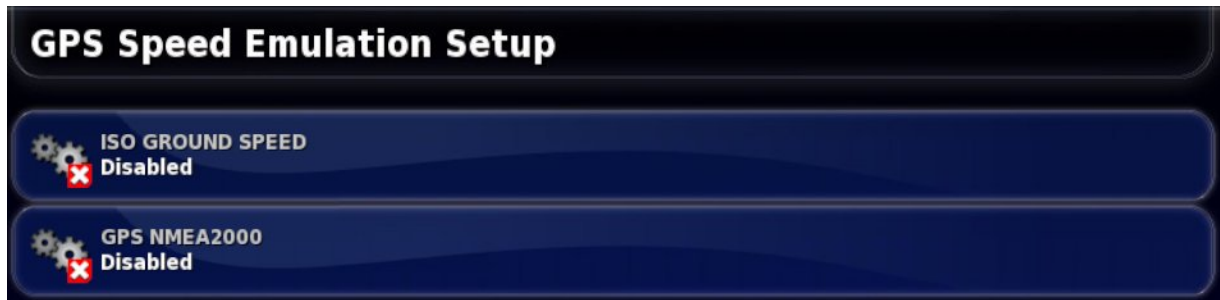
Follows device work state

Follows the state of the ISOBUS ECU. The virtual master switch is then for status display only.

7.6. Setting the vehicle speed

Sends vehicle speed information to the ISOBUS implement for performing rate control or other functions.

1. Select **Implement / Speed**.



Outputs speed on ISO and/or NMEA2000 bus to the ECU.

2. Select the required output/s.

7.6. Setting the vehicle speed

Chapter 8 – Product Setup

8.1. Setting up the product database

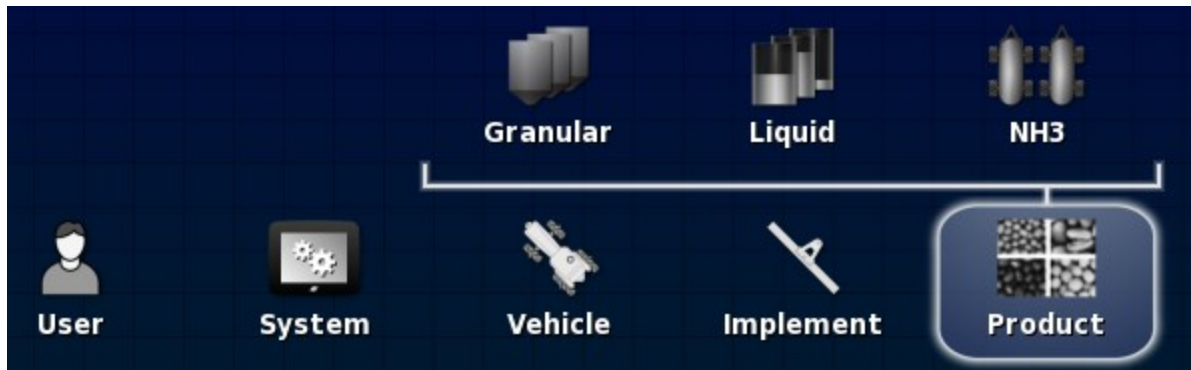
Product definitions can be saved in one common area. This allows common products to be used across a range of rate controllers without having to enter each product name and rate repeatedly.

Pre-set rates, increments and product densities can be set up and saved to be recalled in the appropriate rate controller.

The calibration factor for each product is assigned to each implement tank or bin. This means, for example, that you could have urea saved once with different calibration figures for each bin.

Refer to the Spreader / Sprayer operator manuals for detailed product information.

The **Product** menu option allows granular, liquid and NH₃ (ammonia) product definitions to be created.



For each product, the following information must be defined:

- **Density** (granular only): Product density is used with tank volumes to determine tank capacities. Defined as kg/L or lb/gal.
- **Rate increment**: Defines how much the application rate will change when the operator presses the application rate up/down button. The rate can be changed by a fixed rate or by a percentage of the rate set for **Rate Preset 1**. Refer to Application rate increment type, page 26.
- **Rate preset 1 / Rate preset 2**: Defines preset application rates.

8.1. Setting up the product database

- **Calibration factor:** This is the amount of product dispersed per revolution of the product metering unit for granular products and the number of pulses from the flow meter per litre of liquid. This value can be viewed here but must be set for each implement and product. Refer to the Spreader / Sprayer operator manuals for more information.

Chapter 9 – Operation Basics

9.1. Using mini-views



1 Navigation bar

Mini-views may be opened by selecting any feature on the Navigation bar.

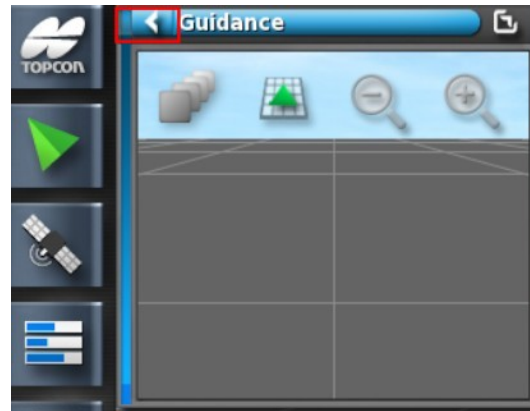
Some mini-views have a maximize arrow. These may be expanded to display in full screen view by selecting the arrow or by swiping left to right across the mini-view (ending the swipe to the right of the mini-view screen).



9.1. Using mini-views

To move the mini-view up or down, touch anywhere within the mini-view and slide it in the desired direction. The mini-view will start moving once your finger moves outside its area.

To close the mini-view, select the feature on the Navigation bar again, select the top left arrow or touch anywhere within the mini-view and slide it to the left into the navigation bar.



There is no minimize arrow on the full screen view. Expand another mini-view to replace the information on the main screen.

9.2. Viewing system information

The Topcon logo button on the Navigation bar is used to display software and system information summaries.



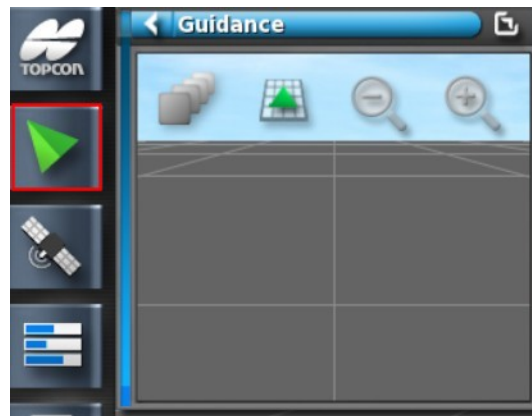
Maximize the mini-view to see the full **System Information** panel.



Use the arrows to expand or hide information. A scroll bar displays when needed.

9.3. Viewing guidance

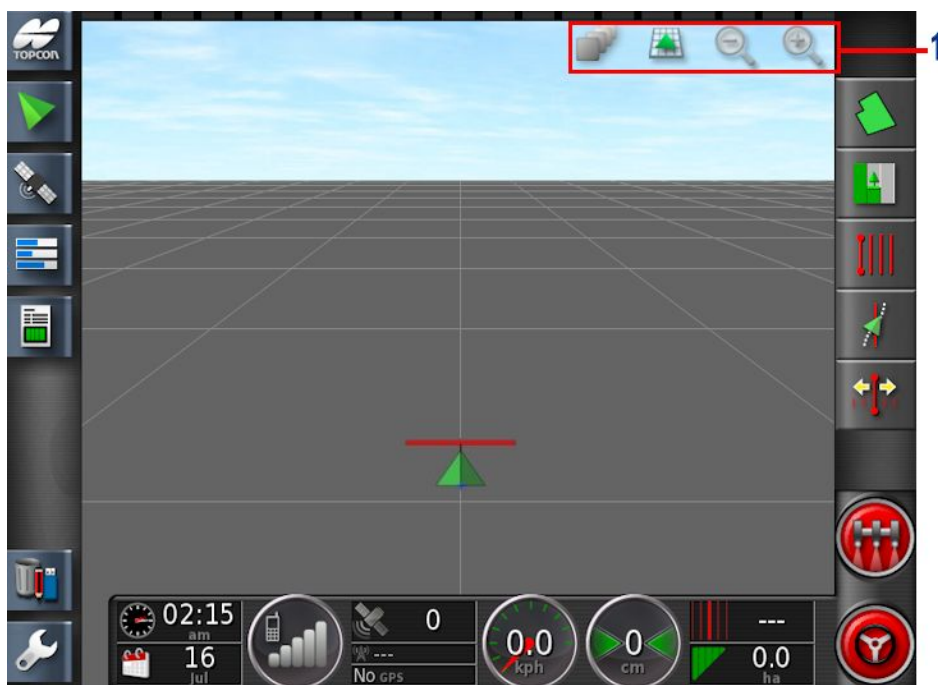
The full guidance screen opens by default when the Operation screen is accessed for the first time. It can also be viewed in a mini-view.



The view controls available on the mini-view may also be accessed on the guidance full screen view.


9.3.1. Using view controls

Note: An option for panning across the map is also available (refer to Map panning, page 31).



1 View controls

Select visible map layers

1. Select  to choose which coverage and information layers will appear on the screen.



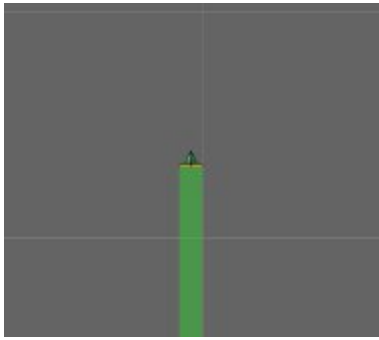
Map layers

- **Grid lines:** Show grid lines on the guidance screen.
- **Exclusion zones:** Refer to Setting exclusion zones, page 128.
- **All fields:** Displays all defined fields in the current farm.
- **Flag points:** Refer to Setting flag points, page 126.
- **Line numbers:** Displays guidelines as a row of numbered lines across the field (applies only to AB Lines).

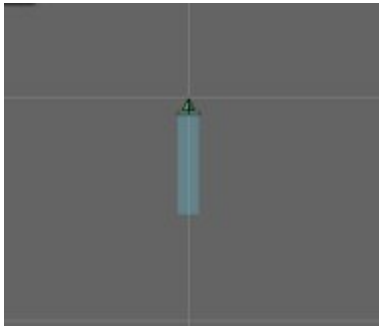
Coverage map

The coverage map selector enables one type of coverage map to be selected. This is done by pressing the center button and selecting from a list or by pressing the left/right arrows to scroll through the list with a live preview of that layer in the map in the background. The popup list has slightly longer descriptions of the layers, which may make selecting the correct map easier.

9.3. Viewing guidance



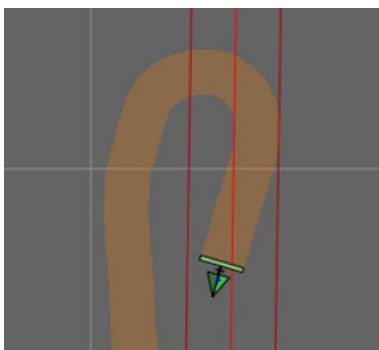
Coverage shows in green.



Applied rate shows in selectable colors.



Legend displays for applied rates.



GPS quality shows in orange.

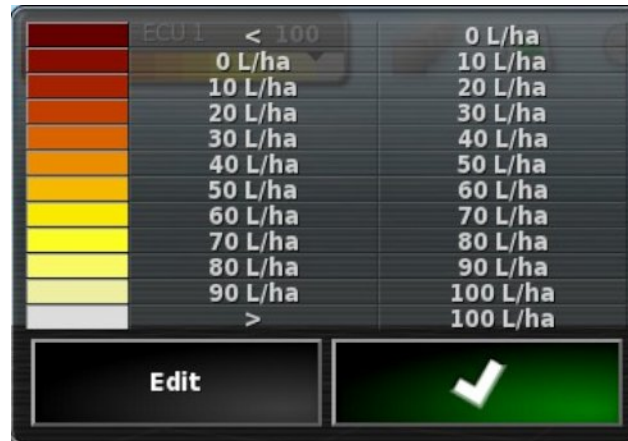


Legend displays for GPS quality.

Editing the legends

The legends that are displayed for Applied Rate and GPS Quality may be edited.

1. Click on the legend to display the legend color and range map.



2. Select **Edit** to change the colors and ranges used.


VRC map

If Variable Rate Control is enabled on the Setup screen (**System / Features / Implement**), the VRC Map option displays below the coverage map selector. (X25 Max only)

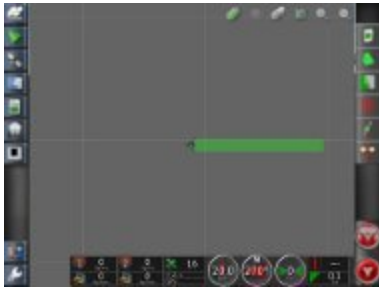
The VRC map selector enables a VRC map layer to be displayed (or hidden by selecting **None**).



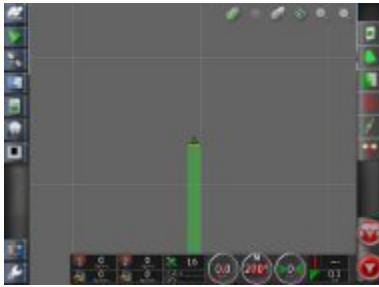
Toggle map view mode


1. Select  to toggle views of the map (North Up, Overhead or Perspective).

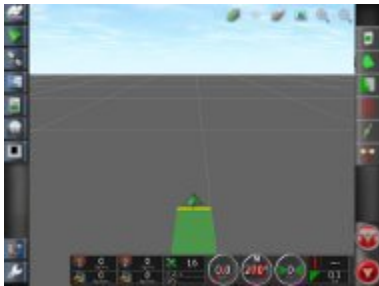
9.3. Viewing guidance




In North Up View  the top of the screen represents North.




In Overhead View  the top of the screen represents the vehicle's current direction.



Perspective View  places the map into virtual perspective with a virtual horizon.

Map zoom

Select  to zoom in or out if needed. Press and hold to zoom quickly.

9.4. Viewing GPS details

To view and monitor GPS information:

1. Select **GPS Information** from the **Navigation bar**. Positioning information displays.



Latitude and Longitude show the positioning of the vehicle.

Easting and Northing shows the Universal Transverse Mercator (UTM) position and zone of the vehicle. They are measured in meters.

The grid numbers on the east-west (horizontal) axis are called Eastings, and the grid numbers on the north-south (vertical) axis are called Northings.

2. Select the **Vehicle Orientation**  tab.



9.4. Viewing GPS details

This shows altitude, heading (degrees), actual speed of the vehicle and roll/pitch (degrees).

Roll is the left/right tipping of the vehicle.

Pitch is the forward/back tipping of the vehicle.

3. Select the **GPS Accuracy**  tab.



This displays the number of available satellites, the correction age (seconds) and the HDOP (lower value indicates better accuracy) and HRMS (lower value indicates better accuracy).

Note: The HDOP (Horizontal Dilution of Precision) indicates the effect on accuracy of a number of satellite sources and their geometry. Keep the antennae clear of obstructions to maintain accurate GPS readings.

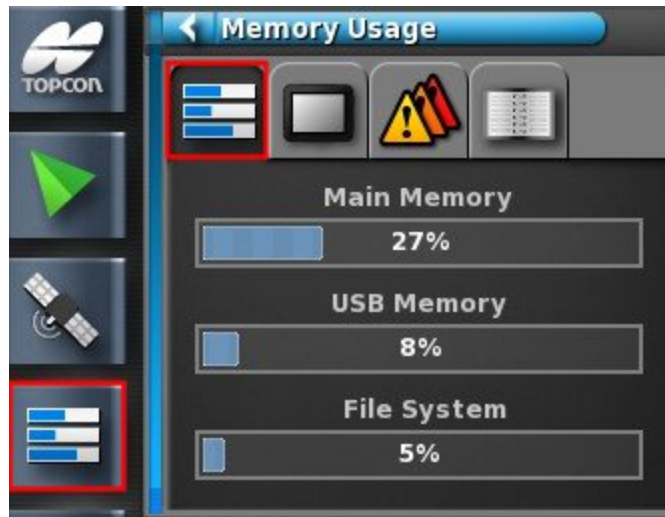
HDOP < 1.0	Good accuracy
HDOP between 1.0 and 4.0	Average accuracy
HDOP > 4	Poor accuracy
GPS invalid 0	No signal


The HRMS (Horizontal Root Means Squared) calculates an average horizontal position from the source information from the satellites.

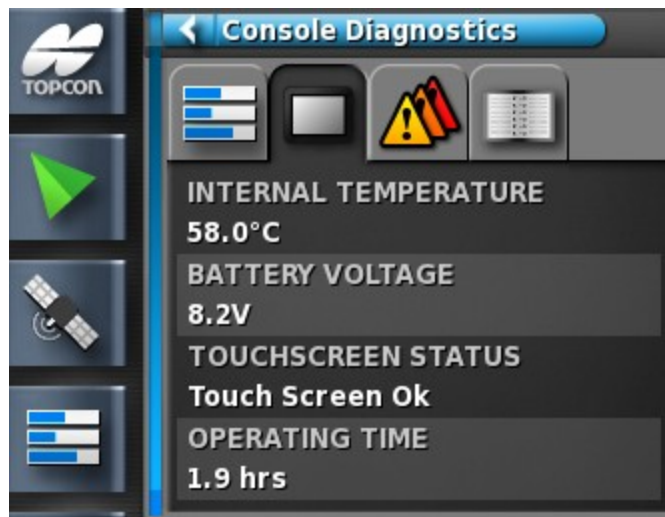
9.5. Viewing diagnostics

To view diagnostic information:

1. Select **System Diagnostics** from the **Navigation bar**. Memory usage displays.

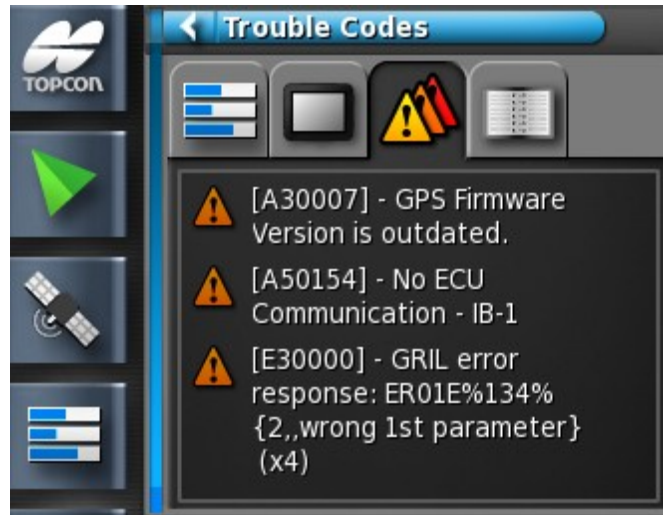


2. Select the **Console Diagnostics**  tab. Console status information displays.



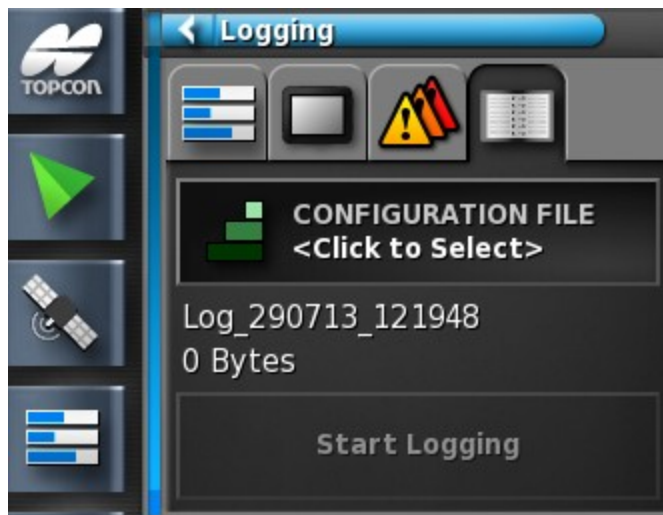
3. Select the **Trouble Codes**  tab.

9.5. Viewing diagnostics



Error messages are listed. If problems do happen, take note of these for customer support personnel.

The **Logging** tab is used by customer support personnel. However, if Topcon support personnel send a logging configuration file, it can be loaded from USB and run using this screen.



9.6. Viewing job information

To view job information:

1. Select **Job Information** from the **Navigation bar**.

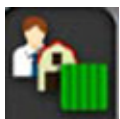


This shows overall information on the job's progress.

2. To view other information or to take notes, select the following tabs.



Job Statistics



Job Settings



Guidance Settings



Job Notes - Select anywhere in the Job Notes screen to bring up a keyboard.

If an implement with more than one boom is selected, an icon is displayed to select the boom about which to view information.

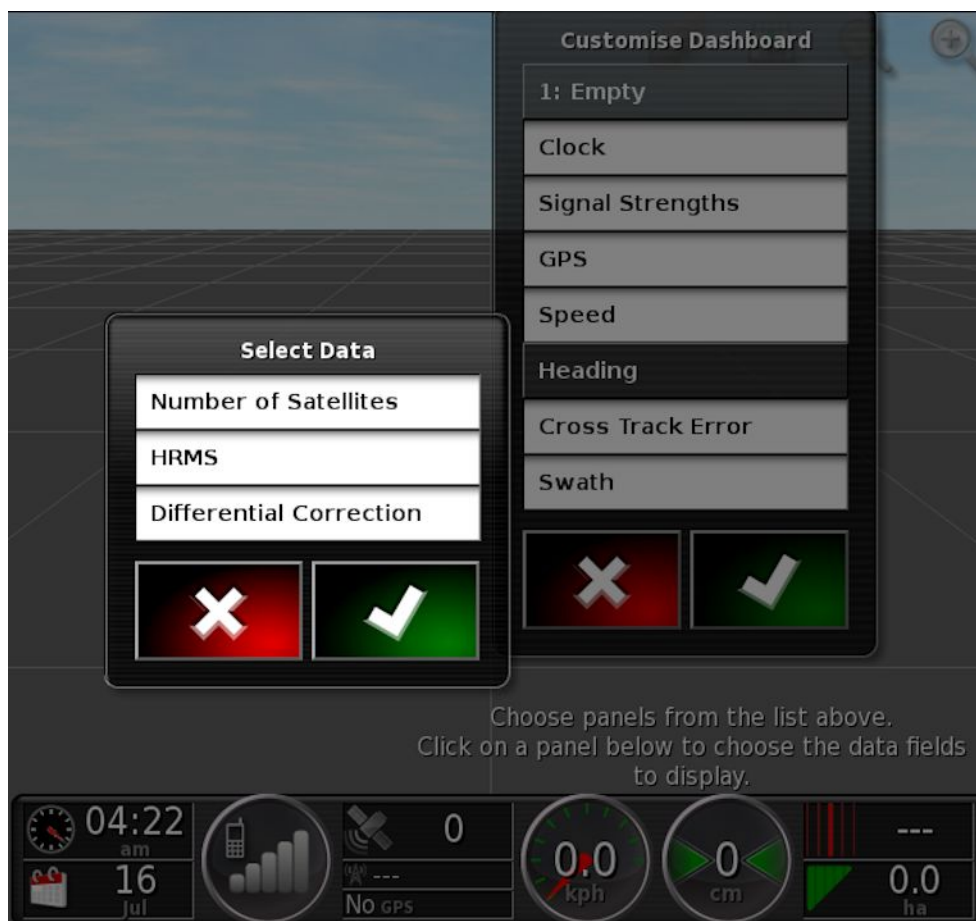
9.7. Monitoring on the dashboard

The display on the dashboard can be adjusted. The display below is the default.



9.7.1. Customizing the dashboard

1. Select anywhere on the dashboard to customize what is shown on the dashboard.
2. Press again on the particular panel to be customized and further options display.
3. Deselect and select options as required.



4. Confirm the new dashboard display. The chosen options appear on the dashboard.

Time and date

Time is set via the Setup screen, **User / Region / Time/Date**. Date is supplied via the GPS signal.

Signal strength

The signal strength panel shows the GPRS signal strength.

GPS and correction source

The GPS panel shows:

- System readiness (satellite icon) and the number of satellite signals available
- Correction quality and position accuracy
- Correction source in use (DGPS, PPS, RTK, Float RTK, SBAS, OmniSTAR VBS, OmniSTAR XP, OmniSTAR HP, OmniSTAR G2, Invalid, Unknown, Estimated, GPS, Manual Input).

Accuracy to within 2 cm is high level accuracy.

Note: If correction source is set to **Autonomous**, the dashboard displays **GPS**.

Satellite icon

A green satellite icon shows that the GPS and correction source are converged and is based on HDOP. Other colors indicate that information is not available:



Grey: No correction source, no signal



Red: Poor accuracy



Yellow: Average accuracy



Green: Good accuracy

Note: If **AUTOMATIC** was chosen during GPS setup, the colors may shift during operation as different correction sources are detected. If a specific source was chosen during GPS setup, then the system will seek to detect the chosen system. Refer to page 49 for more information on correction sources and to page 97 for more information on HDOP.

Correction icon



Green: Correction source has converged for auto steering. (Position accuracy on steering status panel page is green.)



Yellow: Correction source received but not accurate enough to engage auto-steering. Check differential correction and position accuracy on steering status.



Red: Correction source received is different from configuration.



Grey: No correction source received.

Guidance information

The guidance information panels may be configured to display four of six possible options: cross track error, speed, heading, swath, area covered or area remaining.

Note: Cross track error displays the distance of the vehicle from the nearest wayline.

The vehicle speed icon will change depending on the vehicle speed source selected in the Setup screen **Implement** / controller / **Speed Source**. If the vehicle speed is displaying incorrectly, calibration of the speed source may be required.

9.8. Storing information about jobs

The console allows operators to record and store features and working files for many fields and for each job on each field.

Under each field, additional information such as obstacles and boundaries can be stored.

Under each job, information about the job can be stored. It is important to create clear names for farms, fields and jobs so that the information can be accessed easily next season.

The operator can then select the field easily in the future and access the same boundaries, flag points and guidelines without having to recreate them.

9.9. Recognizing color and working status

The Operation screen uses colors to indicate the status of functions. The exact meanings will vary slightly with the implements, choices and features established during setup.

In general terms:

- Red indicates that the function cannot be used. Check that all necessary items have been enabled and set up correctly.
- White indicates that the function is ready to use.
- Yellow and/or green indicate that the function is currently working.

9.10. Understanding default file names

When new vehicles, implements, guidelines or jobs are created, the system displays a default name which can be changed by the operator.

Each default name consists of three parts:

- a letter to indicate the type of item (line, curve, job and so on) - default job names also include the name of the implement
- the date (MMDDYY) on which the item was created
- the time that the item was created.

Examples:

C_020114_1351 is a curve created on February 1 2014 at 1.51 pm.

J_Sprayer_011414_1121 is a job created on January 14 2014 at 11.21am.

Note: The **User / Region / Time/Date** setting on the Setup screen allows the month to be placed before or after the day.

Note: Renaming items in a structured way is recommended. This allows items to be easily identified in later seasons.

9.10. Understanding default file names

Chapter 10 – Steering Calibrations

The console uses the satellite data it receives, through the receiver attached to the top of the vehicle, to identify the precise coordinates of the vehicle. Using this and other data, the system is able to estimate the vehicle's position and control the vehicle's steering system.

For this to work properly the system needs to be calibrated for the individual vehicle. If the system has not been calibrated for this vehicle, follow the steps in this chapter.



WARNING: Drive the vehicle to a suitable area with level ground, away from people and obstacles, with room to drive in complete circles. To ensure accurate calibration, the vehicle should have open sky visibility and be well away from trees, high voltage power wires and buildings.

It is recommended to remove the implement if it is a trailed, pivoted type implement to avoid implement draw bar interference.

Note: Calibration screens may vary depending on the vehicle selected. Some steering controllers may offer hydraulics calibration.

10.1. Calibrating the compass

Follow the steps to start the calibration wizard. Drive to a place that will not interfere with the calibration before beginning. This should be away from high voltage and large metal objects, with space to drive in complete circles.


Note: Calibration screens may vary depending on the vehicle selected. **ALWAYS READ THE SCREEN PROMPTS CAREFULLY.**

1. Select **Steering Options Menu**  / **Auto Steer Calibration**




The Steering Calibration screen displays.



2. Select **COMPASS**. If the component reports as calibrated, still complete the calibration procedure if the receiver has not been calibrated on this vehicle.
3. Read the screen and find an appropriate flat place away from high voltage and large metal objects. Then select next .
4. Drive the vehicle in a circle at approximately 75% of full lock, the direction does not matter. Once 1 and ½ turns have been

completed, stop and select next.

5. Drive the vehicle straight ahead for approximately 100 m then STOP the vehicle. Select next.
6. The system will begin to save calibration data. Wait until the screen states that the calibration is completed successfully and then confirm .

10.2. Calibrating the wheel angle sensor

Note: Wheel angle sensor calibration should be performed once every 6-12 months.



WARNING: Ensure there is sufficient space for the vehicle to complete the full maneuver before selecting Next. The calibration will take up to 60 seconds in each of these locked modes.



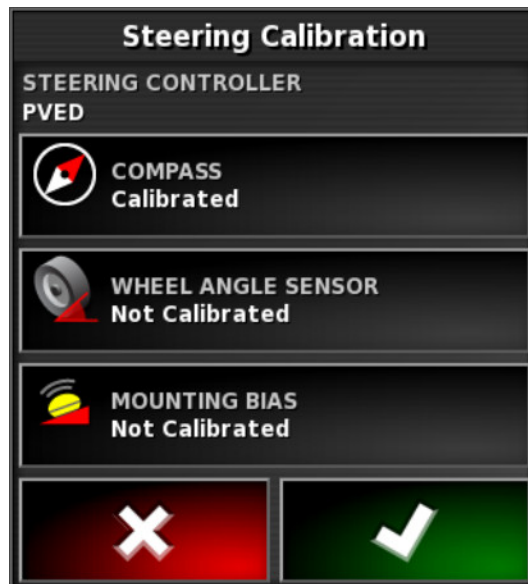
WARNING: Some vehicle models may automatically move the wheels to the required position.

1. Select **Steering Options Menu**  / **Auto Steer Calibration**




The Steering Calibration screen displays.

2. Select **WHEEL ANGLE SENSOR**. If the component reports as calibrated, still complete the calibration procedure if the receiver has not been calibrated on this vehicle.




Note: The number of screens and contents of screens may vary depending on the vehicle. If an error displays, read the message and take the recommended action before proceeding.

3. Drive the vehicle forward to start the procedure. The wheel angle sensor calibration should be completed at 2 kph (1.2 mph).
4. Turn the steering wheel full lock to the left and select next . The console will beep and move to the next step once calibrated.
5. Turn the steering wheel full lock to the right and select next. The console will beep and move to the next step once calibrated.
6. Ensure the vehicle is still moving at 2 kph (1.2 mph). Turn the steering wheel as close to the center position as possible.

Note: Finding the center position and driving in a straight line, before selecting Next, is crucial for system performance.



WARNING: Ensure there is sufficient space for the tractor to drive forward in the center position before proceeding.

7. Select next.
8. The system will begin to save calibration data. Wait until the screen states that the calibration is completed successfully and then confirm .

Note: Some steering controllers may cause the console to offer hydraulics calibration. If this is displayed, select hydraulics and follow the screen prompts.

10.3. Calibrating the mounting bias

Mounting bias refers to the initial offset from horizontal at which the GPS receiver is mounted on the roof of the vehicle. The following things can affect and change the mounting bias:

- Tire pressure
- Track tension
- Duals
- Tire sizing
- Cabin suspension
- Cabin repairs (suspension and mounts)
- Removing and refitting the receiver
- Mounting location has moved

Note: Mounting bias calibration should be performed if any of the above change or at a minimum once every 6-12 months.

It is advisable to still perform a mounting bias calibration when using **Autonomous** as the **Correction Source**, even though the screen reports that it is not required.

Mounting bias calibration is done in a clear area well away from obstacles. If the mounting of the receiver is not quite level, this calibration will adjust for the actual position.



WARNING: Ensure the vehicle has sufficient space to travel in a straight line for at least 70 m/230 ft and then turn at each end of the wayline.

1. Select **Steering Options Menu**  / **Auto Steer Calibration**




The Steering Calibration screen displays.

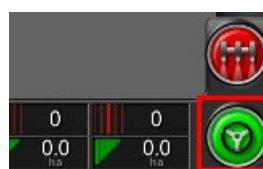
2. Select **MOUNTING BIAS**. If the component reports as calibrated, still complete the calibration procedure if the receiver

has not been calibrated on this vehicle.



Note: To calibrate for mounting bias, ‘A’ and ‘B’ wayline points are plotted over 70 m/230 ft, driving the vehicle at 2 kph or 1.2 mph along the wayline. The operator turns the vehicle around at the end of the pass and repeats the procedure. It is important that the vehicle meets the ‘A’ and ‘B’ waypoints within approximately 30 cm, to initiate the next step in the calibration procedure.

3. Reposition the vehicle in an open area. When ready to start the procedure, select  to mark the ‘A’ waypoint.
4. Drive forward in a straight line. The ‘B’ waypoint is created automatically when the **Distance To A** indicates 70 m/230 ft.
5. Turn the vehicle around and acquire the wayline just plotted, this track number should read ‘0’.
6. Select **Auto Steer Engage** on the operations screen to steer on the wayline. The color will turn green, an audible tone will sound and an ‘engage message’ will flash on screen to indicate the auto steering has engaged.



10.3. Calibrating the mounting bias

If steering does not engage when **Auto Steer Engage** is selected, the steering status box will appear.

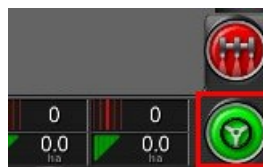
7. Address any of the issues with red indicators before proceeding with the mounting bias calibration procedure (work through issues displayed from the top to the bottom of the screen).
8. Drive the vehicle over the 'B' point previously created during the calibration procedure.
9. Set the vehicle speed to 2 kph or 1.2 mph.
10. Steer along the wayline back to the 'A' point previously created.

When the **Distance To A** indicates 50 m the blue line on the Calibration Progress bar will start to move and the percentage will increase.

When the Calibration Progress bar reaches 50% the calibration bar will stop and the percentage will remain at 50%.

This indicates the system has enough data for the first stage of the calibration and the mounting bias calibration will be paused at this point.


11. Proceed to cross the 'A' waypoint.
12. When the 'A' waypoint has been crossed, turn the vehicle around.
13. Acquire the track '0' and engage the auto steering again.



14. Cross over the 'A' waypoint again travelling in the opposite direction.
15. Set the vehicle speed to 2 kph or 1.2 mph.
16. Steer along the wayline back to the 'B' waypoint previously created.

When the **Distance To B** is less than 50 m, the blue line on the Calibration Progress bar will move from 50% and the percentage will increase.

When the Calibration Progress bar reaches 100% this indicates the system has enough data for the second stage of the calibration and the mounting bias calibration is paused at this point.

17. Proceed to cross the 'B' waypoint.
18. Stop the vehicle. Mounting Bias has been successfully calibrated.
19. Confirm  to return to the calibration screen.

The Steering Calibration screen will display **Calibrated** for Compass, Wheel Angle Sensor and Mounting Bias.

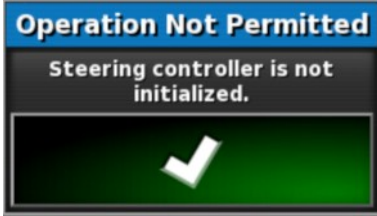
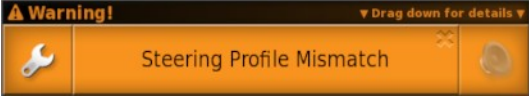



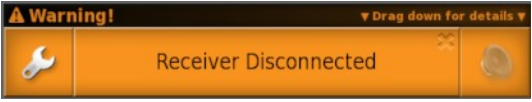
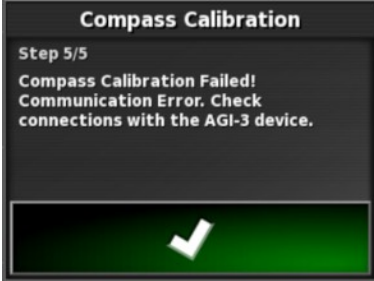

20. Confirm  to return.

Steering Status box indicators will now all be green.


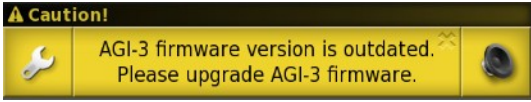
10.4. Dealing with calibration errors/alarms

The following errors/alarms can occur during calibrations. Perform the recommended procedures below to fix the errors.

View	Error
	<p>Steering controller not initialized</p> <p>The steering subsystem is not turned on or is not ready for use.</p> <p>Check to see that the steering subsystem is powered on and ready for use.</p>
	<p>Steering Profile Mismatch</p> <p>The parameters in the selected vehicle profile do not match the vehicle configuration in the steering subsystem.</p> <p>Select the correct vehicle profile for this vehicle.</p>
	<p>Parameters Mismatch</p> <p>Vehicle geometry parameters do not match the geometry configuration in the steering system.</p> <p>Re-select the vehicle on the Setup screen or ensure the vehicle geometry in the vehicle geometry screen is correct.</p>

View	Error
 <p>A warning message box with a yellow background and a warning icon. The text reads "Warning!" followed by "Receiver Disconnected". There is a "Drag down for details" link on the right.</p>	<p>Receiver Disconnected</p> <p>The AGI receiver has shutdown, lost power or the receiver – console serial connection has been broken.</p> <p>Check the power supply to the receiver and ensure the serial connection is good.</p>
 <p>A calibration failure message box with a dark background and a green checkmark. The text reads "Compass Calibration Step 5/5 Compass Calibration Failed! Communication Error. Check connections with the AGI-3 device."</p>	<p>Compass Calibration Failed</p> <p>Repeat compass calibration and ensure the vehicle completes 1½ turns. Ensure the vehicle is stopped when completing the procedure.</p> <p>Move the receiver away from magnetic sources.</p>
 <p>A calibration failure message box with a dark background and a green checkmark. The text reads "Wheel Angle Sensor Calibration Step 5/5 Wheel Angle Sensor Calibration Failed! Parameter Cross Check Error. Please repeat the calibration procedure."</p>	<p>Wheel Angle Sensor Calibration Failed</p> <p>Repeat procedure and ensure the steering axle moves through the complete range.</p> <p>Confirm wheel angle sensor position information moves when steering axle is turned.</p> <p>Confirm wheel angle sensor harnesses and connections. Check wheel sensor condition.</p> <p>Failed wheel angle sensor.</p>

10.4. Dealing with calibration errors/alarms

View	Error
	<p>Wheel Angle Sensor Not Detected</p> <p>Wheel angle sensor value is 0, check wheel angle sensor harnesses and sensor condition.</p> <p>Vehicle profile error.</p> <p>Guidance controller is not configured for wheel angle sensor use.</p>
	<p>Receiver firmware version is out of date</p> <p>Update receiver firmware.</p>

Chapter 11 – Field Menu



This chapter details how to set client, farm, field, boundaries, flag points and exclusion zones. These are the first steps when beginning a job.

The console will store the field information so that, once set up, the field details can be recalled for other jobs in the same field.

Drive to the field and follow the steps to set up a field and identify its features.

Note: The vehicle must be in or near the field for boundaries and related information to appear on the screen.

11.1. Creating a client / farm / field

1. Select **Field Menu**  / **New Field** .





Note: Default file names are provided when naming options appear. It is highly recommended that the operator names items in a thoughtful and structured way to allow easy use in future seasons.

2. Select **CLIENT NAME**, (or select an existing client if some have already been set up).
3. Select **New**, enter a name and confirm.
4. Select **FARM NAME**, (or select an existing farm name if some have already been set up).
5. Enter a name and confirm.
6. Select **FIELD NAME**, enter a name and confirm.
7. Completing this section selects the new field, proceed to Setting a new boundary, page 123.

Note: To change any of these settings after they have been confirmed, refer to Inventory Manager, page 171.

11.2. Selecting a client / farm / field

Note: The vehicle must be in or near the field for boundaries and related information to appear on the screen.

1. Select **Field Menu**  / **Select Field** .
 2. Select the required client, farm and field, then confirm.
 3. To import field information from a USB, select **USB** .
 4. To select the nearest field, select **Nearest Field** .
- The current GPS position is used. This will only work if the nearby fields have boundaries created.
5. Confirm field selections.

Note: To change any of these settings after they have been confirmed, refer to Inventory Manager, page 171.



11.3. Setting a new boundary

Setting the boundary establishes the perimeter of the field.

To do this, a boundary offset may be entered. This is the distance from the center of the vehicle to the actual boundary to be worked. This accounts for fences and other obstacles that do not allow the vehicle to drive exactly on the boundary.

Once the offset is entered, the vehicle must be driven around the boundary of the field.




1. Drive the vehicle to the edge of the field.

2. Select **Field Menu**  / **Boundary Offset**  .

3. Select **BOUNDARY OFFSET** and enter the offset distance from the boundary necessary to avoid contact with fences, tree lines etc.


Note: Use negative offset if the boundary is to the vehicle / implement's left and positive offset if the boundary is to the vehicle / implement's right. A setting of zero indicates that the vehicle has driven exactly on the boundary.

Note: An implement needs to have been established during setup, but the actual implement does not need to be physically attached to the vehicle.

4. Select **Record Field Boundary** .
5. Drive the vehicle around the boundary of the field. A blue line will display the boundary being recorded, taking into account any offset.
6. Select **Pause**  to pause recording. This is useful if an obstacle prevents driving on the boundary. The icon will change to show the record option. Select **Record**  to resume. The boundary will record a straight line between the point recording paused and the

11.3. Setting a new boundary

point recording resumed. Note that boundary recording may be automatically paused if the master switch is turned off (see Pause boundary recording with master, page 32).

7. As the vehicle approaches the start point, select **Complete Field Boundary Recording**  to automatically complete the boundary.


11.3.1. Creating a boundary from a shapefile

A boundary may be imported from a shapefile stored on a USB.

Note: The file should only contain a single shape, as otherwise the boundary will be defined from the first shape in the file, which may not represent the boundary.

1. Load the shapefile onto a USB.
2. Ensure the USB is inserted into the console.

3. Select **Field Menu**  / **Create Boundary from Shapefile** .

4. Select the USB icon at base of the screen . The data objects turn blue.

5. Select the USB home icon  to view the root of the USB file structure. Files and folders on the USB root are displayed.



6. Select a folder to open it. Find the required file and select it. It will display as white and next is now enabled. Note that multiple files may be selected.

7. Confirm to import the shapefile boundary.

11.3.2. Removing a boundary

If a boundary must be changed, it can be erased and a new boundary can be set.

1. Drive to the field.

2. Select **Field Menu**  / **Select Field**  to choose the client, farm and field names. The boundary will appear on the screen.

3. To remove the boundary, select **Clear Boundary** . A message will ask for confirmation.

Note: Erasing a boundary is a permanent action.

11.4. Setting flag points

Flag points are used on the guidance map to indicate obstacles and noted items in the field.

Note: If required, flag points can be used with an exclusion zone around the obstacle (such as a large hole or electrical tower). If this is needed, read this section and read Setting exclusion zones, page 128.

1. Drive to the item to be flagged.

2. Select **Field Menu**  / **Set Flag Point**  .

3. To flag the obstacle, choose a flag symbol to be placed at that spot on the map.

Note: To change Flag Point presets, refer to Setting up flag points, page 63.

4. To customize flag points, select **Custom** to define a particular flag point.

5. Select the required symbol.

6. Select **FLAG POINT NAME** and enter the name. Confirm the name. Confirm to add the customized flag point.

7. If an exclusion zone is needed around the obstacle, go to Setting exclusion zones, page 128.

8. If an exclusion zone is not needed, drive to the next item in the field to be flagged and repeat.

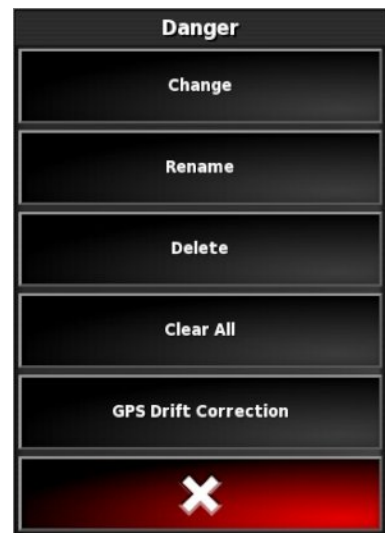
11.4.1. Removing or changing a flag point

To remove or change a flag point:

1. Select the flag point marker on the screen.



2. Select:

- **Change** to choose a different flag point.
- **Rename** to change the name showing on the flag point.
- **Delete** to remove the selected flag point or **Clear All** to clear all flag points from the field.
- **GPS Drift Correction** to move the vehicle to the flag point location to compensate for GPS drift. Note, to remove applied GPS drift compensation, refer to Compensating for GPS drift, 164.



11.5. Setting exclusion zones

Exclusion zones are used to indicate areas that will not have product applied if section control is being used. Exclusion zones are deducted from the total field area.




Once a boundary is completed, the **Record Field Boundary** icon turns yellow ( becomes ) and can be used to record internal boundaries as exclusion zones if these are needed (for example around a large hole).

1. Drive to the area.
2. If an offset is required to allow for any offset from the center of the vehicle's implement or to avoid contact with fences, tree lines and so on, refer to Setting a new boundary, page 123 for instructions on setting a boundary offset. If a boundary offset has already been defined, it is not necessary to redefine it.

Note: An implement must have been established during setup (refer to Implement Setup, page 75), but the actual implement does not need to be physically attached to the vehicle.

3. To set the exclusion zone within the boundary area, select **Field**

Menu  / **Record Exclusion Zone** , which now shows yellow.




4. Drive the vehicle around the exclusion zone. A yellow line displays the zone, drawn from the offset point that has been set.
5. Select **Pause** , to pause recording. This is useful if an obstacle prevents driving on the boundary. The icon will change to show the record option. Select **Record**  to resume and the missing section between these points is completed as a straight line.
6. As the vehicle approaches the start point, select **Complete Exclusion Zone Recording**  to automatically complete the

zone.




The exclusion zone displays as a shaded area.

11.5.1. Clearing an exclusion zone

If exclusion zones are no longer needed, these can be removed.

1. Select **Field Menu**  / **Remove Exclusion Map** .
2. To restore the removed exclusion zones, select **Select Exclusion Map** .
3. Select the file and confirm. The exclusion map will reappear.

Note: This action may also be used to import exclusion maps and shapefiles created externally. Insert a USB containing the files and

select , , then  and navigate to the required exclusion maps or shapefiles.

11.5. Setting exclusion zones

Chapter 12 – Job Menu

The Job Menu selects or sets up specific job information associated with the chosen field.

Using this menu, the job information is stored and activity can be recorded and reported.

12.1. Creating a new job

1. To set up a new job, select **Job Menu**  / **Create New Job**



2. Select **JOB NAME**.
3. Enter a name and confirm.

Note: Default file names are provided when naming options appear. It is highly recommended that the operator names items in a thoughtful and structured way to allow easy use in future seasons.



4. Confirm the new job.

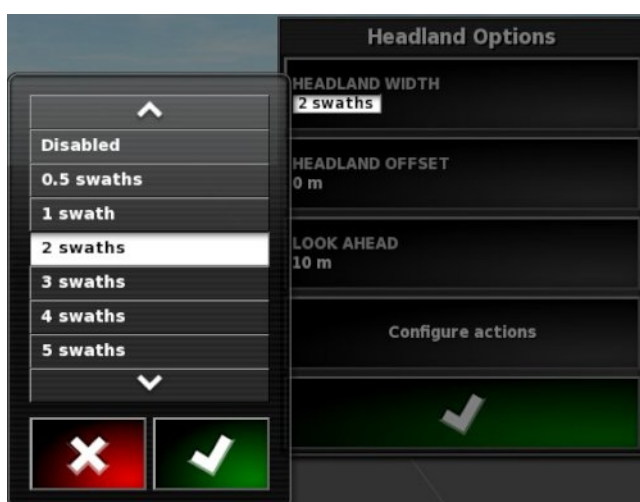
12.2. Setting up a working headland

Implements often work around the boundary differently from the rest of the field. A headland creates a zone inside the line of the boundary that will be worked differently. The width will depend on the operator's method of working the field.

Note: A headland can only be created once a boundary has been recorded, refer to Setting a new boundary, page 123.

Follow the steps to set up the working headland for this job inside the field boundary.

1. Select **Job Menu**  / **Configure headland for this job** .
2. Select **HEADLAND WIDTH**.



3. Choose the width of the headland from the inside of the boundary and confirm. A swath is the working width of the implement.
4. To increase the width of the headland, if needed, select **HEADLAND OFFSET**.

This may be useful to supply a buffer zone for steering if the headland width has been set so that the tip of the implement would be touching the fence.

If you have recorded the field boundary so that the blue line is on top of the fence line (the actual physical boundary of the field),



then set a headland of 1 swath, you would be required to drive with the tip of the implement touching the fence to fill this area with no overlap. Obviously this is not a particularly useful scenario. So in this situation you can add an offset of 1 meter (for example) to your headland, which will move the headland an extra 1 meter inside the boundary, allowing you to have a 1 meter gap between the implement and the fence.

5. Enter the offset measurement and confirm.
6. Select **LOOK AHEAD**. This sets how many meters in front of the vehicle that the system looks to respond with actions.
7. Enter the distance in front of the vehicle for actions and confirm.
8. Select **Configure actions**.



Action Name

- **Alarm**: Sets an alarm to trigger when approaching the headland.
- **Auto Zoom**: If this is enabled, the map view will zoom in or out to the defined zoom level as the vehicle approaches the headland and return to the original defined zoom level as the vehicle leaves the headland. Select the preferred zoom level.

Note: When an action is enabled it is marked with a . When an action is disabled it is marked with a .

Action state

Allows the map view to zoom in when approaching the headland.

12.2. Setting up a working headland

Message

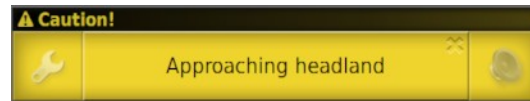
Enter the words for a visual message (for example ‘Approaching headland’). Enter the text and confirm.

Audio type

Sets an audible alarm. Choose the type and confirm.

9. Confirm the alarm and zoom actions. The screen can now display a headland in orange inside the boundary line.

Approaching the headland will trigger the alarm and zoom that has been set.





12.3. Selecting an existing job

Job information can be recorded, stored and transferred for later access.

Drive to the field and follow the steps to choose an existing job. To create a new job, refer to Creating a new job, page 131.

1. Before selecting an existing job, ensure the correct field is selected (refer to Selecting a client / farm / field, page 122).

2. To choose from a list of existing jobs, select **Job Menu**  / **Select Job**  .

3. Select the job and confirm.

Note: Changing the client, farm or field at the top of the Select Job window allows importing of a job from a neighboring field. This can be useful in order to reuse common information stored within the job, such as weather observations, crop information or product application notes. The coverage should be cleared manually before starting the new job.

Note: The same implement that was used to create the job must be selected to load an existing job.

12.4. Recording job details

The console can record details of the job and store and export these.

1. Select **Job Menu**  / **Record Job Details**  .

Weather and site conditions are optional. Adding some crop and product information is recommended.

2. Select a category, enter the information and confirm.
3. Use the scroll bar or use the hide arrow to see crop and product options.
4. Select **CROP NAME**, enter the name and confirm.
5. Select categories as needed, enter the information and confirm.

The **Product** section of this screen is intended to record the specific product mix that is being used for this job. This information is stored separately to the product definitions saved in the **Product** menu on the Setup screen.

6. Select **Product Name** from the list or select **Add a new product**.
7. Select **Rate** next to the product and enter the rate.
8. Select **Units** next to the product and choose the unit of measurement.

12.5. Exporting a job report

Job records can be exported in PDF format to a USB.

Exporting a job places the PDF report in D:/Reports and in D:/Client/Farm/Field/Reports. It also makes folders D:/Client/Farm/Field/CoverageShapefiles and D:/Client/Farm/Field/BoundaryShapefiles

1. Insert the USB into the console.

2. Select **Job Menu**  / **Data Exchange**  / **Export Job**

Report to USB .

The following message may display.



Selecting **Yes** will alter the colors used in the report map shading so that the maximum variation in colors is used to illustrate the applied rates.

The active or current job is exported to a folder named Reports on the USB.



Before removing the USB, always disconnect first by touching the **USB Eject** icon (refer to Using the console toolbar, page 8). A message will display that it is safe to remove the USB. If this is not done, the report may be missing or corrupt.

When the export takes place it also exports the coverage and as applied shapefiles, along with the current boundary file.

12.5. Exporting a job report

This export can only happen when the unit has a GPS signal and the current job loaded is within 15 km.

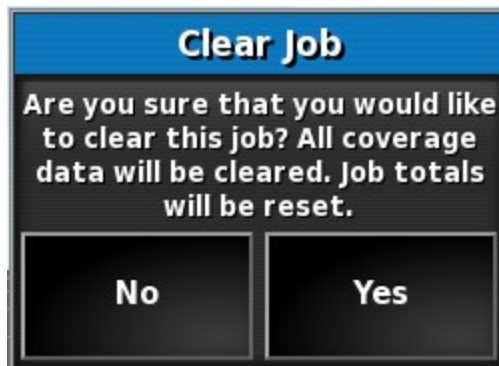
Note: It is also possible to batch export job reports (and jobs) for non-active jobs using the Inventory Manager. Refer to Exporting jobs and job reports, page 174.

12.6. Clearing a job

This action will remove any coverage information on the screen and delete job data that has been recorded on the current job. It does not affect field information or guidelines set for the field.

1. Select **Job Menu**  / **Clear Job Data**  .

The following message appears.




2. Select **Yes** to clear the data or **No** to keep the data.

To delete farms or fields or previously created job data, refer to Inventory Manager, page 171.

12.7. Using variable rate control

Note: This option is only available on the X25 Max.

Before use, Variable Rate Control (VRC) must be set up with a controller and must be enabled on the Setup screen (**System / Features / Implement**).

Select  to enable or disable the VRC Map display on the guidance screen.

12.7.1. If using VRC maps

There are two ways to perform VRC:

- Importing prescription maps (shapefiles and ISO XML files) into created jobs using the VRC import wizard.
- Using real-time sensor data from nitrogen sensors mounted on the tractor (for example: Topcon CropSpec).

Both shapefiles (.shp) and ISO XML files (.xml) may be imported into created jobs. Note that only the prescription map portion of the data is used if .xml files are imported.

1. Select a client / farm / field, refer to page 122.
2. Create a new job, refer to page 131.


3. Select **Job Menu**  / **Configure Variable Rate Control**

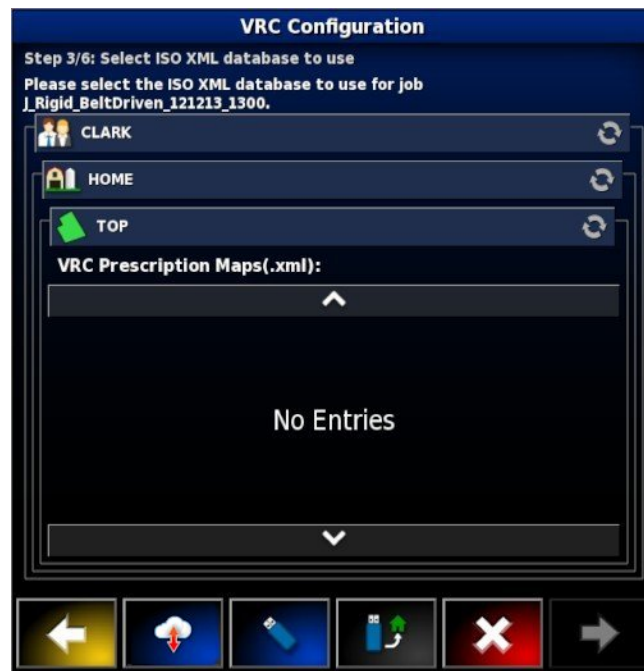



4. Select next at step 1 of the VRC Configuration wizard.
5. Select the rate source(s) for the VRC and select next. The possible options are:
 - Shapefiles
 - ISO XML
 - CropSpec (if enabled)

Note that shapefiles and ISO XML cannot be used at the same time. However CropSpec can be used in conjunction with shapefiles or ISO XML.

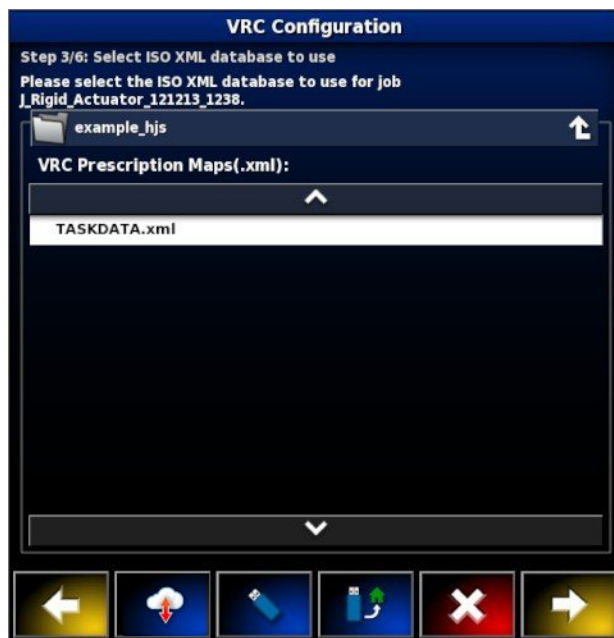
If **Shapefiles** or **ISO XML** are selected at step 2, all maps previously imported to the current field are displayed so that previously used maps can be recalled.

- If the desired maps are not already on the console, insert a USB with prescription maps.
- Select the USB icon at base of the screen . The window background turns blue to indicate you are viewing the USB file list.



- Select the USB home icon  to view the root of the USB file structure. Files and folders on the USB root are displayed.
- Select a folder to open it. Find the required file and select it. It will display as white and next is now enabled. Note that multiple files may be selected.

12.7. Using variable rate control



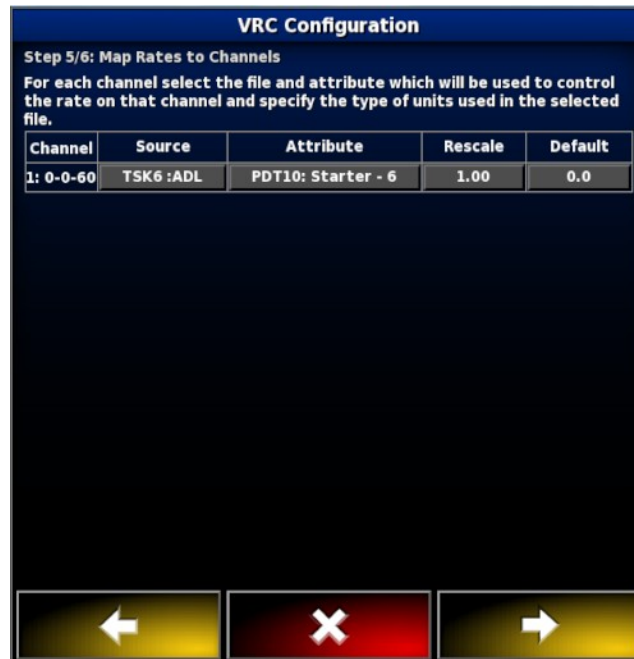
- Select next.
6. If ISO XML was selected in step 2, select the task that you wish to run. The file may have several tasks listed. Select the task that matches the implement that is hooked up.
 7. Select next.

Source and Attributes must now be assigned to channels.

- **Channel:** The tank or bin that is being controlled.
- **Source:** The source of the prescription map for that channel. The list of files that were selected earlier will appear here or you can also select a live source like CropSpec.
- **Attribute:** One of the properties in the shape file or ISOXML file or the sensor output from CropSpec. The same shape file may have multiple attributes to define the rates for more than one tank so this allows the operator to map the prescription to the appropriate tank.
- **Rescale:** This column defaults to 1, which means that the prescription defined in the source will be used directly. However, depending on weather conditions, the operator may choose to increase or decrease the rate of application. This allows a uniform increase for all defined rates. For example, a

rescale of 1.1 will apply 110 percent of the rate defined in the source.

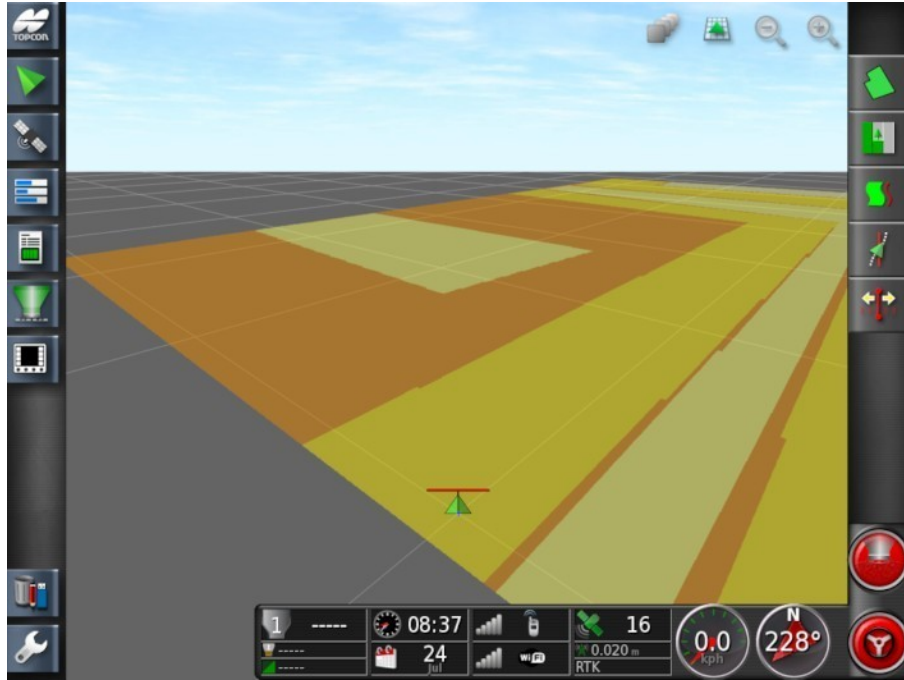
- **Default:** Defines the rate to use if the source doesn't specify a rate for that region of the paddock.



8. Select next.
9. On the final step, you must confirm the setup. This cannot be changed for the job, so ensure it is correct before continuing. Select Back to change the configuration or OK to confirm.

The map is displayed. If it does not display, ensure you are in close proximity geographically to the map's location.

12.7. Using variable rate control



Chapter 13 – Guideline Menu

Guidelines are used to indicate the path that the vehicle should travel for optimum coverage. The system will use the implement width to set evenly spaced lines across the field.

Guideline types supported are:



Parallel AB Line guidelines, page 146

Identical Curve guidelines, page 148

Centre Pivot guidelines, page 149

Guidelock Guidance mode, page 150



Note: To clear a guideline once it has been created, refer to Inventory Manager, page 171. Select the required **Category** then select the guideline to be deleted.

13.1. Using straight lines guidelines

This option creates parallel lines for guidance, using the width of the implement to set the distance between guidelines.

Where working is generally done in straight lines, the AB line should be set near the headland line. This allows the lines to evenly space across the working area.

1. Position the vehicle.


2. Select **Guidelines Menu**  / **Change Guidance Mode**, if necessary, to choose **AB Lines** .

3. To set the AB line, select **Create New AB line** .

4. To change the default name, select **GUIDELINE NAME**.


5. Enter a name and confirm. Confirm the new guideline.

6. Drive to the start of the swath. Select **Set A Point** .

7. To set a 'B' point, drive along the required swath and select .

The 'B' point appears and parallel guidelines for steering display on the screen.

In most cases the screen will display the line being travelled and the two adjacent lines.

To view all guidelines across the field, select  from the top of the screen and choose **Line Numbers**. (This requires a field boundary, refer to Setting a new boundary, page 123.)


13.1.1. Setting AB lines manually

It is also possible to set AB lines using coordinates.


1. Select **Guidelines Menu**  / **Manual AB Line** .


The Manual AB Line screen displays.

2. Set the 'A' point using one of the following methods:

- Drive to the desired location and select .
- Enter the coordinates (latitude/longitude) of the 'A' point.

3. Set the B point using one of the following methods:






- Drive to the desired location and select .
- Enter the coordinates (latitude/longitude) of the B point.
- Enter the Heading of the AB Line. The software will automatically place a 'B' point to create an AB line of the desired heading, relative to the 'A' point.

Note: To erase a guideline, select .

13.2. Using identical curve guidelines

Some fields are not rectangular and have a curved or shaped boundary. For these, identical curves may be the best option for guidelines. This can be useful for steering the boundary of a field and using this guideline for future operations.

Identical curves allows the operator to set a curved guideline and the system will create equidistant guidelines across the field, based on a swath width.

1. Position the vehicle.
2. Select **Guidelines Menu**  / **Change Guidance Mode**, if necessary, to choose **Identical Curves** .
3. Select **Create New Identical Curve** .
4. Select **GUIDELINE NAME**.
5. Enter a name, if desired, and confirm. Confirm the new guideline.
6. Drive to the start of the swath. Select Set 'A' Point .
7. Drive along the curved swath. A black line will appear behind the vehicle on the map to indicate the curve that is being recorded.
8. At the end of the curved swath, select  to indicate the end of the curve recording.

13.3. Using center pivot guidelines

Some fields are best worked in a circular shape. This setting allows the operator to create guidelines around a center pivot point.

1. Position the vehicle.

2. Select **Guidelines Menu**  / **Change Guidance Mode**, if

necessary, to choose **Center Pivot Lines**  .

3. Select **Create New Center Pivot** .

4. Select **GUIDELINE NAME**.

5. Enter a name and confirm. Confirm the new guideline.

6. Drive around the center of the field. Once the system detects the arc, circular guidelines are created, based on the width of the implement. Remember to consider the turning circle of the vehicle and implement when driving the first arc.

13.4. Using guidelock guidance mode

Guidelock is a coverage based guidance mode. It generates a curve based on existing coverage, regardless of when that coverage was laid. This is convenient if wanting to steer around a contour or field boundary but you don't want to create and save a curve, or if you want to continue steering alongside some coverage that was treated earlier that you did not save a curve for. This guideline method is sometimes referred to as 'free form'.



1. Select **Guidelines Menu**  / **Change Guidance Mode**, if

necessary, to choose **Guidelock Guidance Mode** .

A guideline is generated that follows whichever path the vehicle takes.

13.5. Selecting an existing guideline

Once guidelines have been created within fields, these are stored and can be accessed on future jobs in the field.

1. From the **Guidelines Menu** , select the required guideline mode, then select **Select Guideline** .
2. Select client, select farm and select field. Existing guideline sets will display.
3. Choose the guideline set required and confirm.

13.5. Selecting an existing guideline

Chapter 14 – Auto Steering

The Steering Options Menu allows the operator to set options for the auto steering. To use this feature, it must be enabled. If it has not been enabled, refer to Guidance setup, page 39 to enable auto steering.

To calibrate the steering refer to Steering Calibrations, page 109.

14.1. Auto steer status

Auto Steer Status allows the operator to view the status of the conditions required for auto steering. Red indicates that the conditions are not met and therefore steering is not ready.

1. To review the status of the auto steering, select **Steering Options**


Menu  / **Auto Steer Status** .

The Steering Status screen displays.


Green indicates that the item is ready.

Red indicates that the item is not ready.

Steering alarms may be displayed by selecting the steering alarm button at the bottom left of the screen.

2. Select  to return to the main screen and complete the necessary actions (work through issues displayed from the top to the bottom of the screen).

14.1.1. Auto steer troubleshooting

Error Display	Actions	Page
	<p>Auto Steering Engage is showing red. Auto steering does not engage.</p> <p>Select Auto Steering Engage to bring up the Steering Status panel.</p> <p>Red on the panel indicates that the item is not working correctly.</p>	
Receiver hardware displays with red	Is the receiver connected correctly, mounted securely and turned on?	
Differential correction displays with red	Confirm setup in console matches the correction source requirements.	47
Position accuracy displays with red	<p>Allow time for convergence to occur.</p> <p>What color is the satellite icon on the dashboard? How many satellites show next to the icon? You need at least four satellites available.</p> <p>Is the correction source correct? If not, select the appropriate correction source.</p> <p>Are you in an open space away from power lines? Drive to an open space and allow time for convergence.</p> <p>If on a subscription scheme, confirm current subscription. Confirm correct frequency has been set.</p>	47

Error Display	Actions	Page
Steering controller displays with red	<p>Confirm controller is connected and turned on.</p> <p>Confirm that the correct steering controller has been selected during setup.</p> <p>If using AES-25, power cycle the AES-25, then turn wheel a ¼ turn to enable steering.</p>	72
Vehicle geometry displays with red	Return to Setting the Vehicle Geometry and reset dimensions correctly or re-select the vehicle profile.	70
Vehicle profile displays with red	Review which vehicle has been selected and review geometry.	67-70
Steering calibrated displays with red	Confirm calibrations have been done for this vehicle. Drive to an open space away from power lines and obstacles, reboot and repeat calibrations.	110-114
Lockout	The steering system has been put into a transport mode (i.e. when driving on a highway) so that the steering cannot be inadvertently engaged.	
Wayline available displays with red	Drive closer to the wayline (guideline). Confirm that guideline has been created and selected.	146-149
Wayline synchronized	Wayline (guideline) is not successfully loaded. Confirm connection with receiver and reload the wayline. Note that it may take some time for the wayline to be uploaded to the receiver, particularly for large curves.	

14.1. Auto steer status

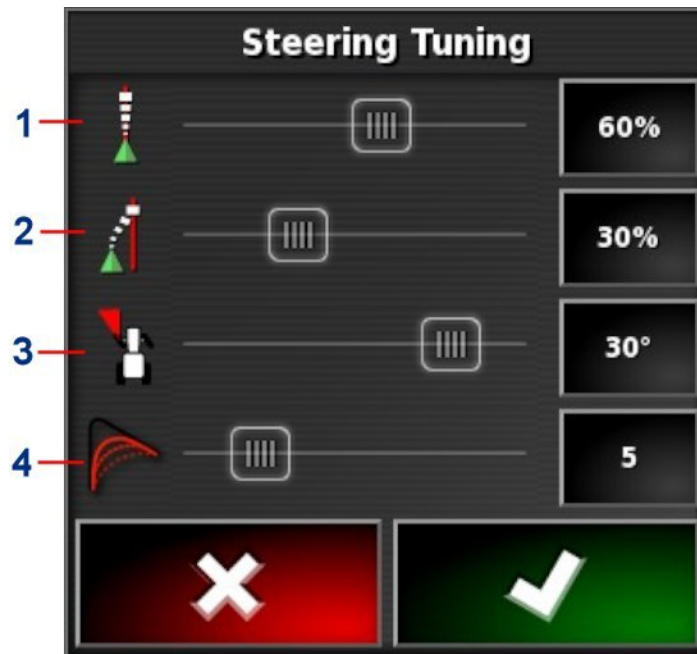
Error Display	Actions	Page
Prohibited operation	Steering cannot be engaged while certain actions are being performed. For example; steering calibration, changing GPS settings, exporting a job.	
Operator presence	The steering system will disengage if the driver leaves the control seat.	
Steering wheel	Let go of the steering wheel and try again.	
Speed displays with red	Adjust speed to between 1 and 25 kph (0.7-15 mph). The necessary speed may vary with the vehicle.	
Cross track error displays with red	Drive closer to the guideline before engaging auto steering.	
Heading error displays with red	Check the angle or reduce the speed of the vehicle's approach to the guideline.	

14.2. Tuning auto steer

It is important to tune the auto steering to suit the conditions, the type of job and the type of vehicle/implement.

1. Select **Steering Options Menu**  / **Auto Steer Tuning**

Parameters  .



- 1 Online Aggressiveness sets how aggressively the steering will try to follow the guideline.
- 2 Approach Aggressiveness sets how aggressively the steering will approach the line. If too high, the vehicle may turn sharply.
- 3 Maximum Steering Angle limits the angle of turn to stay within the limits of the vehicle's safe capability.
- 4 Smoothing Radius for Curve Waylines sets how tight or loose the auto steering will adhere to curved waylines.

2. Set **Online Aggressiveness** to suit the precision necessary for the task.

14.2. Tuning auto steer

3. Set **Approach Aggressiveness** considering accuracy for the job and safety for the equipment users.
4. Set **Maximum Steering Angle** to the safe levels for the vehicle and any implement being towed.
5. Set **Smoothing Radius for Curve Waylines** to the appropriate level. Lower values will follow the curved waylines more closely.

AES-25

Note that if **AES-25** is selected in the setup screen (**Vehicle / Steering / CONTROLLER**), three new options are added to this screen:

- **AES-25 Sensitivity Adjustment**: Adjusts the responsiveness of the steering when following guidelines.
- **AES-25 Deadband Adjustment**: Adjusts the amount of movement the AES-25 needs to make before the wheels respond.
- **AES-25 Disengage Threshold**: Adjusts the amount of effort required to disengage the steering wheel.

Direct spool

Note that if **Direct Spool** is enabled in the Setup screen (**Vehicle / Steering / DIRECT SPOOL**), two new options are added to this screen:

- **Direct Spool Sensitivity Adjustment**: Adjusts the responsiveness of the steering when following guidelines.
- **Direct Spool Deadband Adjustment**: Adjusts the amount of movement the steering wheel can make before the wheels respond.

14.3. Engaging auto steer

To use auto steering, the operator must have:

- Established guidelines (page 145)
 - Enabled auto steering on the console (page 39)
 - Calibrated the steering (page 109)
 - Confirmed that all Steering Status items are green (page 153)
 - Set the auto steering tuning to suit the task and vehicle type (page 157)
 - Positioned the vehicle at the desired starting point.
1. Zoom and pan on the screen until the vehicle is in the center of the screen and at a comfortable size for viewing (if panning is enabled, refer to Setting up map options, page 31).

Note: If an external auto steering engage switch is to be used, this needs to be enabled during setup for the vehicle. Refer to Setting up the steering controller, page 72. If using an AES-25, turn on the AES-25 and turn the steering wheel a quarter turn to enable auto steering.

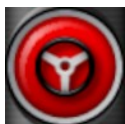
2. Confirm that the Auto Steer Engage is showing white. This means it is ready to use.



Auto Steer is ready to use. Select **Auto Steer Engage** to begin.



Auto Steer is engaged and active. Select **Auto Steer Engage** to change back to manual control. Note that the button may briefly flash blue before turning green.



Auto steer cannot engage. Select **Auto Steer Engage** or return to the Steering Options Menu to see Steering Status for possible causes.

14.3. Engaging auto steer



Auto steer is flashing in ‘Delayed Engage’ mode.

If Auto Steer is displaying red and the only condition displaying red on the Steering Status is easily resolved (for example speed), the operator may select **Auto Steer Engage** twice (double click) and flashing yellow will indicate that auto steer will engage if conditions are met within 15 seconds. If conditions are not met, it will return to red.

3. Correct any issue displaying red in the Steering Status Panel (work through issues displayed from the top to the bottom of the screen). When **Auto Steer Engage** is white, auto steer is ready to engage.

For more information on Steering Status Errors refer to Auto Steering, page 153.

4. Drive slowly to meet a guideline, heading in the desired direction.
5. Select **Auto Steer Engage**. It will turn green. The vehicle will steer to the nearest guideline.
6. If it steers towards the line too aggressively, stop, disengage auto steering and adjust the Auto Steer Tuning Parameters from the Steering Options Menu.

14.4. Disengaging auto steer

Auto steer will automatically disengage when the necessary conditions (shown on the **Steering Status** screen) are no longer met.

To manually disengage auto steering:

- Turn the steering wheel a few degrees OR
- Select the **Auto Steer Engage** button on the console to disengage OR
- If using an external steering switch, disengage using the switch.



WARNING: Before leaving the vehicle, disengage auto steer, turn off the steering switch and remove the key.

Note: A visual and audible alarm will display and sound whenever auto steer is engaged or disengaged. The volume can be adjusted. Refer to Setting up alarms, page 56.






14.4. Disengaging auto steer

Chapter 15 – Nudge Menu

The Nudge menu allows for minor adjustments to the guidelines that have been set. This is useful for slightly realigning the guidelines to changing conditions or when returning to a field the next season. Guidelines can be nudged in a number of ways.


Nudge works with AB lines, center pivot guidelines and identical curves.

15.1. Using nudge options

1. Select **Nudge Menu**  / **Open Nudge Options** .
2. To set how far a nudge will move a line, select **NUDGE OFFSET**.
3. Enter the required **NUDGE OFFSET**.
4. Use **Nudge Left**  or **Nudge Right**  on the Nudge Options screen or on the Nudge menu to nudge the lines.
5. **TOTAL NUDGE** calculates the total distance nudged. Select this to set a total nudge offset or to reset to 0.
6. Select **Save Nudged Guideline**  to save the new guideline positions.

Nudging to the vehicle's position

To align the guidelines to the vehicle's current position:

1. Select **Nudge Guideline to the Vehicle's Position** .

Note: Note that when nudging a curve or pivot, the size of the curve (or radius of the pivot) will change.

15.2. Compensating for GPS drift

GPS Drift may occur over time (when using low accuracy correction sources). When the operator returns to a field, there may be a slight change in the reported vehicle position with respect to fixed objects such as the field boundary or guidelines. This is largely due to changes in the satellite constellation patterns.

Other factors such as having no clear access to the sky (operating near trees or other obstacles) and satellite data errors may also result in a drift.

Note: It is also possible to reposition the vehicle position to a selected flag point, refer to Removing or changing a flag point, page 126.

To compensate for GPS drift:

1. Select **Nudge Menu**  / **GPS Drift Compensation** .

The compensation value may be selected by:

Entering a positive or negative value in the **NORTH** and/or **EAST** field and confirming.

Or

Entering the required value in the **GPS DRIFT INCREMENT** field and then selecting the required direction button until the required compensation is achieved.

2. Select **Reset GPS drift**  to remove the selected GPS drift compensation.

15.2.1. Compensating correctly for GPS drift

When correcting GPS drift, the vehicle on the map will be moved relative to the other objects on the map (for example, the field boundary, guidelines, flag points and any previous coverage). The easiest way to see this on the map is to switch to a North Up view



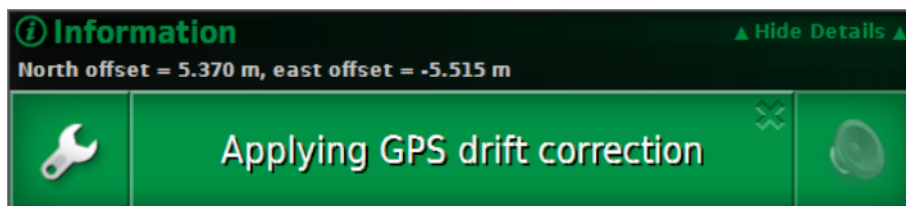
and pan the map so that the vehicle is visible next to the GPS Drift Options window.

To correctly compensate for GPS drift:

1. Drive the vehicle to an identifiable location within the field (for example, next to a gate, the corner of the field or in the previous year's wheel tracks).
2. Use the GPS Drift Options window to position the vehicle on the map relative to these fixed landmarks.

In order to do this more accurately and quickly, you may want to set a flag point at a marked location on the field. Then each time you return to the field, position the vehicle at that marked location, locate the flag point on the map and select it. This will open a window with the option for 'GPS Drift Correction'. Selecting that option will move the vehicle to the location of the flag point.

The GPS drift compensation that is applied is remembered when the console is restarted. However, this compensation may no longer be accurate if conditions have changed. An alarm will be shown shortly after the system starts that will advise the operator that GPS drift compensation is in effect. The operator must then decide if they want to continue using this compensation factor, clear it back to zero or perform the GPS drift compensation procedure again to get a more accurate result for that session.



15.2.2. High accuracy correction sources

GPS drift compensation should not be necessary with higher accuracy correction sources (for example, RTK, OmniSTAR HP). If a high accuracy source is being used, the GPS drift compensation should be reset back to zero in the GPS Drift Options window.

15.2. Compensating for GPS drift

Chapter 16 – Enabled Additional Features

This section describes the use of features that may have been enabled in the Setup screen: **System / Features**.

The enabled features documented in this section appear on the navigation bar.

16.1. Using auto section control

Auto section control is available when an implement and ECU have been set up and Auto Section Control has been enabled. This feature can be configured through its mini-view. Refer to the Spreader / Sprayer operator manual for more information.



16.2. Using universal terminal (ISOBUS)

This option allows the operator to interact with an ISOBUS ECU.

The universal terminal is similar to the idea of a web browser. It has no context about what is running on it. User interfaces are loaded from the connected clients.

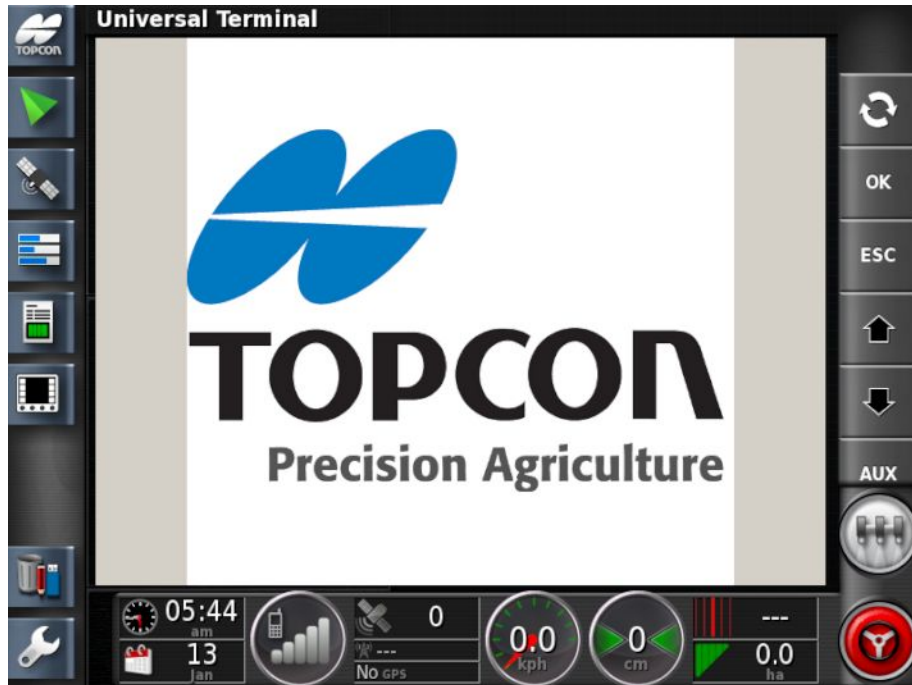
There is no practical limit to how many implements or clients can be accommodated by the universal terminal. Functionality is limited to the implement and controller design.

Universal terminal is enabled via **System / Features / Console**.

1. Select **Universal Terminal** from the Navigation bar to open the mini-view.



2. To open universal terminal in full screen, maximize the mini-view.



Screens will vary according to the ISOBUS equipment.

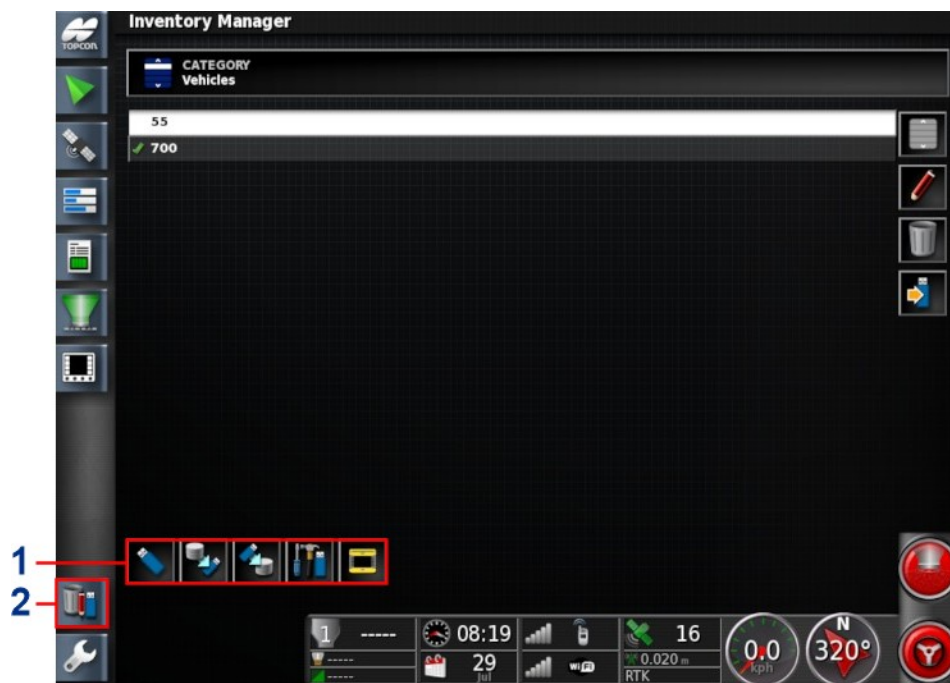
16.2. Using universal terminal (ISOBUS)

Chapter 17 – Inventory Manager

The Inventory Manager allows the operator to view details of information files on the system and make changes to that information. Files can be deleted, renamed, transferred to USB or imported from USB.

17.1. Using the manager toolbar

1. Open the Inventory Manager.



- 1 Manager toolbar
- 2 Inventory manager

Use the Manager Toolbar to access USB files, backup and restore and export files.



Use this to access files from a USB. When browsing for USB files, the display is blue instead of grey.



This will back up all system data onto a USB.

17.1. Using the manager toolbar



Restore All. **NOTE:** This overwrites any data on the system and is used to restore content from a backup USB. Normally this is used by service personnel.



This exports diagnostic information. Use this when a dealer asks for it so the data can be assessed.



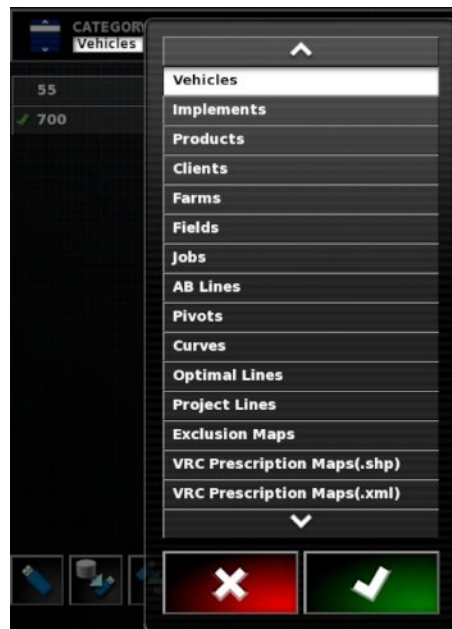
Use this to be compatible with System 150 files. (Must enable **User / Environment / System 150 file transfers.**)

17.2. Using categories and item manager



1 Individual item manager

1. Select **CATEGORY** to choose the item type to manage.



2. Choose the type and confirm.
3. Select an item.

17.2. Using categories and item manager



Select all items.



Rename selected item.



Delete selected items.



Export selected items to USB.

When browsing files on a USB, the ‘Export selected items to USB’ icon will change to offer ‘Import selected items from USB’.

Note that it is not possible to delete items that are currently active (shown with a green tick).

4. Select the action required. Follow the prompts and confirm.

17.2.1. Exporting jobs and job reports

It is possible to export one or more jobs and/or job reports.

1. Select **Jobs** from the **CATEGORY** drop down list.
2. Click to highlight the job/s required.

3. Select the **Export selected items to USB** button .

The Job Export Options screen enables the job and/or job report to be exported for the selected jobs.

Chapter 18 – Troubleshooting Guide

18.1. Common error messages

For many errors an error code, or Trouble Code, will display. It is also possible to view errors via the Steering Status screen (see page 153), or the Diagnostics screen, Trouble Codes tab (see page 99).

The errors listed below are fairly common and may be corrected by the user. For other errors or if a problem persists, **always record the error message** to report to your dealer, including any code displayed.

Code	Fault	Action	Page
U1052	Steering subsystem firmware version is incorrect.	Upgrade the firmware.	47
U1054	Steering subsystem is in fault mode.	Please power cycle steering controller.	
U1055	Steering controller needs to be reset.	Please power cycle steering controller and the vehicle. Wait 20 seconds and restart.	
U1056	Steering controller configuration error.	Please repeat WAS calibration.	112
U1061	Tractor parameter settings not found in steering subsystem.	Return to main setup menu and confirm correct vehicle.	66
U1062	Mounting bias calibration required.	Calibrate mounting bias. This allows the system to compensate if the receiver is not level on the cab roof.	114

18.1. Common error messages

Code	Fault	Action	Page
U1065	Wheel angle sensor calibration required.	A change of tires is a common cause but is not the only possible cause. Confirm vehicle measurements and then recalibrate.	70 112
U1066	Compass calibration required.	Calibrate compass.	110
U1067	New vehicle or new steering controller has been detected.	Recalibrate compass.	110
U1068	Vehicle profile does not match steering subsystem settings.	Confirm steering subsystem is turned on. Return to main setup menu and reset vehicle and steering.	67 - 72
U1069	Steering subsystem steering wheel sensor is not configured.	Contact dealer.	
U1071	AES-25 average power is greater than the power limit.	Confirm load on AES-25 motor unit (for example the steering column is too heavy or the bushes or bearings are worn). Contact dealer.	
U1072	AES-25 temperature greater than the temperature limit.	Turn off and allow to cool down. If problem persists contact the dealer.	

Code	Fault	Action	Page
U1074	AES-25 steering controller not initialized.	Manually turn steering wheel by one quarter revolution.	
U1075- U1078	CAN receive or transmit errors.	Confirm connections. Power cycle the junction box. Contact dealer if the problem persists.	
U1079	Wheel angle sensor disconnected.	Check connection or replace faulty sensor. Contact dealer.	
U1080	Wheel angle sensor has short-circuited.	Contact dealer. Sensor may need to be replaced.	
U1082	Compact flash file system has less than 1% space remaining.	Confirm memory usage in the mini-view. It may be necessary to remove or transfer old files using inventory manager.	99 & 173
U3001	Transfer failed.	Try exporting or importing the file from USB again.	173
U4001	Wayline initialization error.	Recreate wayline.	146 - 150
U4006	Valid system calibrations do not exist.	Calibrate compass, wheel angle sensor and mounting bias.	110 - 114

18.1. Common error messages

Code	Fault	Action	Page
U5001	Steering subsystem not detected.	Confirm that steering subsystem is turned on. Confirm that 'road lock switch', which prevents engaging while on public roads, is off. Return to main setup menu to confirm correct steering system in setup.	72
U5002	Implement and wayline are not defined.	Confirm correct implement chosen and confirm correct field and job chosen. Create waylines if necessary.	76 122 & 135 146 - 151
U5003	Could not engage due to steering controller lockout.	Confirm road switch is OFF.	
U5004	Implement is not defined.	Confirm correct implement chosen.	76
U5007	Row spacing (implement overlap subtracted from implement width) is too small.	Overlap set is too large. Change overlap in auto section control mini-view. Refer to the controller's manual.	
U6904	Only one of the steering controller type and vehicle type is articulated.	Confirm settings in vehicle setup on the console match settings in the steering controller.	70 - 72

Code	Fault	Action	Page
U6905	Unknown machine type.	Return to main setup menu, and revise vehicle setup.	70
U8505	Factory calibration not present.	Calibrate compass, wheel angle sensor and mounting bias.	110 - 114
TC8	No 12V power supply to inertial sensor and modem.	Confirm connections.	

18.1. Common error messages

Chapter 19 – Appendices

19.1. Appendix A – Glossary

Base Station	A GNSS receiver that supplies differential corrections to receivers equipped with GNSS. Also called a base or a reference station.
Baud Rate	This is the speed of data transfer, measured in bits per second.
Differential GPS	A method that uses correction data from satellite services or fixed reference stations to increase GPS accuracy. The satellites or local reference stations send correction data to vehicles equipped with GNSS receivers.
Easting/ Northing	<p>Eastings and Northings show the Universal Transverse Mercator (UTM) position and zone of the vehicle. They are measured in meters.</p> <p>The grid numbers on the east-west (horizontal) axis are called Eastings, and the grid numbers on the north-south (vertical) axis are called Northings.</p>
EGNOS	(European Geostationary Navigation Overlay Service) This is a European SBAS developed to supplement GPS, GLONASS and Galileo systems by reporting on the reliability and accuracy of the signals.
EMC	Electromagnetic Compatibility is the science that studies impact of electromagnetic interference. EMC aims to ensure that equipment items or systems will not interfere with each other or prevent correct operation through emissions.

Fallback	Satellites and correction sources require specific position accuracy when computing the position of the vehicle. If the system is not receiving enough data to compute the vehicle's position with the required accuracy, auto steering will not be enabled. The fallback feature allows the system to bypass the position accuracy requirement so that auto steering can be engaged. This is useful in situations where a high degree of position accuracy is not required.
Field	Defined working area of the tractor.
Field Boundary	The edge of the field.
Firmware	A computer program that is permanently embedded in the hardware of a device.
GDOP	(Geometric Dilution of Precision) GDOP is a metric used to quantify the accuracy of GNSS satellite geometry.
GLONASS	Global Navigation Satellite System (Russian GNSS)
GNSS	Global Navigation Satellite System
GPS	Global Positioning System (US GNSS)
Guideline	The virtual line between two way points in a field. The guideline is used as reference for further field runs (also Wayline).
HDOP	(Horizontal Dilution of Precision) HDOP is a metric for quantifying the accuracy of the horizontal (latitude/longitude) position information received from the GNSS satellites.
HRMS	The HRMS (Horizontal Root Mean Squared) calculates an average horizontal position from the source information from the satellites

Latitude	The distance of a position north or south of the equator measured in degrees. One minute latitude is equal to one nautical mile (1852 m). The equator has a latitude of zero.
Longitude	The distance of a position east or west from the prime meridian measured in degrees. The prime meridian runs through Greenwich, England and is zero longitude.
Mobile Base Station	A base station that can be easily moved and can independently determine its new position so that it can then continue working with the DGPS system.
Mounting Bias	Mounting bias refers to whether the receiver is exactly level, when installed.
MSAS	(Multi-functional Satellite Augmentation System) This is a Japanese SBAS which supplements the GPS by reporting and improving on the reliability and accuracy of the GPS signals.
NMEA	(National Marine Electronics Association) This is a standard protocol used by electronic devices to receive and transmit data.
OmniSTAR	A commercial service that receives GPS signals from NAVSTAR, checks them for errors and then uploads the error correction data to the OmniSTAR satellites.
Reference Station	A GNSS receiver that supplies differential corrections to receivers equipped with GNSS. Also called a base station.

RTK Network	Association of base stations that transmit their position data to a server via the internet (NTRIP). The vehicles in the RTK network (rovers) also transmit their position to the server via mobile radio. The server uses the position data from the base stations and vehicles to calculate the correction data for each vehicle and transmits it to the vehicle via mobile radio. This allows position determination to be carried out with an accuracy of 1-2 cm in real time.
SBAS	(Satellite-Based Augmentation System) This is a system which supports wide area or regional augmentation through the use of additional satellite broadcast messages. SBAS correction sources are commonly composed of multiple ground stations which take the measurements of one or more GNSS satellites, and the satellite signals and environmental factors that may impact the signal.
Shapefile	A shapefile stores non-topological geometry and attribute information for the spatial features in a data set. The geometry for a feature is stored as a shape comprising a set of vector coordinates. It is in the form: abcd.shp
WAAS	(Wide Area Augmentation System) This US SBAS was developed by the US Federal Aviation Administration to serve as an air navigation aid by improving the accuracy and availability of the GPS signals.
WAS	Wheel angle sensor
Wayline	The virtual line between two way points in a field. The wayline is used as reference for further field runs (also Guideline).

Chapter 20 – Index

- AB lines 146
- alarms 56
- area counters 43
- auto section control 42, 167
- auto steer 39
 - disengaging 161
 - engaging 159
 - status 153
 - troubleshooting 154
 - tuning 157
- auto steering 153
- boundary
 - create 123
 - from shapefile 125
 - offset 123
 - remove 125
- calibration
 - compass 110
 - errors 118
 - mounting bias 114
 - steering 109
 - wheel angle sensor 112
- client name 121
- compass calibration 110
- console
 - diagnostics 99
 - reset 6
 - shutting down 7
 - start 6
 - toolbar 8
- controlled traffic 39
- coverage map 93
- CropSpec 43
- dashboard 102
- data logging 38
- date 22
- diagnostics 99
- exclusion zones 128
- field
 - new 121
 - select 122
- file names 107
- file server 38
- flag points
 - customize 126
 - remove 126
 - set 126
 - setup 63
- glossary 181
- GPS
 - accuracy 98
 - correction 49
 - details 97
 - drift compensation 164
 - drift correction 127
 - output 53
 - radar 54
 - receiver 47
- guidance screen 92
- guidelines 145
 - center pivot 149
 - guidelock 150
 - identical curve 148
 - select 151
 - straight lines 146
- guidelock guidance mode 150
- headland 132
- implement 16
 - create 77
 - geometry 80
 - ISOBUS 78
 - master switch 84
 - select 76
 - setup 75
 - speed 85
- inventory manager 171
- item manager 174

- job
 - clear 139
 - create 131
 - record details 136
 - select 135
- Job Assist 40
- job helper 40
- job information 101
- job report
 - export 137
- keep alive time 48
- language 22
- latitude 24
- lightbar 27
- longitude 24
- map layers 93
- map zoom 96
- master switch 84
- mini-views 89
- mounting bias calibration 114
- nitrogen 43
- NTRIP 52
- nudge
 - offset 163
 - to vehicle 163
- OAF file 48
- product database 87
- Quick Start 40
- section control 82
 - section switch 83
 - timing 82
- serial ports 55
- software upgrade 17
- steering calibration 109
- steering controller 72
- system
 - diagnostics 99
- system information 91
- time 22
- troubleshooting 175
- units 23
- universal terminal 37, 168
- UT 168
- variable rate control 43, 140
- VDC 45
- vehicle
 - antenna 74
 - create 67
 - geometry 70
 - orientation 97
 - select 66
 - setup 65
- Vehicle Display Controller 38, 45
- vehicle speed 85
- view controls 92
- volume 29
- VRC map 95
- wheel angle sensor calibration 112
- Xlinks 44